



Right to Know Hazardous Substance Fact Sheet

Common Name: **ACRYLAMIDE**

Synonyms: Acrylic Amide

Chemical Name: 2-Propenamido

Date: December 1999 Revision: June 2008

CAS Number: 79-06-1

RTK Substance Number: 0022

DOT Number: UN 2074

Description and Use

Acrylamide is a colorless to white, odorless flake-like solid. It is used to make dyes, adhesives, paper and textiles, and in sewage and waste treatment.

Reasons for Citation

- ▶ **Acrylamide** is on the Right to Know Hazardous Substance List because it is cited by OSHA, ACGIH, DOT, NIOSH, NTP, DEP, IARC, IRIS, NFPA and EPA.
- ▶ This chemical is on the Special Health Hazard Substance List.

SEE GLOSSARY ON PAGE 5.

FIRST AID

Eye Contact

- ▶ Immediately flush with large amounts of cool water for at least 15 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while flushing. Seek medical attention.

Skin Contact

- ▶ Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of water. Seek medical attention.

Inhalation

- ▶ Remove the person from exposure.
- ▶ Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- ▶ Transfer promptly to a medical facility.

EMERGENCY NUMBERS

Poison Control: 1-800-222-1222

CHEMTREC: 1-800-424-9300

NJDEP Hotline: 1-877-927-6337

National Response Center: 1-800-424-8802

EMERGENCY RESPONDERS >>>> SEE PAGE 6

Hazard Summary

Hazard Rating	NJDHSS	NFPA
HEALTH	3	2
FLAMMABILITY	-	2
REACTIVITY	-	2
CARCINOGEN COMBUSTIBLE AND REACTIVE POISONOUS GASES ARE PRODUCED IN FIRE CONTAINERS MAY EXPLODE IN FIRE		

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

- ▶ **Acrylamide** can affect you when inhaled and may be absorbed through the skin.
- ▶ **Acrylamide** should be handled as a CARCINOGEN--WITH EXTREME CAUTION.
- ▶ Contact can irritate the skin and eyes.
- ▶ Inhaling **Acrylamide** can irritate the nose and throat.
- ▶ High exposure can cause confusion, disorientation, fatigue and tremors.
- ▶ High or repeated exposure may damage the nerves, causing weakness, "pins and needles," and poor coordination in the arms and legs.
- ▶ **Acrylamide** is REACTIVE and a DANGEROUS EXPLOSION HAZARD.

Workplace Exposure Limits

OSHA: The legal airborne permissible exposure limit (PEL) is **0.3 mg/m³** averaged over an 8-hour workshift.

NIOSH: The recommended airborne exposure limit (REL) is **0.03 mg/m³** averaged over a 10-hour workshift.

ACGIH: The threshold limit value (TLV) is **0.03 mg/m³** (as the *inhalable fraction* and *vapor*) averaged over an 8-hour workshift.

- ▶ **Acrylamide** is a PROBABLE CARCINOGEN in humans. There may be no safe level of exposure to a carcinogen, so all contact should be reduced to the lowest possible level.
- ▶ The above exposure limits are for air levels only. When skin contact also occurs, you may be overexposed, even though air levels are less than the limits listed above.

Determining Your Exposure

- ▶ Read the product manufacturer's Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- ▶ For each individual hazardous ingredient, read the New Jersey Department of Health and Senior Services Hazardous Substance Fact Sheet, available on the RTK Program website (www.nj.gov/health/eoh/rtkweb) or in your facility's RTK Central File or Hazard Communication Standard file.
- ▶ You have a right to this information under the New Jersey Worker and Community Right to Know Act, the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- ▶ The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) require employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

Health Hazard Information

Acute Health Effects

The following acute (short-term) health effects may occur immediately or shortly after exposure to **Acrylamide**:

- ▶ **Acrylamide** can irritate the skin, causing a rash or burning feeling on contact.
- ▶ Contact can cause eye irritation, watering and inflammation.
- ▶ Inhaling **Acrylamide** can irritate the nose and throat, causing coughing and wheezing.
- ▶ High exposure can cause confusion, disorientation, fatigue and tremors.

Chronic Health Effects

The following chronic (long-term) health effects can occur at some time after exposure to **Acrylamide** and can last for months or years:

Cancer Hazard

- ▶ **Acrylamide** is a PROBABLE CARCINOGEN in humans. There is some evidence that it causes cancer of the pancreas in humans and it has been shown to cause central nervous system, mammary, scrotum, and other types of cancers in animals.
- ▶ Many scientists believe there is no safe level of exposure to a carcinogen.

Reproductive Hazard

- ▶ **Acrylamide** may damage the testes (male reproductive glands) and may decrease fertility in males.

Other Effects

- ▶ High or repeated exposure may damage the nerves, causing weakness, "pins and needles," and poor coordination in the arms and legs.

Medical

Medical Testing

For frequent or potentially high exposure (half the TLV or greater), the following is recommended before beginning work and at regular times after that:

- ▶ Exam of the nervous system

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).

