Common Name: **TETRAFLUOROETHYLENE**

CAS Number: 116-14-3
DOT Number: UN 1081 (Inhibited)

**HAZARD SUMMARY**
- Tetrafluoroethylene can affect you when breathed in.
- Tetrafluoroethylene should be handled with extreme caution. Exposure to Tetrafluoroethylene can irritate the eyes, nose, and throat.
- Very high exposure can reduce the oxygen in the air, causing lightheadedness, dizziness, poor coordination and passing out.
- Tetrafluoroethylene may damage the kidneys and may irritate the lungs.
- Tetrafluoroethylene is a highly flammable and reactive chemical and a dangerous fire and explosion hazard.

**IDENTIFICATION**
Tetrafluoroethylene is a colorless and odorless gas. It is used to make propellants, as an intermediate, and as a copolymer.

**REASON FOR CITATION**
- Tetrafluoroethylene is on the Hazardous Substance List because it is cited by ACGIH, DOT, NTP, DEP, IARC, NFPA and EPA.
- This chemical is on the Special Health Hazard Substance List because it is a carcinogen and is flammable and reactive.
- Definitions are provided on page 5.

**HOW TO DETERMINE IF YOU ARE BEING EXPOSED**
The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information and training concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard, 1910.1200, requires private employers to provide similar training and information to their employees.

**WORKPLACE EXPOSURE LIMITS**
ACGIH: The recommended airborne exposure limit is 2 ppm averaged over an 8-hour workshift.

* Tetrafluoroethylene may be a CARCINOGEN in humans. There may be no safe level of exposure to a carcinogen, so all contact should be reduced to the lowest possible level.

**WAYS OF REDUCING EXPOSURE**
- Enclose operations and use local exhaust ventilation at the site of chemical release. If local exhaust ventilation or enclosure is not used, respirators should be worn.
- Wear protective work clothing.
- Wash thoroughly immediately after exposure to Tetrafluoroethylene and at the end of the workshift.
- Post hazard and warning information in the work area. In addition, as part of an ongoing education and training effort, communicate all information on the health and safety hazards of Tetrafluoroethylene to potentially exposed workers.
This Fact Sheet is a summary source of information of all potential and most severe health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

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HEALTH HAZARD INFORMATION

Acute Health Effects
The following acute (short-term) health effects may occur immediately or shortly after exposure to Tetrafluoroethylene:

* Exposure to Tetrafluoroethylene can irritate the eyes, nose, and throat.
* Very high exposure can reduce the Oxygen in the air, causing lightheadedness, dizziness, poor coordination and passing out.

Chronic Health Effects
The following chronic (long-term) health effects can occur at some time after exposure to Tetrafluoroethylene and can last for months or years:

Cancer Hazard
* Tetrafluoroethylene may be a CARCINOGEN in humans since it has been shown to cause liver, blood, and kidney cancers in animals.
* Many scientists believe there is no safe level of exposure to a carcinogen.

Reproductive Hazard
* While Tetrafluoroethylene has been tested, further testing is required to assess its potential to cause reproductive harm.

Other Long-Term Effects
* Tetrafluoroethylene may damage the kidneys.
* Tetrafluoroethylene may irritate the lungs. Repeated exposures may cause bronchitis to develop with cough, phlegm, and/or shortness of breath.

MEDICAL

Medical Testing
If symptoms develop or overexposure is suspected, the following are recommended:

* Kidney function tests.
* Lung function tests.

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under OSHA 1910.1020.

Mixed Exposures
* Because smoking can cause heart disease, as well as lung cancer, emphysema, and other respiratory problems, it may worsen respiratory conditions caused by chemical exposure. Even if you have smoked for a long time, stopping now will reduce your risk of developing health problems.

WORKPLACE CONTROLS AND PRACTICES

Unless a less toxic chemical can be substituted for a hazardous substance, ENGINEERING CONTROLS are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

In evaluating the controls present in your workplace, consider: (1) how hazardous the substance is, (2) how much of the substance is released into the workplace and (3) whether harmful skin or eye contact could occur. Special controls should be in place for highly toxic chemicals or when significant skin, eye, or breathing exposures are possible.

In addition, the following controls are recommended:

* Where possible, automatically transfer Tetrafluoroethylene from cylinders or other storage containers to process containers.
* Before entering a confined space where Tetrafluoroethylene is present, check to make sure sufficient Oxygen (19.5%) exists.
* Before entering a confined space where Tetrafluoroethylene may be present, check to make sure that an explosive concentration does not exist.
* Specific engineering controls are required for this chemical by OSHA. Refer to the OSHA Standard: 29 CFR 1910.101 Compressed Gases.

