Right to Know
Hazardous Substance Fact Sheet

Common Name: MANGANESE

Synonyms: Colloidal Manganese
Chemical Name: Manganese
Date: January 2007 Revision: January 2012

CAS Number: 7439-96-5
RTK Substance Number: 1155
DOT Number: UN 3089

Description and Use
Manganese is a naturally occurring metal found in rocks. Pure Manganese is a silver or grey-white, brittle solid. It is used in making steel and alloying metals, and as a catalyst, gasoline additive, animal feed supplement and component of some fertilizers.

Reasons for Citation
- Manganese is on the Right to Know Hazardous Substance List because it is cited by OSHA, ACGIH, DOT, NIOSH, DEP, IRIS and EPA.
- This chemical is on the Special Health Hazard Substance List.

SEE GLOSSARY ON PAGE 5.

FIRST AID

Eye Contact
- Immediately flush with large amounts of water for at least 15 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while rinsing.

Skin Contact
- Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of soap and water.

Inhalation
- Remove the person from exposure.
- Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- Transfer promptly to a medical facility.

EMERGENCY NUMBERS

Poison Control: 1-800-222-1222
CHEMTREC: 1-800-424-9300
NJDEP Hotline: 1-877-927-6337
National Response Center: 1-800-424-8802

Hazard Summary

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>NJDOH</th>
<th>NFPA</th>
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<tbody>
<tr>
<td>HEALTH</td>
<td>2</td>
<td>-</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
<td>3 (powder)</td>
<td>-</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>1</td>
<td>-</td>
</tr>
</tbody>
</table>

FLAMMABLE POWDER OR DUST POISONOUS GASES ARE PRODUCED IN FIRE

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

- Manganese can affect you when inhaled.
- Contact can irritate the skin and eyes.
- Inhaling Manganese can irritate the nose, throat and lungs causing coughing, wheezing and/or shortness of breath.
- Exposure to Manganese can cause a flu-like illness called "metal fume fever."
- Repeated exposure can cause permanent brain damage. Early symptoms include poor appetite, weakness and sleepiness. Later effects include changes in speech, balance, mood and personality, loss of facial expressions, poor muscle coordination, muscle cramps, twitching and tremors. The later symptoms are identical to Parkinson's disease.
- Prolonged or repeated exposure can lead to permanent lung damage.
- Manganese may affect the liver and may cause anemia.
- Manganese powder and dust are FLAMMABLE and DANGEROUS FIRE HAZARDS.

Workplace Exposure Limits

OSHA: The legal airborne permissible exposure limit (PEL) is 5 mg/m³, not to be exceeded at any time.

NIOSH: The recommended airborne exposure limit (REL) is 1 mg/m³ averaged over a 10-hour workshift and 3 mg/m³, not to be exceeded during any 5-minute work period.

ACGIH: The threshold limit value (TLV) is 0.2 mg/m³ (as the inhalable fraction) and 0.02 mg/m³ (as the respirable fraction) averaged over an 8-hour workshift.
Determining Your Exposure

- Read the product manufacturer’s Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- For each individual hazardous ingredient, read the New Jersey Department of Health Hazardous Substance Fact Sheet, available on the RTK website (www.nj.gov/health/eho/rtkweb) or in your facility’s RTK Central File or Hazard Communication Standard file.
- You have a right to this information under the New Jersey Worker and Community Right to Know Act and the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) require employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

Health Hazard Information

Acute Health Effects
The following acute (short-term) health effects may occur immediately or shortly after exposure to Manganese:

- Contact can irritate the skin and eyes.
- Inhaling Manganese can irritate the nose, throat and lungs causing coughing, wheezing and/or shortness of breath.
- Exposure to Manganese can cause “metal fume fever.” This is a flu-like illness with symptoms of metallic taste in the mouth, headache, fever and chills, aches, chest tightness and cough. The symptoms may be delayed for several hours after exposure and usually last for a day or two.

Chronic Health Effects
The following chronic (long-term) health effects can occur at some time after exposure to Manganese and can last for months or years:

- Cancer Hazard
  - While Manganese has been tested, it is not classifiable as to its potential to cause cancer.

