**Common Name:** POTASSIUM CHROMATE

**Synonyms:** Chromate of Potash; Dipotassium Chromate; Potassium Bichromate

**Chemical Name:** Chromic Acid, Dipotassium Salt

**Date:** June 2003  
**Revision:** April 2011

**CAS Number:** 7789-00-6  
**RTK Substance Number:** 1561  
**DOT Number:** UN 3086

---

**Description and Use**

Potassium Chromate is a yellow, odorless, crystalline (sand-like) solid. It is used as a reagent in analytical chemistry, as a pigment in enamels, paints and dyes, and in metal pickling and plating.

---

**Reasons for Citation**

- Potassium Chromate is on the Right to Know Hazardous Substance List because it is cited by OSHA, ACGIH, DOT, NIOSH, NTP, DEP, IARC, IRIS and EPA.
- This chemical is on the Special Health Hazard Substance List.

---

**First Aid**

**Eye Contact**

- Immediately flush with large amounts of water for at least 30 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while flushing. Seek medical attention.

**Skin Contact**

- Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of soap and water.

**Inhalation**

- Remove the person from exposure
- Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- Transfer promptly to a medical facility.

---

**Emergency Numbers**

Poison Control: 1-800-222-1222  
CHEMTREC: 1-800-424-9300  
NJDEP Hotline: 1-877-927-6337  
National Response Center: 1-800-424-8802

---

**Hazard Summary**

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>NJDOH</th>
<th>NFPA</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH</td>
<td>4</td>
<td>-</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
<td>0</td>
<td>-</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>0</td>
<td>-</td>
</tr>
<tr>
<td>CARCINOGEN</td>
<td></td>
<td></td>
</tr>
<tr>
<td>POISONOUS GASES ARE PRODUCED IN FIRE</td>
<td></td>
<td></td>
</tr>
<tr>
<td>STRONG OXIDIZER</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

- Potassium Chromate can affect you when inhaled and by passing through the skin.
- Potassium Chromate is a CARCINOGEN and MUTAGEN. HANDLE WITH EXTREME CAUTION.
- Contact can irritate and burn the skin and eyes with possible eye damage.
- Inhaling Potassium Chromate can irritate the nose, throat and lungs.
- Potassium Chromate may cause a skin allergy.
- Inhaling Potassium Chromate can cause a sore and/or a hole in the “bone” (septum) dividing the inner nose.
- Potassium Chromate may damage the liver and kidneys.
- Potassium Chromate is not combustible, but it is a STRONG OXIDIZER that enhances the combustion of other substances.

---

**Workplace Exposure Limits**

The following exposure limits are for Chromium VI compounds (measured as Chromium):

- **OSHA:** The legal airborne permissible exposure limit (PEL) is 0.005 mg/m³ averaged over an 8-hour workshift.
- **NIOSH:** The recommended airborne exposure limit (REL) is 0.001 mg/m³ averaged over a 10-hour workshift.
- **ACGIH:** The threshold limit value (TLV) is 0.05 mg/m³ averaged over an 8-hour workshift.

- Potassium Chromate is a CARCINOGEN in humans. There may be no safe level of exposure to a carcinogen, so all contact should be reduced to the lowest possible level.
- The above exposure limits are for air levels only. When skin contact also occurs you may be overexposed, even though air levels are less than the limits listed above.
Determining Your Exposure

- Read the product manufacturer’s Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- For each individual hazardous ingredient, read the New Jersey Department of Health Hazardous Substance Fact Sheet, available on the RTK website (www.nj.gov/health/eoh/rtkweb) or in your facility’s RTK Central File or Hazard Communication Standard file.
- You have a right to this information under the New Jersey Worker and Community Right to Know Act and the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) require employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

Health Hazard Information

Acute Health Effects
The following acute (short-term) health effects may occur immediately or shortly after exposure to Potassium Chromate:

- Contact can irritate and burn the skin and eyes with possible eye damage.
- Inhaling Potassium Chromate can irritate the nose, throat and lungs causing coughing, wheezing and/or shortness of breath.