Good WORK PRACTICES can help to reduce hazardous exposures. The following work practices are recommended:

* Workers whose clothing has been contaminated by Tetrafluoroethylene should change into clean clothing promptly.
* Do not take contaminated work clothes home. Family members could be exposed.
* Eye wash fountains should be provided in the immediate work area for emergency use.
* If there is the possibility of skin exposure, emergency shower facilities should be provided.
* On skin contact with Tetrafluoroethylene, immediately wash or shower to remove the chemical. At the end of the workshift, wash any areas of the body that may have contacted Tetrafluoroethylene, whether or not known skin contact has occurred.
* Do not eat, smoke, or drink where Tetrafluoroethylene is handled, processed, or stored, since the chemical can be swallowed. Wash hands carefully before eating, drinking, smoking, or using the toilet.

PERSONAL PROTECTIVE EQUIPMENT

WORKPLACE CONTROLS ARE BETTER THAN PERSONAL PROTECTIVE EQUIPMENT. However, for some jobs (such as outside work, confined space entry, jobs done only once in a while, or jobs done while workplace controls are being installed), personal protective equipment may be appropriate.

OSHA 1910.132 requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Clothing
* Avoid skin contact with Tetrafluoroethylene. Wear protective gloves and clothing. Safety equipment suppliers/manufacturers can provide recommendations on the most protective glove/clothing material for your operation.
* All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.
* Safety equipment manufacturers recommend Butyl Rubber, Neoprene, Polyvinyl Alcohol and Viton as protective materials.

Eye Protection
* Wear non-vented, impact resistant goggles when working with fumes, gases, or vapors.
* Wear a face shield along with goggles when working with corrosive, highly irritating or toxic substances.

Respiratory Protection
IMPROPER USE OF RESPIRATORS IS DANGEROUS.
Such equipment should only be used if the employer has a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing and medical exams, as described in OSHA 1910.134.

* Where the potential exists for exposure over 2 ppm, use a NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus operated in a pressure-demand or other positive-pressure mode.

HANDLING AND STORAGE
* Prior to working with Tetrafluoroethylene you should be trained on its proper handling and storage.
* If Tetrafluoroethylene is stored without an inhibitor (such as Terpene B and d-Limonene) it can polymerize when HEATED or exposed to OXYGEN.
* Tetrafluoroethylene is not compatible with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE); METAL OXIDES; HYDROGEN; ETHYLENE; and SULFUR TRIOXIDES.
* Store with an inhibitor in tightly closed containers in a cool, well-ventilated area.
* Sources of ignition, such as smoking and open flames, are prohibited where Tetrafluoroethylene is used, handled, or stored.
* Metal containers involving the transfer of Tetrafluoroethylene should be grounded and bonded.
* Use only non-sparking tools and equipment, especially when opening and closing containers of Tetrafluoroethylene.
* Wherever Tetrafluoroethylene is used, handled, manufactured, or stored, use explosion-proof electrical equipment and fittings.

QUESTIONS AND ANSWERS
Q: If I have acute health effects, will I later get chronic health effects?
A: Not always. Most chronic (long-term) effects result from repeated exposures to a chemical.

Q: Can I get long-term effects without ever having short-term effects?
A: Yes, because long-term effects can occur from repeated exposures to a chemical at levels not high enough to make you immediately sick.

Q: What are my chances of getting sick when I have been exposed to chemicals?
A: The likelihood of becoming sick from chemicals is increased as the amount of exposure increases. This is determined by the length of time and the amount of material to which someone is exposed.

Q: When are higher exposures more likely?
A: Conditions which increase risk of exposure include physical and mechanical processes (heating, pouring, spraying, spills and evaporation from large surface areas such as open containers), and "confined space" exposures (working inside vats, reactors, boilers, small rooms, etc.).
Q: Is the risk of getting sick higher for workers than for community residents?
A: Yes. Exposures in the community, except possibly in cases of fires or spills, are usually much lower than those found in the workplace. However, people in the community may be exposed to contaminated water as well as to chemicals in the air over long periods. This may be a problem for children or people who are already ill.

Q: Don't all chemicals cause cancer?
A: No. Most chemicals tested by scientists are not cancer-causing.

Q: Should I be concerned if a chemical causes cancer in animals?
A: Yes. Most scientists agree that a chemical that causes cancer in animals should be treated as a suspected human carcinogen unless proven otherwise.

Q: But don't they test animals using much higher levels of a chemical than people usually are exposed to?
A: Yes. That's so effects can be seen more clearly using fewer animals. But high doses alone don't cause cancer unless it's a cancer agent. In fact, a chemical that causes cancer in animals at high doses could cause cancer in humans exposed to low doses.

The following information is available from:

New Jersey Department of Health and Senior Services
Occupational Health Service
PO Box 360
Trenton, NJ 08625-0360
(609) 984-1863
(609) 984-7407 (fax)

Web address: http://www.state.nj.us/health/eho/odisweb/

**Industrial Hygiene Information**

Industrial hygienists are available to answer your questions regarding the control of chemical exposures using exhaust ventilation, special work practices, good housekeeping, good hygiene practices, and personal protective equipment including respirators. In addition, they can help to interpret the results of industrial hygiene survey data.

