Right to Know
Hazardous Substance Fact Sheet

Common Name: **4,4’-DIAMINODIPHENYL ETHER**

**Synonyms:** 4,4’-Oxydianiline; DADPE

**Chemical Name:** Benzenamine, 4,4’-Oxybis-

**Date:** January 1999  **Revision:** August 2008

**CAS Number:** 101-80-4  **RTK Substance Number:** 0612

**DOT Number:** N/A

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**Description and Use**

*4,4’-Diaminodiphenyl Ether* is a colorless, crystalline (sand-like) solid. It is used to make special high temperature-resistant resins.

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**Reasons for Citation**

- *4,4’-Diaminodiphenyl Ether* is on the Right to Know Hazardous Substance List because it is cited by NTP, DEP, IARC and EPA.
- This chemical is on the Special Health Hazard Substance List.

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**FIRST AID**

**Eye Contact**

- Immediately flush with large amounts of water for at least 15 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while rinsing.

**Skin Contact**

- Remove contaminated clothing and wash contaminated skin with soap and water.

**Inhalation**

- Remove the person from exposure.
- Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- Transfer promptly to a medical facility.

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**EMERGENCY NUMBERS**

Poison Control: 1-800-222-1222
CHEMTREC: 1-800-424-9300
NJDEP Hotline: 1-877-927-6337
National Response Center: 1-800-424-8802

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**Hazard Summary**

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>NJDOH</th>
<th>NFPA</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH</td>
<td>2</td>
<td>-</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
<td>0</td>
<td>-</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>0</td>
<td>-</td>
</tr>
</tbody>
</table>

**Carcinogen POISONOUS GASES ARE PRODUCED IN FIRE**

**Hazard Rating Key:** 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

- *4,4’-Diaminodiphenyl Ether* can affect you when inhaled and by passing through the skin.
- *4,4’-Diaminodiphenyl Ether* should be handled as a CARCINOGEN--WITH EXTREME CAUTION.
- Contact can irritate the skin and eyes.
- Inhaling *4,4’-Diaminodiphenyl Ether* can irritate the nose and throat.
- Repeated exposure may cause liver damage and an enlarged thyroid gland (goiter).

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**Workplace Exposure Limits**

No occupational exposure limits have been established for *4,4’-Diaminodiphenyl Ether*. However, it may pose a health risk. Always follow safe work practices.

- *4,4’-Diaminodiphenyl Ether* may be a CARCINOGEN in humans. There may be no safe level of exposure to a carcinogen, so all contact should be reduced to the lowest possible level.
- It should be recognized that *4,4’-Diaminodiphenyl Ether* can be absorbed through your skin, thereby increasing your exposure.
Determining Your Exposure

- Read the product manufacturer’s Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- For each individual hazardous ingredient, read the New Jersey Department of Health Hazardous Substance Fact Sheet, available on the RTK website (www.nj.gov/health/eoh/rtkweb) or in your facility’s RTK Central File or Hazard Communication Standard file.
- You have a right to this information under the New Jersey Worker and Community Right to Know Act, the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) require employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

Health Hazard Information

Acute Health Effects
The following acute (short-term) health effects may occur immediately or shortly after exposure to 4,4’-Diaminodiphenyl Ether:

- Contact can irritate the skin and eyes.
- Inhaling 4,4’-Diaminodiphenyl Ether can irritate the nose and throat.

Chronic Health Effects
The following chronic (long-term) health effects can occur at some time after exposure to 4,4’-Diaminodiphenyl Ether and can last for months or years:

Cancer Hazard
- 4,4’-Diaminodiphenyl Ether may be a CARCINOGEN in humans since it has been shown to cause liver and thyroid cancer in animals.
- Many scientists believe there is no safe level of exposure to a carcinogen.

Reproductive Hazard
- While 4,4’-Diaminodiphenyl Ether has been tested, further testing is required to assess its potential to cause reproductive harm.

Other Effects
- Repeated exposure may cause liver damage and an enlarged thyroid gland (goiter).

Medical

Medical Testing
If symptoms develop or overexposure is suspected, the following are recommended:

- Liver function tests
- Evaluation of thyroid function

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).