Chronic Health Effects
The following chronic (long-term) health effects can occur at some time after exposure to Potassium Chromate and can last for months or years:

Cancer Hazard
Potassium Chromate is a CARCINOGEN in humans. It has been shown to cause lung and sinonasal cavity cancer.
- Many scientists believe there is no safe level of exposure to a carcinogen.

Reproductive Hazard
While Potassium Chromate has not been identified as a teratogen or a reproductive hazard, certain kinds of Chromium compounds, such as hexavalent Chromium or Chromium VI compounds have been determined to be human teratogens. Potassium Chromate is such a compound and should be handled with EXTREME CAUTION.

Other Effects
- Prolonged skin contact can cause burns, blisters and deep ulcers.
- Potassium Chromate may cause a skin allergy. If allergy develops, very low future exposure can cause itching and a skin rash.
- Inhaling Potassium Chromate can cause a sore and/or a hole in the “bone” (septum) dividing the inner nose, sometimes with bleeding, discharge, and/or formation of a crust.
- Potassium Chromate can irritate the lungs. Repeated exposure may cause bronchitis to develop with coughing, phlegm, and/or shortness of breath.
- Potassium Chromate may damage the liver and kidneys.

Medical

Medical Testing
Before first exposure, and every twelve (12) months thereafter, OSHA requires your employer to provide (for persons exposed to levels greater than 2.5 micrograms of Chromium VI per cubic meter of air) a work and medical history and exam which shall include:

- Thorough physical examination
- Lung function tests

If symptoms develop or overexposure is suspected, the following are recommended:

- Examine your skin periodically for little bumps or blisters, the first sign of “chrome ulcers.” If not treated early, these can last for years after exposure.
- Evaluation by a qualified allergist can help diagnose skin allergy.
- Liver and kidney function tests

OSHA requires your employer to provide you and your doctor with a copy of the OSHA Chromium VI Standard (29 CFR 1910.1026).

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

You have a legal right to request copies of your medical testing under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).
Mixed Exposures

- Smoking can cause heart disease, lung cancer, emphysema, and other respiratory problems. It may worsen respiratory conditions caused by chemical exposure. Even if you have smoked for a long time, stopping now will reduce your risk of developing health problems.
- More than light alcohol consumption can cause liver damage. Drinking alcohol may increase the liver damage caused by Potassium Chromate.

Workplace Controls and Practices

Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at www.cdc.gov/niosh/topics/crbanding/.

The following work practices are also recommended:

- Label process containers.
- Provide employees with hazard information and training.
- Monitor airborne chemical concentrations.
- Use engineering controls if concentrations exceed recommended exposure levels.
- Provide eye wash fountains and emergency showers.
- Wash or shower if skin comes in contact with a hazardous material.
- Always wash at the end of the workshift.
- Change into clean clothing if clothing becomes contaminated.
- Do not take contaminated clothing home.
- Get special training to wash contaminated clothing.
- Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- Specific actions are required for this chemical by OSHA. Refer to the OSHA Chromium VI Standard (29 CFR 1910.1026).
- Use a vacuum or a wet method to reduce dust during clean-up. DO NOT DRY SWEEP.
- Use a high efficiency particulate air (HEPA) filter when vacuuming. Do not use a standard shop vacuum.
- Where possible, transfer Potassium Chromate from drums or other containers to process containers in an enclosed system.

Personal Protective Equipment

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Gloves and Clothing

- Avoid skin contact with Potassium Chromate. Wear personal protective equipment made from material that cannot be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide recommendations on the most protective glove and clothing material for your operation.
- The recommended glove materials for Potassium Chromate are Nitrite and Neoprene.
- The recommended protective clothing materials are Tyvek® for solid Potassium Chromate and Tychem® SL, BR, CSM and TK for Potassium Chromate in solution.
- All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection

- Wear direct vent goggles when airborne particles or dust are present.
- Wear indirect vent goggles when working with liquids that may splash, spray or mist. A face shield is also required if the liquid is severely irritating or corrosive to the skin and eyes.
- DO NOT USE A FACE SHIELD WITHOUT ANOTHER TYPE OF EYE PROTECTION.

