Common Name: ETHYL BENZENE

Synonyms: EB; Ethylbenzol; Phenylethane
Chemical Name: Benzene, Ethyl
Date: April 2002   Revision: June 2016

**Description and Use**

Ethyl Benzene is a clear, colorless liquid. It is used as a solvent, in making other chemicals (especially Styrene), and in the rubber and plastic industries.

- **ODOR THRESHOLD = 2.3 ppm**
- Odor thresholds vary greatly. Do not rely on odor alone to determine potentially hazardous exposures.

**Reasons for Citation**

- Ethyl Benzene is on the Right to Know Hazardous Substance List because it is cited by OSHA, ACGIH, DOT, NIOSH, DEP, IARC, IRIS, NFPA and EPA.
- This chemical is on the Special Health Hazard Substance List.

**FIRST AID**

**Eye Contact**

- Immediately flush with large amounts of water for at least 15 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while rinsing.

**Skin Contact**

- Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of soap and water.

**Inhalation**

- Remove the person from exposure.
- Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- Transfer promptly to a medical facility.

**EMERGENCY NUMBERS**

Poison Control: 1-800-222-1222
CHEMTREC: 1-800-424-9300
NJDEP Hotline: 1-877-927-6337
National Response Center: 1-800-424-8802

**Hazard Summary**

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>NJDHSS</th>
<th>NFPA</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH</td>
<td>-</td>
<td>2</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>-</td>
<td>0</td>
</tr>
</tbody>
</table>

Carcinogen: FLAMMABLE
POISONOUS GASES ARE PRODUCED IN FIRE
CONTAINERS MAY EXPLODE IN FIRE

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

- Ethyl Benzene can affect you when inhaled and by passing through the skin.
- Ethyl Benzene should be handled as a CARCINOGEN--WITH EXTREME CAUTION.
- Contact can irritate the skin and eyes. Prolonged or repeated exposure can cause drying and scaling of the skin with redness and blisters.
- Inhaling Ethyl Benzene can irritate the nose and throat.
- Exposure to high concentration can cause headache, dizziness, lightheadedness, and passing out.
- Ethyl Benzene may damage the liver.
- Ethyl Benzene is a FLAMMABLE LIQUID and a DANGEROUS FIRE HAZARD.

**Workplace Exposure Limits**

OSHA: The legal airborne permissible exposure limit (PEL) is 100 ppm averaged over an 8-hour workshift.

NIOSH: The recommended airborne exposure limit (REL) is 100 ppm averaged over a 10-hour workshift and 125 ppm, not to be exceeded during any 15-minute work period.

ACGIH: The threshold limit value (TLV) is 20 ppm averaged over an 8-hour workshift.

- Ethyl Benzene may be a CARCINOGEN in humans. There may be no safe level of exposure to a carcinogen, so all contact should be reduced to the lowest possible level.
- The above exposure limits are for air levels only. When skin contact also occurs, you may be overexposed, even though air levels are less than the limits listed above.
ETHYL BENZENE

Determining Your Exposure

- Read the product manufacturer's Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- For each individual hazardous ingredient, read the New Jersey Department of Health Hazardous Substance Fact Sheet, available on the RTK Program website (http://nj.gov/health/workplacehealthandsafety/right-to-know/) or in your facility's RTK Central File or Hazard Communication Standard file.
- You have a right to this information under the New Jersey Worker and Community Right to Know Act, the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- The New Jersey Right to Know Act and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) requires private employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

Health Hazard Information

Acute Health Effects
The following acute (short-term) health effects may occur immediately or shortly after exposure to Ethyl Benzene:

- Contact can irritate the skin and eyes.
- Inhaling Ethyl Benzene can irritate the nose and throat.
- Exposure to high concentration can cause headache, dizziness, lightheadedness, loss of coordination and passing out. Very high levels can cause trouble breathing and even death.

Chronic Health Effects
The following chronic (long-term) health effects can occur at some time after exposure to Ethyl Benzene and can last for months or years:

Cancer Hazard
- Ethyl Benzene may be a CARCINOGEN in humans since it has been shown to cause cancer of the kidney, testes, lung, and liver in animals.
- Many scientists believe there is no safe level of exposure to a carcinogen.