Reproductive Hazard
- Manganese may damage the testes (male reproductive glands) and may decrease fertility in males.

Other Effects
- Repeated exposure can cause permanent brain damage. Early symptoms include poor appetite, weakness and sleepiness. Later effects include changes in speech, balance, mood and personality, loss of facial expressions, poor muscle coordination, muscle cramps, twitching and tremors. The later symptoms are identical to Parkinson’s disease.
- Prolonged or repeated exposure can lead to permanent lung damage.
- Manganese may affect the liver and may cause anemia.

Medical

Medical Testing
For frequent or potentially high exposure (half the TLV or greater), the following are recommended before beginning work and at regular times after that:

- Exam of the nervous system
- Chest x-ray and lung function tests

If symptoms develop or overexposure is suspected, the following are recommended:

- Liver function tests
- Complete blood count
- Evaluate for brain effects such as changes in memory, concentration, sleeping patterns and mood (especially irritability and social withdrawal), as well as for headaches and fatigue. Consider evaluations of the cerebellar, autonomic and peripheral nervous systems. Positive and borderline individuals should be referred for neuropsychological testing.

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

You have a legal right to request copies of your medical testing under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).

Mixed Exposures
- Smoking can cause heart disease, lung cancer, emphysema, and other respiratory problems. It may worsen respiratory conditions caused by chemical exposure. Even if you have smoked for a long time, stopping now will reduce your risk of developing health problems.
- More than light alcohol consumption can cause liver damage. Drinking alcohol may increase the liver damage caused by Manganese.
**Workplace Controls and Practices**

Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at www.cdc.gov/niosh/topics/controlbanding/.

The following work practices are also recommended:

- Label process containers.
- Provide employees with hazard information and training.
- Monitor airborne chemical concentrations.
- Use engineering controls if concentrations exceed recommended exposure levels.
- Provide eye wash fountains and emergency showers.
- Wash or shower if skin comes in contact with a hazardous material.
- Always wash at the end of the workshift.
- Change into clean clothing if clothing becomes contaminated.
- Do not take contaminated clothing home.
- Get special training to wash contaminated clothing.
- Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- Before entering a confined space where Manganese powder and dust may be present, check to make sure that an explosive concentration does not exist.
- Use a vacuum or a wet method to reduce dust during clean-up. DO NOT DRY SWEEP.

**Personal Protective Equipment**

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

**Gloves and Clothing**

- Avoid skin contact with Manganese. Wear personal protective equipment made from material that cannot be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide recommendations on the most protective glove and clothing material for your operation.
- The recommended glove materials for Manganese are Nitrile and Neoprene.
- The recommended protective clothing material for Manganese is Tyvek®, or the equivalent.

- All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

**Eye Protection**

- Wear direct vent goggles when airborne particles or dust are present.

**Respiratory Protection**

*Improper use of respirators is dangerous.* Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134). Only NIOSH approved respirators should be used.

- Where the potential exists for exposure over 0.02 mg/m³ (as the respirable fraction) or 0.2 mg/m³ (as the inhalable fraction), use a negative pressure, air-purifying, particulate filter respirator with an N, R or P95 filter. More protection is provided by a full facepiece respirator than by a half-mask respirator, and even greater protection is provided by a powered-air purifying respirator.
- Leave the area immediately if (1) while wearing a filter or cartridge respirator you can smell, taste, or otherwise detect Manganese, (2) while wearing particulate filters abnormal resistance to breathing is experienced, or (3) eye irritation occurs while wearing a full facepiece respirator. Check to make sure the respirator-to-face seal is still good. If it is, replace the filter or cartridge. If the seal is no longer good, you may need a new respirator.
- Consider all potential sources of exposure in your workplace. You may need a combination of filters, prefilters or cartridges to protect against different forms of a chemical (such as vapor and mist) or against a mixture of chemicals.
- Where the potential for high exposure exists, use a supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus or an emergency escape air cylinder.
- Exposure to 500 mg/m³ is immediately dangerous to life and health. If the possibility of exposure above 500 mg/m³ exists, use a self-contained breathing apparatus with a full facepiece operated in a pressure-demand or other positive-pressure mode equipped with an emergency escape air cylinder.