Workplace Controls and Practices

Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at www.cdc.gov/niosh/topics/ctrlbanding/.

The following work practices are also recommended:

- ▶ Label process containers.
- ▶ Provide employees with hazard information and training.
- ▶ Monitor airborne chemical concentrations.
- ▶ Use engineering controls if concentrations exceed recommended exposure levels.
- ▶ Provide eye wash fountains and emergency showers.
- ▶ Wash or shower if skin comes in contact with a hazardous material.
- ▶ Always wash at the end of the workshift.
- ▶ Change into clean clothing if clothing becomes contaminated.
- ▶ Do not take contaminated clothing home.
- ▶ Get special training to wash contaminated clothing.
- ▶ Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- ▶ Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- ▶ Use a vacuum or a wet method to reduce dust during clean-up. DO NOT DRY SWEEP.
- ▶ Use a high efficiency particulate air (HEPA) filter when vacuuming. Do not use a standard shop vacuum.

Personal Protective Equipment

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Gloves and Clothing

- ▶ Avoid skin contact with **Acrylamide**. Wear personal protective equipment made from material which can not be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide recommendations on the most protective glove and clothing material for your operation.
- ▶ Safety equipment manufacturers recommend Butyl, Nitrile, Neoprene and Viton for gloves and DuPont Tychem® Fabrics; Kappler® Zytron® 400; and Saint-Gobain ONESuit TEC; or the equivalent, as protective materials for *Amides*.
- ▶ All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection

- ▶ Wear eye protection with side shields or goggles.
- ▶ Wear a face shield along with goggles when working with corrosive, highly irritating or toxic substances.
- ▶ Do not wear contact lenses when working with this substance.

Respiratory Protection

Improper use of respirators is dangerous. Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134).

- ▶ Where the potential exists for exposure over **0.03 mg/m³**, use a NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus operated in a pressure-demand or other positive-pressure mode.
- ▶ Exposure to **60 mg/m³** is immediately dangerous to life and health. If the possibility of exposure above **60 mg/m³** exists, use a NIOSH approved self-contained breathing apparatus with a full facepiece operated in a pressure-demand or other positive-pressure mode equipped with an emergency escape air cylinder.

Fire Hazards

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

- ▶ **Acrylamide** is a COMBUSTIBLE SOLID.
- ▶ Use dry chemical, CO₂, water spray or foam as extinguishing agents.
- ▶ POISONOUS GASES ARE PRODUCED IN FIRE, including *Nitrogen Oxides*.
- ▶ CONTAINERS MAY EXPLODE IN FIRE.
- ▶ Use water spray to keep fire-exposed containers cool.
- ▶ **Acrylamide** decomposes and polymerizes (uncontrolled reactions) above 184°F (85°C) releasing *Ammonia* and *Hydrogen gases*.
- ▶ Polymerization may be violent.

Spills and Emergencies

If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If **Acrylamide** is spilled, take the following steps:

- ▶ Evacuate personnel and secure and control entrance to the area.
- ▶ Eliminate all ignition sources.
- ▶ Moisten spilled material first or use a HEPA-filter vacuum for clean-up, and deposit into sealed containers.
- ▶ Ventilate and wash area after clean-up is complete.
- ▶ DO NOT wash into sewer.
- ▶ It may be necessary to contain and dispose of **Acrylamide** as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

Handling and Storage

Prior to working with **Acrylamide** you should be trained on its proper handling and storage.

- ▶ A regulated, marked area should be established where **Acrylamide** is handled, used, or stored.
- ▶ **Acrylamide** may polymerize (uncontrolled reaction) violently when HEATED to its melting point, when exposed to ULTRAVIOLET LIGHT, or when exposed to STRONG BASES (such as SODIUM HYDROXIDE and POTASSIUM HYDROXIDE) or OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE).
- ▶ **Acrylamide** is not compatible with MINERAL ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC); OLEUM; AMMONIA; ISOCYANATES; and COMPOUNDS containing HYDROXYL-, AMINO-, and SULFHYDRYL GROUPS.
- ▶ Store in tightly closed containers in a cool, well-ventilated area away from SUNLIGHT and protect from HEAT.
- ▶ Sources of ignition, such as smoking and open flames, are prohibited where **Acrylamide** is used, handled, or stored in a manner that could create a potential fire or explosion hazard.

Occupational Health Information Resources

The New Jersey Department of Health and Senior Services, Occupational Health Service, offers multiple services in occupational health. These services include providing informational resources, educational materials, public presentations, and industrial hygiene and medical investigations and evaluations.

For more information, please contact:

New Jersey Department of Health & Senior Services
 Right to Know Program
 PO Box 368
 Trenton, NJ 08625-0368
 Phone: 609-984-2202
 Fax: 609-984-7407
 E-mail: rtk@doh.state.nj.us
 Web address: <http://www.nj.gov/health/eoh/rtkweb>

***The Right to Know Hazardous Substance Fact Sheets
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 for commercial purposes.***

GLOSSARY

ACGIH is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

Acute Exposure Guideline Levels (AEGs) are established by the EPA. They describe the risk to humans resulting from once-in-a-lifetime, or rare, exposure to airborne chemicals.