Mixed Exposures
- More than light alcohol consumption can cause liver damage. Drinking alcohol may increase the liver damage caused by 4,4’-Diaminodiphenyl Ether.
Workplace Controls and Practices

Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at www.cdc.gov/niosh/topics/ctrlbanding/.

The following work practices are also recommended:

- Label process containers.
- Provide employees with hazard information and training.
- Monitor airborne chemical concentrations.
- Use engineering controls if concentrations exceed recommended exposure levels.
- Provide eye wash fountains and emergency showers.
- Wash or shower if skin comes in contact with a hazardous material.
- Always wash at the end of the workshift.
- Change into clean clothing if clothing becomes contaminated.
- Do not take contaminated clothing home.
- Get special training to wash contaminated clothing.
- Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- Use a vacuum or a wet method to reduce dust during clean-up. DO NOT DRY SWEEP.
- Use a high efficiency particulate air (HEPA) filter when vacuuming. Do not use a standard shop vacuum.

Eye Protection

- Wear eye protection with side shields or goggles.
- Wear a face shield along with goggles when working with corrosive, highly irritating or toxic substances.

Respiratory Protection

Improper use of respirators is dangerous. Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134).

- Where the potential for overexposure exists, use a NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus operated in a pressure-demand or other positive-pressure mode.

Fire Hazards

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

- 4,4’-Diaminodiphenyl Ether may burn, but does not readily ignite.
- Use dry chemical, CO₂, water spray or alcohol-resistant foam as extinguishing agents.
- POISONOUS GASES ARE PRODUCED IN FIRE, including Nitrogen Oxides.
- Use water spray to keep fire-exposed containers cool.

Personal Protective Equipment

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Gloves and Clothing

- Avoid skin contact with 4,4’-Diaminodiphenyl Ether. Wear personal protective equipment made from material that can not be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide recommendations on the most protective glove and clothing material for your operation.
- Safety equipment manufacturers recommend Nitrile and Polyethylene for gloves and DuPont Tyvek®, or the equivalent, as a protective material for clothing.
- All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.
**Spills and Emergencies**

If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If 4,4'-Diaminodiphenyl Ether is spilled, take the following steps:

- Evacuate personnel and secure and control entrance to the area.
- Eliminate all ignition sources.
- Moisten spilled material first or use a HEPA-filter vacuum for clean-up and deposit into sealed containers.
- Ventilate and wash area after clean-up is complete.
- DO NOT wash into sewer.
- It may be necessary to contain and dispose of 4,4'-Diaminodiphenyl Ether as a HAZARDOUS WASTE.

Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

**Handling and Storage**

Prior to working with 4,4'-Diaminodiphenyl Ether you should be trained on its proper handling and storage.

- 4,4'-Diaminodiphenyl Ether is not compatible with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE) and STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC).
- Store in tightly closed containers in a cool, well-ventilated area as 4,4'-Diaminodiphenyl Ether will absorb water from the AIR.

**Occupational Health Information Resources**

The New Jersey Department of Health offers multiple services in occupational health. These services include providing informational resources, educational materials, public presentations, and industrial hygiene and medical investigations and evaluations.

For more information, please contact:

New Jersey Department of Health
Right to Know
PO Box 368
Trenton, NJ 08625-0368
Phone: 609-984-2202
Fax: 609-984-7407
E-mail: rtk@doh.state.nj.us
Web address: http://www.nj.gov/health/eoh/rtkweb

The Right to Know Hazardous Substance Fact Sheets are not intended to be copied and sold for commercial purposes.
GLOSSARY

ACGIH is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

Acute Exposure Guideline Levels (AEGLs) are established by the EPA. They describe the risk to humans resulting from once-in-a lifetime, or rare, exposure to airborne chemicals.

Boiling point is the temperature at which a substance can change its physical state from a liquid to a gas.

A carcinogen is a substance that causes cancer.

The CAS number is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

CFR is the Code of Federal Regulations, which are the regulations of the United States government.

A combustible substance is a solid, liquid or gas that will burn.