**Fire Hazards**

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

- Manganese powder and dust are FLAMMABLE and DANGEROUS FIRE HAZARDS.
- Use sand or dry chemicals appropriate for extinguishing metal fires.
- POISONOUS GASES ARE PRODUCED IN FIRE, including Manganese Oxides.
- Manganese powder and dust may form an ignitable vapor/air mixture in closed tanks or containers.
- Use water spray to keep fire-exposed containers cool.
Spills and Emergencies

If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If Manganese is spilled, take the following steps:

- Evacuate personnel and secure and control entrance to the area.
- Eliminate all ignition sources.
- Collect powdered material in the most convenient and safe manner and place into sealed containers for disposal.
- Ventilate and wash area after clean-up is complete.
- DO NOT wash into sewer.
- It may be necessary to contain and dispose of Manganese as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

Handling and Storage

Prior to working with Manganese you should be trained on its proper handling and storage.

- Finely divided Manganese dust can ignite spontaneously in AIR.
- Manganese reacts with STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC), and slowly with WATER or STEAM, to produce flammable and explosive Hydrogen gas.
- Manganese may react with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE); NITROGEN DIOXIDE; PHOSPHORUS; and SULFUR DIOXIDE to cause ignition and/or violent decomposition.
- Store in tightly closed containers in a cool, well-ventilated area away from WATER and MOISTURE.
- Sources of ignition, such as smoking and open flames, are prohibited where Manganese powder is used, handled, or stored.
- Ground and bond containers when transferring Manganese powder.
- Use only non-sparking tools and equipment, especially when opening and closing containers of Manganese powder.

Occupational Health Information Resources

The New Jersey Department of Health offers multiple services in occupational health. These services include providing informational resources, educational materials, public presentations, and industrial hygiene and medical investigations and evaluations.

For more information, please contact:

New Jersey Department of Health & Senior Services
Right to Know Program
PO Box 368
Trenton, NJ 08625-0368
Phone: 609-984-2202
Fax: 609-984-7407
E-mail: rtk@doh.state.nj.us
Web address: http://www.nj.gov/health/eoh/rtkweb

The Right to Know Hazardous Substance Fact Sheets are not intended to be copied and sold for commercial purposes.
GLOSSARY

ACGIH is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

Acute Exposure Guideline Levels (AEGLS) are established by the EPA. They describe the risk to humans resulting from once-in-a lifetime, or rare, exposure to airborne chemicals.

Boiling point is the temperature at which a substance can change its physical state from a liquid to a gas.

A carcinogen is a substance that causes cancer.

The CAS number is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

CFR is the Code of Federal Regulations, which are the regulations of the United States government.

A combustible substance is a solid, liquid or gas that will burn.

A corrosive substance is a gas, liquid or solid that causes destruction of human skin or severe corrosion of containers.

The critical temperature is the temperature above which a gas cannot be liquefied, regardless of the pressure applied.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

ERG is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

Emergency Response Planning Guideline (ERPG) values provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A fetus is an unborn human or animal.

A flammable substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The flash point is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

IARC is the International Agency for Research on Cancer, a scientific group.

Ionization Potential is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

IRIS is the Integrated Risk Information System database on human health effects that may result from exposure to various chemicals, maintained by federal EPA.

LEL or Lower Explosive Limit is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A mutagen is a substance that causes mutations. A mutation is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

NFPA is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

NIOSH is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

OSHA is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

PEOSHA is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

Permeated is the movement of chemicals through protective materials.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

Protective Action Criteria (PAC) are values established by the Department of Energy and are based on AEGLS and ERPGs. They are used for emergency planning of chemical release events.

A reactive substance is a solid, liquid or gas that releases energy under certain conditions.

STEL is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A teratogen is a substance that causes birth defects by damaging the fetus.

UEL or Upper Explosive Limit is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

Vapor Density is the ratio of the weight of a given volume of one gas to the weight of another (usually Air), at the same temperature and pressure.