Respiratory Protection

**Improper use of respirators is dangerous.** Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134).

- Where the potential exists for exposure over 0.005 mg/m³ (as Chromium), use a NIOSH approved negative pressure, air-purifying, particulate filter respirator with an N, R or P100 filter. More protection is provided by a full facepiece respirator than by a half-mask respirator, and even greater protection is provided by a powered-air-purifying respirator.
- Leave the area immediately if (1) while wearing a filter or cartridge respirator you can smell, taste, or otherwise detect Potassium Chromate, (2) while wearing particulate filters abnormal resistance to breathing is experienced, or (3) eye irritation occurs while wearing a full facepiece respirator. Check to make sure the respirator-to-face seal is still good. If it is, replace the filter or cartridge. If the seal is no longer good, you may need a new respirator.
- Consider all potential sources of exposure in your workplace. You may need a combination of filters, prefilters or cartridges to protect against different forms of a chemical (such as vapor and mist) or against a mixture of chemicals.
Where the potential for high exposure exists, use a NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus or an emergency escape air cylinder.

Exposure to 15 mg/m³ (as Chromium) is immediately dangerous to life and health. If the possibility of exposure above 15 mg/m³ exists, use a NIOSH approved self-contained breathing apparatus with a full facepiece operated in a pressure-demand or other positive-pressure mode equipped with an emergency escape air cylinder.

Fire Hazards
If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

Potassium Chromate is not combustible, but it is a STRONG OXIDIZER that enhances the combustion of other substances.

Extinguish fire using an agent suitable for type of surrounding fire.

POISONOUS GASES ARE PRODUCED IN FIRE, including Chromic Oxides and Potassium Oxides.

Use water spray to keep fire-exposed containers cool.

Spills and Emergencies
If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If Potassium Chromate is spilled or leaked, take the following steps:

- Evacuate personnel and secure and control entrance to the area.
- Eliminate all ignition sources.
- Moisten spilled material first or use a HEPA-filter vacuum for clean-up and place into sealed containers for disposal.
- Absorb liquids in dry sand, earth, or a noncombustible material and place into sealed containers for disposal.
- Ventilate and wash area after clean-up is complete.
- DO NOT wash into sewer.
- It may be necessary to contain and dispose of Potassium Chromate as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

Handling and Storage
Prior to working with Potassium Chromate you should be trained on its proper handling and storage.

- A regulated, marked area should be established where Potassium Chromate is handled, used or stored as required by the OSHA Chromium VI Standard (29 CFR 1910.1026).
- Potassium Chromate may react violently with REDUCING AGENTS (such as LITHIUM, SODIUM, ALUMINUM and their HYDRIDES) and COMBUSTIBLES (such as PAPER, WOOD and OILS).
GLOSSARY

ACGIH is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

Acute Exposure Guideline Levels (AEGLs) are established by the EPA. They describe the risk to humans resulting from once-in-a-lifetime, or rare, exposure to airborne chemicals.

Boiling point is the temperature at which a substance can change its physical state from a liquid to a gas.

A carcinogen is a substance that causes cancer.

The CAS number is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

CFR is the Code of Federal Regulations, which are the regulations of the United States government.

A combustible substance is a solid, liquid or gas that will burn.

A corrosive substance is a gas, liquid or solid that causes destruction of human skin or severe corrosion of containers.

The critical temperature is the temperature above which a gas cannot be liquefied, regardless of the pressure applied.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

ERG is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

Emergency Response Planning Guideline (ERPG) values provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A fetus is an unborn human or animal.

A flammable substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The flash point is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

IARC is the International Agency for Research on Cancer, a scientific group.

Ionization Potential is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

IRIS is the Integrated Risk Information System database on human health effects that may result from exposure to various chemicals, maintained by federal EPA.

LEL or Lower Explosive Limit, is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A mutagen is a substance that causes mutations. A mutation is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

NFPA is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

NIOSH is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

OSHA is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

PEOSHA is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

Permeated is the movement of chemicals through protective materials.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

Protective Action Criteria (PAC) are values established by the Department of Energy and are based on AEGLs and ERPGs. They are used for emergency planning of chemical release events.

A reactive substance is a solid, liquid or gas that releases energy under certain conditions.