A corrosive substance is a gas, liquid or solid that causes destruction of human skin or severe corrosion of containers.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

ERG is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

Emergency Response Planning Guideline (ERPG) values are intended to provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A fetus is an unborn human or animal.

A flammable substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The flash point is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

IARC is the International Agency for Research on Cancer, a scientific group.

Ionization Potential is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

IRIS is the Integrated Risk Information System database maintained by federal EPA. The database contains information on human health effects that may result from exposure to various chemicals in the environment.

LEL or Lower Explosive Limit, is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A mutagen is a substance that causes mutations. A mutation is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

NFPA is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

NIOSH is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

OSHA is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

PEOSH is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

Permeated is the movement of chemicals through protective materials.

PIH is a DOT designation for chemicals which are Poison Inhalation Hazards.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A reactive substance is a solid, liquid or gas that releases energy under certain conditions.

STEL is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A teratogen is a substance that causes birth defects by damaging the fetus.

UEL or Upper Explosive Limit is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

Vapor Density is the ratio of the weight of a given volume of one gas to the weight of another (usually Hydrogen), at the same temperature and pressure.

The vapor pressure is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.
Common Name: 4,4’-DIAMINODIPHENYL ETHER

Synonyms: 4,4’-Oxydianiline; DADPE
CAS No: 101-80-4
Molecular Formula: C_{12}H_{12}N_{2}O
RTK Substance No: 0612
Description: Colorless crystalline solid

HAZARD DATA

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>Firefighting</th>
<th>Reactivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 - Health</td>
<td>4,4'-Diaminodiphenyl Ether may burn, but does not readily ignite. Use dry chemical, CO₂, water spray or alcohol-resistant foam as extinguishing agents. POISONOUS GASES ARE PRODUCED IN FIRE, including Nitrogen Oxides. Use water spray to keep fire-exposed containers cool.</td>
<td>4,4'-Diaminodiphenyl Ether is not compatible with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE) and STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC).</td>
</tr>
<tr>
<td>0 - Fire</td>
<td></td>
<td></td>
</tr>
<tr>
<td>0 - Reactivity</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

DOT#: N/A
ERG Guide #: N/A
Hazard Class: N/A

SPILL/LEAKS

Isolation Distance:
Spill: 25 meters (75 feet)
Fire: 800 meters (1/2 mile)
Moisten spilled material first or use a HEPA-filter vacuum for clean-up and deposit into sealed containers.
DO NOT wash into sewer.
Does not bioaccumulate in aquatic organisms.

PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odor Threshold</td>
<td>Odorless</td>
</tr>
<tr>
<td>Flash Point</td>
<td>426°F (219°C)</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>3.07 x 10^{-7} mm Hg at 77°F (25°C)</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>&gt;572°F (300°C)</td>
</tr>
<tr>
<td>Melting Point</td>
<td>367°C to 368°F (186°C to 187°C)</td>
</tr>
<tr>
<td>pH</td>
<td>5</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>200.3</td>
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EXPOSURE LIMITS

No occupational exposure limits have been established for 4,4’-Diaminodiphenyl Ether.

PROTECTIVE EQUIPMENT

Gloves: Nitrile and Polyethylene
Coveralls: DuPont Tyvek®
Respirator: Supplied air

HEALTH EFFECTS

<table>
<thead>
<tr>
<th>Effect</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Eyes:</td>
<td>Irritation</td>
</tr>
<tr>
<td>Skin:</td>
<td>Irritation</td>
</tr>
<tr>
<td>Inhalation:</td>
<td>Nose and throat irritation</td>
</tr>
<tr>
<td>Chronic:</td>
<td>Cancer (liver and thyroid) in animals</td>
</tr>
</tbody>
</table>

FIRST AID AND DECONTAMINATION

Remove the person from exposure.
Flush eyes with large amounts of water for at least 15 minutes. Remove contact lenses if worn.
Remove contaminated clothing and wash contaminated skin with soap and water.
Begin artificial respiration if breathing has stopped and CPR if necessary.
Transfer promptly to a medical facility.

August 2008