Reproductive Hazard
- There is limited evidence that Ethyl Benzene is a teratogen in animals. Until further testing has been done, it should be treated as a possible teratogen in humans.
- There is limited evidence that Ethyl Benzene may damage the developing fetus and may affect male and female fertility.

Other Effects
- Prolonged or repeated exposure can cause drying and scaling of the skin with redness and blisters.
- Ethyl Benzene may damage the liver.
- This chemical has not been adequately evaluated to determine whether repeated exposure can cause brain or other nerve damage. However, many solvents and other petroleum-based chemicals have been shown to cause such damage. Effects may include reduced memory and concentration, personality changes (withdrawal, irritability), fatigue, sleep disturbances, reduced coordination, and/or effects on nerves supplying internal organs (autonomic nerves) and/or nerves to the arms and legs (weakness, “pins and needles”).

Medical

Medical Testing
For frequent or potentially high exposure (half the (PEL) or greater), the following are recommended before beginning work and at regular times after that:

- Liver function tests
  If symptoms develop or overexposure is suspected, the following are recommended:
  - Evaluate for brain effects such as changes in memory, concentration, sleeping patterns and mood (especially irritability and social withdrawal), as well as for headaches and fatigue. Consider evaluations of the cerebellar, autonomic and peripheral nervous systems. Positive and borderline individuals should be referred for neuropsychological testing.

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

You have a legal right to request copies of your medical testing under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).

Mixed Exposures
- More than light alcohol consumption can cause liver damage. Drinking alcohol can increase the liver damage caused by Ethyl Benzene.
**Workplace Controls and Practices**
Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at [www.cdc.gov/niosh/topics/ctrlbanding/](http://www.cdc.gov/niosh/topics/ctrlbanding/).

The following work practices are also recommended:

- Label process containers.
- Provide employees with hazard information and training.
- Monitor airborne chemical concentrations.
- Use engineering controls if concentrations exceed recommended exposure levels.
- Provide eye wash fountains and emergency showers.
- Wash or shower if skin comes in contact with a hazardous material.
- Always wash at the end of the workshift.
- Change into clean clothing if clothing becomes contaminated.
- Do not take contaminated clothing home.
- Get special training to wash contaminated clothing.
- Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- Before entering a confined space where Ethyl Benzene may be present, check to make sure that an explosive concentration does not exist.
- Where possible, transfer Ethyl Benzene from drums or other containers to process containers in an enclosed system.

**Personal Protective Equipment**

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

**Gloves and Clothing**

- Avoid skin contact with Ethyl Benzene. Wear personal protective equipment made from material that can not be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide recommendations on the most protective glove and clothing material for your operation.
- The recommended glove materials for Ethyl Benzene are Viton/Butyl, Viton and Barrier®.
- The recommended protective clothing materials for Ethyl Benzene are Tychem® BR, CSM and TK, or the equivalent.

- All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

**Eye Protection**

- Wear indirect vent goggles when working with liquids that may splash, spray or mist. A face shield is also required if the liquid is severely irritating or corrosive to the skin and eyes.

**Respiratory Protection**

*Improper use of respirators is dangerous.* Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134). Only NIOSH approved respirators should be used.

- Where the potential exists for exposure over 20 ppm, use a respirator with an organic vapor cartridge. More protection is provided by a full facepiece respirator than by a half-mask respirator, and even greater protection is provided by a powered-air purifying respirator.
- Leave the area immediately if (1) while wearing a filter or cartridge respirator you can smell, taste, or otherwise detect Ethyl Benzene, (2) while wearing particulate filters abnormal resistance to breathing is experienced, or (3) eye irritation occurs while wearing a full facepiece respirator. Check to make sure the respirator-to-face seal is still good. If it is, replace the filter or cartridge. If the seal is no longer good, you may need a new respirator.
- Consider all potential sources of exposure in your workplace. You may need a combination of filters, prefilters or cartridges to protect against different forms of a chemical (such as vapor and mist) or against a mixture of chemicals.