STEL is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A teratogen is a substance that causes birth defects by damaging the fetus.

UEL or Upper Explosive Limit is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

Vapor Density is the ratio of the weight of a given volume of one gas to the weight of another (usually Air), at the same temperature and pressure.

The vapor pressure is a force exerted by the vapor in equilibrium with the solid or liquid phase of the same substance. The higher the vapor pressure the higher concentration of the substance in air.
Common Name: **POTASSIUM CHROMATE**

**Synonyms:** Chromate of Potash; Dipotassium Chromate; Potassium Bichromate

**CAS No:** 7789-0-6  
**Molecular Formula:** K₂CrO₄  
**RTK Substance No:** 1561  
**Description:** Yellow, odorless, crystalline solid

## HAZARD DATA

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>Firefighting</th>
<th>Reactivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 - Health</td>
<td>Potassium Chromate is not combustible, but it is a STRONG OXIDIZER that enhances the combustion of other substances. Extinguish fire using an agent suitable for type of surrounding fire. POISONOUS GASES ARE PRODUCED IN FIRE, including Chromic Oxides and Potassium Oxides. Use water spray to keep fire-exposed containers cool.</td>
<td></td>
</tr>
<tr>
<td>0 - Fire</td>
<td></td>
<td>Potassium Chromate may react violently with REDUCING AGENTS (such as LITHIUM, SODIUM, ALUMINUM and their HYDRIDES) and COMBUSTIBLES (such as PAPER, WOOD and OILS). Potassium Chromate reacts with METALS to release flammable Hydrogen gas. Potassium Chromate is not compatible with MINERAL ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC).</td>
</tr>
<tr>
<td>0 - Reactivity</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**DOT#:** UN 3086  
**ERG Guide #:** 141  
**Hazard Class:** 6.1 (Toxic)

## PHYSICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Odor Threshold</td>
<td>Odorless</td>
</tr>
<tr>
<td>Flash Point</td>
<td>Nonflammable</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>0 mm Hg at 68°F (20°C)</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>2.73 (water = 1)</td>
</tr>
<tr>
<td>Water Solubility</td>
<td>Soluble</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Decomposes</td>
</tr>
<tr>
<td>Melting Point</td>
<td>1,787°F (975°C)</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>194.2</td>
</tr>
</tbody>
</table>

## EXPOSURE LIMITS

<table>
<thead>
<tr>
<th>Source</th>
<th>Limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>OSHA</td>
<td>0.005 mg/m³, 8-hr TWA</td>
</tr>
<tr>
<td>NIOSH</td>
<td>0.001 mg/m³, 10-hr Ceiling</td>
</tr>
<tr>
<td>ACGIH</td>
<td>0.05 mg/m³, 8-hr</td>
</tr>
<tr>
<td>IDLH</td>
<td>15 mg/m³</td>
</tr>
</tbody>
</table>

(All the above are for Chromium VI)

The Protective Action Criteria values are:

- PAC-1 = 2 mg/m³
- PAC-2 = 12.5 mg/m³
- PAC-3 = 56 mg/m³

## PROTECTOR EQUIPMENT

- **Gloves:** Nitrile and Neoprene (for solid Potassium Chromate)
- **Coveralls:** Tyvek® (for solid Potassium Chromate) and Tychem® SL, BR, CSM, and TK (>8-hr breakthrough for Potassium Chromate in solution)
- **Respirator:** >0.001 mg/m³ - full facepiece APR with P100 filters  
  >2 mg/m³ - SCBA

## FIRST AID AND DECONTAMINATION

- **Eyes:** Irritation and burns  
  **Skin:** Irritation and burns  
  **Inhalation:** Nose, throat and lung irritation causing coughing, wheezing and shortness of breath  
  **Chronic:** Cancer (lung, sinonasal cavity) in humans

Remove the person from exposure.  
Flush eyes with large amounts of water for at least 30 minutes. Remove contact lenses if worn. Seek medical attention.  
Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of soap and water.  
Begin artificial respiration if breathing has stopped and CPR if necessary. Transfer promptly to a medical facility.

April 2011