Boiling point is the temperature at which a substance can change its physical state from a liquid to a gas.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

CFR is the Code of Federal Regulations, which are the regulations of the United States government.

A **combustible** substance is a solid, liquid or gas that will burn.

A **corrosive** substance is a gas, liquid or solid that causes destruction of human skin or severe corrosion of containers.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

ERG is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

Emergency Response Planning Guideline (ERPG) values are intended to provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

IARC is the International Agency for Research on Cancer, a scientific group.

Ionization Potential is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

IRIS is the Integrated Risk Information System database maintained by federal EPA. The database contains information on human health effects that may result from exposure to various chemicals in the environment.

LEL or Lower Explosive Limit, is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

NFPA is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

NIOSH is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

OSHA is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

PEOSHA is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

Permeated is the movement of chemicals through protective materials.

PIH is a DOT designation for chemicals which are Poison Inhalation Hazards.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

STEL is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

UEL or Upper Explosive Limit is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

Vapor Density is the ratio of the weight of a given volume of one gas to the weight of another (usually *Hydrogen*), at the same temperature and pressure.

The **vapor pressure** is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.



Common Name: **ACRYLAMIDE**

Synonyms: Acrylic Amide; 2-Propenamide

CAS No: 79-06-1

Molecular Formula: C₃H₅NO

RTK Substance No: 0022

Description: Colorless to white, odorless flake-like solid

HAZARD DATA

Hazard Rating	Firefighting	Reactivity
3 - Health 2 - Fire 2 - Reactivity DOT#: UN 2074 ERG Guide #: 153P Hazard Class: 6.1 (Poison)	Acrylamide is a COMBUSTIBLE SOLID. Use dry chemical, CO ₂ , water spray or foam as extinguishing agents. POISONOUS GASES ARE PRODUCED IN FIRE, including <i>Nitrogen Oxides</i> . CONTAINERS MAY EXPLODE IN FIRE. Use water spray to keep fire-exposed containers cool. Acrylamide decomposes and polymerizes above 184°F (85°C) releasing <i>Ammonia</i> and <i>Hydrogen gases</i> . Polymerization may be violent.	Acrylamide may polymerize violently when HEATED to its melting point; when exposed to ULTRAVIOLET LIGHT; or when exposed to STRONG BASES (such as SODIUM HYDROXIDE and POTASSIUM HYDROXIDE) or OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE). Acrylamide is not compatible with MINERAL ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC); OLEUM; AMMONIA; ISOCYANATES; and COMPOUNDS containing HYDROXYL-, AMINO-, and SULFHYDRYL GROUPS.

SPILL/LEAKS

Isolation Distance:

Spill: 25 meters (75 feet)

Fire: 800 meters (1/2 mile) in all directions

Moisten spilled material first, or use a HEPA-filter vacuum for clean-up, and deposit into sealed containers.

DO NOT wash into sewer.

May bioaccumulate in aquatic life.

Severe marine pollutant.

PHYSICAL PROPERTIES

Odor Threshold:	Odorless
Flash Point:	280°F (138°C)
Auto Ignition Temp:	464°F (240°C)
Vapor Density:	2.45 (air = 1)
Vapor Pressure:	0.007 mm Hg at 68°F (20°C)
Specific Gravity:	1.22 (water = 1)
Water Solubility:	Soluble (Mixes)
Boiling Point:	347° to 572°F (175° to 300°C)
Melting Point:	184°F (85°C) (Violent polymerization)
Ionization Potential:	9.5 eV
Molecular Weight:	71.1

EXPOSURE LIMITS

OSHA:	0.3 mg/m ³ , 8-hr TWA
NIOSH:	0.03 mg/m ³ , 10-hr TWA
ACGIH:	0.03 mg/m ³ , 8-hr TWA
IDLH:	60 mg/m ³

PROTECTIVE EQUIPMENT

Gloves:	Butyl, Nitrile, Neoprene and Viton (>8-hr breakthrough)
Coveralls:	DuPont Tychem® Fabrics; Kappler® Zytron® 400; and Saint-Gobain ONESuit TEC (>8-hr breakthrough for <i>Amides</i>)
Respirator:	>0.03 mg/m ³ - Supplied air

HEALTH EFFECTS

Eyes:	Irritation, watering and inflammation
Skin:	Irritation, rash or burning feeling
Inhalation:	Nose and throat irritation with coughing and wheezing Confusion, disorientation, fatigue and tremors
Chronic:	Cancer (pancreas) in humans

FIRST AID AND DECONTAMINATION

Remove	the person from exposure.
Flush	eyes with large amounts of water for at least 15 minutes. Remove contact lenses if worn. Seek medical attention.
Quickly	remove contaminated clothing and wash contaminated skin with large amounts of water. Seek medical attention.
Begin	artificial respiration if breathing has stopped and CPR if necessary.
Transfer	to a medical facility.