- Where the potential exists for exposure over 200 ppm, use a supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus or an emergency escape air cylinder.
- Exposure to 800 ppm is immediately dangerous to life and health. If the possibility of exposure above 800 ppm exists, use a self-contained breathing apparatus with a full facepiece operated in a pressure-demand or other positive-pressure mode equipped with an emergency escape air cylinder.
**Fire Hazards**

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

- **Ethyl Benzene** is a FLAMMABLE LIQUID.
- Use dry chemical, CO₂, water spray or foam as extinguishing agents.
- POISONOUS GASES ARE PRODUCED IN FIRE.
- CONTAINERS MAY EXPLODE IN FIRE.
- Use water spray to reduce vapors and to keep containers cool.
- Vapor is heavier than air and may travel a distance to cause a fire or explosion far from the source or flash back.
- Flow or agitation may generate electrostatic charges.
- **Ethyl Benzene** may form an ignitable vapor/air mixture in closed tanks or containers.

**Spills and Emergencies**

If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If **Ethyl Benzene** is spilled or leaked, take the following steps:

- Evacuate personnel and secure and control entrance to the area.
- Eliminate all ignition sources.
- Absorb liquids in dry sand, earth, or a similar material and place into sealed containers for disposal.
- Keep **Ethyl Benzene** out of confined spaces, such as sewers, because of the possibility of an explosion.
- Ventilate area of spill or leak.
- DO NOT wash into sewer.
- It may be necessary to contain and dispose of **Ethyl Benzene** as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

**Handling and Storage**

Prior to working with **Ethyl Benzene** you should be trained on its proper handling and storage.

- **Ethyl Benzene** is not compatible with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE).
- Store in tightly closed containers in a cool, well-ventilated area.
- Sources of ignition, such as smoking and open flames, are prohibited where **Ethyl Benzene** is used, handled, or stored.
- Ground and bond containers when transferring **Ethyl Benzene**.
- Use explosion-proof electrical equipment and fittings.
- Use only non-sparking tools and equipment, especially when opening and closing containers of **Ethyl Benzene**.
- **Ethyl Benzene** may accumulate static electricity.

---

**Occupational Health Information Resources**

The New Jersey Department of Health, Occupational Health Service, offers multiple services in occupational health. These services include providing informational resources, educational materials, public presentations, and industrial hygiene and medical investigations and evaluations.

For more information, please contact:

New Jersey Department of Health
Right to Know Program
PO Box 368
Trenton, NJ 08625-0368
Phone: 609-984-2202
Fax: 609-984-7407
E-mail: rtk@doh.nj.gov
Web address: http://www.nj.gov/health/workplacehealthandsafety/right-to-know/

*The Right to Know Hazardous Substance Fact Sheets are not intended to be copied and sold for commercial purposes.*
**Glossary**

**ACGIH** is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

**Acute Exposure Guideline Levels** (AEGLS) are established by the EPA. They describe the risk to humans resulting from once-in-a-lifetime, or rare, exposure to airborne chemicals.

**Boiling point** is the temperature at which a substance can change its physical state from a liquid to a gas.

**Carcinogen** is a substance that causes cancer.

The **CAS number** is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

**CFR** is the Code of Federal Regulations, which are the regulations of the United States government.

**Corrosive** substance is a gas, liquid or solid that causes destruction of human skin or severe corrosion of containers.

The **critical temperature** is the temperature above which a gas cannot be liquefied, regardless of the pressure applied.

**DOT** is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

**EPA** is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

**ERG** is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

**ERPG** values provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

**IARC** is the International Agency for Research on Cancer, a scientific group.

**Ionization Potential** is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

**IRIS** is the Integrated Risk Information System database on human health effects that may result from exposure to various chemicals, maintained by federal EPA.

**LEL or Lower Explosive Limit**, is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

**mg/m$$^3$$** means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

**NFPA** is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

**NIOSH** is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

**NTP** is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

**OSHA** is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

**PEOSHA** is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

**Permeated** is the movement of chemicals through protective materials.

**STEL** is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

**UEL or Upper Explosive Limit** is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

**Vapor Density** is the ratio of the weight of a given volume of one gas to the weight of another (usually Air), at the same temperature and pressure.