The vapor pressure is a force exerted by the vapor in equilibrium with the solid or liquid phase of the same substance. The higher the vapor pressure the higher concentration of the substance in air.
**Common Name:** MANGANESE

**Synonyms:** Colloidal Manganese

**CAS No:** 7439-96-5

**Molecular Formula:** Mn

**RTK Substance No:** 1155

**Description:** Pure Manganese is a silver or grey-white, brittle solid.

### HAZARD DATA

<table>
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<tr>
<th>Hazard Rating</th>
<th>Firefighting</th>
<th>Reactivity</th>
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</thead>
<tbody>
<tr>
<td>2- Health</td>
<td><strong>Manganese</strong> powder and dust are FLAMMABLE and DANGEROUS FIRE HAZARDS. Use sand or dry chemicals appropriate for extinguishing metal fires. POISONOUS GASES ARE PRODUCED IN FIRE, including Manganese Oxides. <strong>Manganese</strong> powder and dust may form an ignitable vapor/air mixture in closed tanks or containers. Use water spray to keep fire-exposed containers cool.</td>
<td>Finely divided Manganese dust can ignite spontaneously in AIR. <strong>Manganese</strong> reacts with STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC), and slowly with WATER or STEAM, to produce flammable and explosive Hydrogen gas. <strong>Manganese</strong> may react with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE); NITROGEN DIOXIDE; PHOSPHORUS; and SULFUR DIOXIDE to cause ignition and/or violent decomposition.</td>
</tr>
<tr>
<td>3 (powder)- Fire</td>
<td><strong>Manganese</strong> powder and dust are FLAMMABLE and DANGEROUS FIRE HAZARDS. Use sand or dry chemicals appropriate for extinguishing metal fires. POISONOUS GASES ARE PRODUCED IN FIRE, including Manganese Oxides. <strong>Manganese</strong> powder and dust may form an ignitable vapor/air mixture in closed tanks or containers. Use water spray to keep fire-exposed containers cool.</td>
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### SPILL/LEAKS

**Isolation Distance:**
- Spill: 25 meters (75 feet)
- Fire: 800 meters (1/2 mile)

Collect powdered material in the most convenient and safe manner and place into sealed containers for disposal.

Ground and bond containers when transferring Manganese powder.

Use only non-sparking tools and equipment.

DO NOT wash into sewer.

Manganese may be hazardous to the environment, especially to aquatic organisms.

### PHYSICAL PROPERTIES

- **Flash Point:** Flammable powder and dust
- **Auto Ignition Temp:** 842°F (450°C) (Dust)
- **Vapor Pressure:** 0 mm Hg at 68°F (20°C)
- **Specific Gravity:** 7.2 (water = 1)
- **Water Solubility:** Insoluble
- **Boiling Point:** 3,564°F (1,962°C)
- **Melting Point:** 2,271°F (1,244°C)
- **Molecular Weight:** 54.9

### EXPOSURE LIMITS

<table>
<thead>
<tr>
<th>OSHA:</th>
<th>5 mg/m³, Ceiling</th>
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<tbody>
<tr>
<td>NIOSH:</td>
<td>1 mg/m³, 8-hr TWA; 3 mg/m³, STEL</td>
</tr>
<tr>
<td>ACGIH:</td>
<td>0.2 mg/m³ (inhaled); 0.02 mg/m³ (respirable), 8-hr TWA</td>
</tr>
<tr>
<td>IDLH:</td>
<td>500 mg/m³</td>
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</tbody>
</table>

The Protective Action Criteria values are:
- PAC-1 = 3 mg/m³
- PAC-2 = 5 mg/m³
- PAC-3 = 500 mg/m³

### PROTECTIVE EQUIPMENT

- **Gloves:** Nitrile and Neoprene
- **Coveralls:** Tyvek®
- **Respirator:** Spill - full facepiece APR with P100 filters

Use turn out gear or flash protection if ignition/fire is the greatest hazard.

- **Fire:** SCBA

### FIRST AID AND DECONTAMINATION

Remove the person from exposure.

Flush eyes with large amounts of water for at least 15 minutes. Remove contact lenses.

Quickly remove contaminated clothing and wash contaminated skin with large amounts of soap and water.

Begin artificial respiration if breathing has stopped and CPR if necessary.

Transfer promptly to a medical facility.

January 2012