The **vapor pressure** is a force exerted by the vapor in equilibrium with the solid or liquid phase of the same substance. The higher the vapor pressure the higher concentration of the substance in air.
Common Name: **ETHYL BENZENE**

Synonyms: EB; Ethylbenzol; Phenylethane
CAS No: 100-41-4
Molecular Formula: C₈H₁₀
RTK Substance No: 0851
Description: Clear, colorless liquid

### HAZARD DATA

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>Firefighting</th>
<th>Reactivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>2 - Health</td>
<td>FLAMMABLE LIQUID</td>
<td>Ethyl Benzene is not compatible with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, PEROXIDES, NITRATES, CHLORINES, BROMINES, and FLUORINES).</td>
</tr>
<tr>
<td>3 - Fire</td>
<td>Use dry chemical, CO₂, water spray or foam as extinguishing agents. POISONOUS GASES ARE PRODUCED IN FIRE. CONTAINERS MAY EXPLODE IN FIRE. Use water spray to reduce vapors and to keep containers cool. Vapor is heavier than air and may travel a distance to cause a fire or explosion far from the source or flash back. Flow or agitation may generate electrostatic charges. Ethyl Benzene may form an ignitable vapor/air mixture in closed tanks or containers.</td>
<td></td>
</tr>
<tr>
<td>0 - Reactivity</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### SPILL/LEAKS

**Isolation Distance:**
- Spill: 50 meters (150 feet)
- Fire: 800 meters (1/2 mile)

Absorb liquids in dry sand, earth, or a similar material and place into sealed containers for disposal.

Ground and bond containers when transferring Ethyl Benzene.

Use only non-sparking tools and equipment, especially when opening and closing containers of Ethyl Benzene.

DO NOT wash into sewer.

Ethyl Benzene is toxic to aquatic organisms.

### PHYSICAL PROPERTIES

- **Odor Threshold:** 2.3 ppm
- **Flash Point:** 59°F to 70°F (15°C to 21°C)
- **LEL:** 0.8%
- **UEL:** 6.7%
- **Auto Ignition Temp:** 810°F to 860°F (432°C to 460°C)
- **Vapor Density:** 3.7 (water = 1)
- **Vapor Pressure:** 7 mm Hg at 68°F (20°C)
- **Specific Gravity:** 0.9 (water = 1)
- **Water Solubility:** Insoluble
- **Boiling Point:** 277°F (136°C)
- **Melting Point:** -139°F (-95°C)
- **Ionization Potential:** 8.76 eV
- **Molecular Weight:** 106.2

### EXPOSURE LIMITS

- **OSHA:** 100 ppm, 8-hr TWA
- **NIOSH:** 100 ppm, 10-hr TWA; 125 ppm, STEL
- **ACGIH:** 20 ppm, 8-hr TWA
- **IDLH:** 800 ppm

The Protective Action Criteria values are:

- **PAC-1** = 33 ppm
- **PAC-2** = 1,100 ppm
- **PAC-3** = 1,800 ppm

### PROTECTIVE EQUIPMENT

- **Gloves:** Viton/Butyl, Viton and Barrier® (>8-hr breakthrough)
- **Coveralls:** Use turn out gear or flash protection if ignition/fire is the greatest hazard.
- **Respirator:** >20 ppm - full facepiece APR with Organic Vapor Cartridges
  >200 ppm - SCBA

### HEALTH EFFECTS

- **Eyes:** Irritation
- **Skin:** Irritation (skin absorbable)
- **Inhalation:** Nose and throat irritation
  - Headache, dizziness, lightheadedness, loss of coordination and passing out.
  - Very high levels can cause trouble breathing and even death.
- **Chronic:** Cancer (kidney, testes, lung, liver) in animals

### FIRST AID AND DECONTAMINATION

- Remove the person from exposure.
- Flush eyes with large amounts of water for at least 15 minutes. Remove contact lenses.
- Quickly remove contaminated clothing and wash contaminated skin with large amounts of soap and water.
- Begin artificial respiration if breathing has stopped and CPR if necessary.
- Transfer promptly to a medical facility.

June 2016