**Medical Evaluation**

If you think you are becoming sick because of exposure to chemicals at your workplace, you may call personnel at the Department of Health and Senior Services, Occupational Health Service, who can help you find the information you need.

**Public Presentations**

Presentations and educational programs on occupational health or the Right to Know Act can be organized for labor unions, trade associations and other groups.

**Right to Know Information Resources**

The Right to Know Infoline (609) 984-2202 can answer questions about the identity and potential health effects of chemicals, list of educational materials in occupational health, references used to prepare the Fact Sheets, preparation of the Right to Know Survey, education and training programs, labeling requirements, and general information regarding the Right to Know Act. Violations of the law should be reported to (609) 984-2202.
DEFINITIONS

**ACGIH** is the American Conference of Governmental Industrial Hygienists. It recommends upper limits (called TLVs) for exposure to workplace chemicals.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is assigned by the Chemical Abstracts Service to identify a specific chemical.

**CFR** is the Code of Federal Regulations, which consists of the regulations of the United States government.

A **combustible** substance is a solid, liquid or gas that will burn.

A **corrosive** substance is a gas, liquid or solid that causes irreversible damage to human tissue or containers.

**DEP** is the New Jersey Department of Environmental Protection.

**DOT** is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

**EPA** is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

**IARC** is the International Agency for Research on Cancer, a scientific group that classifies chemicals according to their cancer-causing potential.

**IRIS** is the Integrated Risk Information System database of the federal EPA.

A **miscible** substance is a liquid or gas that will evenly dissolve in another.

**mg/m³** means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

**NAERG** is the North American Emergency Response Guidebook. It was jointly developed by Transport Canada, the United States Department of Transportation and the Secretariat of Communications and Transportation of Mexico. It is a guide for first responders to quickly identify the specific or generic hazards of material involved in a transportation incident, and to protect themselves and the general public during the initial response phase of the incident.

**NFPA** is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

**NIOSH** is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

**NTP** is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

**OSHA** is the Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

**PEL** is the Permissible Exposure Limit which is enforceable by the Occupational Safety and Health Administration.

**PIH** is a DOT designation for chemicals which are Poison Inhalation Hazards.

**ppm** means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

**STEL** is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

**TLV** is the Threshold Limit Value, the workplace exposure limit recommended by ACGIH.

The **vapor pressure** is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.
Common Name: **TETRAFLUOROETHYLENE**
DOT Number: **UN 1081** (Inhibited)
NAERG Code: **116P**
CAS Number: **116-14-3**

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**CARCINOGEN**
FLAMMABLE AND REACTIVE
POISONOUS GASES ARE PRODUCED IN FIRE
CONTAINERS MAY EXPLODE IN FIRE

**FIRE HAZARDS**

* **Tetrafluoroethylene** is a FLAMMABLE GAS.
* DO NOT extinguish fire unless flow can be stopped.
* Use dry chemical, CO₂ or water spray.
* POISONOUS GASES ARE PRODUCED IN FIRE, including Carbonyl Fluoride and Hydrogen Fluoride.
* CONTAINERS MAY EXPLODE IN FIRE.
* Use water spray to keep fire-exposed containers cool.
* Vapors may travel to a source of ignition and flash back.
* Vapor is heavier than air and may travel a distance to cause a fire or explosion far from the source.
* If employees are expected to fight fires, they must be trained and equipped as stated in OSHA 1910.156.

**SPILLS AND EMERGENCIES**

If **Tetrafluoroethylene** is leaked, take the following steps:

* Evacuate persons not wearing protective equipment from area of leak until clean-up is complete.
* Remove all ignition sources.
* Ventilate area of leak to disperse the gas.
* Stop flow of gas. If source of leak is a cylinder and the leak cannot be stopped in place, remove the leaking cylinder to a safe place in the open air, and repair leak or allow cylinder to empty.
* Keep **Tetrafluoroethylene** out of a confined space, such as a sewer, because of the possibility of an explosion, unless the sewer is designed to prevent the build-up of explosive concentrations.
* It may be necessary to contain and dispose of **Tetrafluoroethylene** as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.
* If employees are required to clean-up spills, they must be properly trained and equipped. OSHA 1910.120(q) may be applicable.

**HANDLING AND STORAGE** *(See page 3)*

**FIRST AID**

Eye Contact
* Immediately flush with large amounts of water for at least 15 minutes, occasionally lifting upper and lower lids.

Skin Contact
* Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of soap and water.

Breathing
* Remove the person from exposure.
* Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
* Transfer promptly to a medical facility.

**PHYSICAL DATA**

**Vapor Pressure:** $2.45 \times 10^4$ mm Hg at $77^\circ F$ ($25^\circ C$)
**Flash Point:** less than $32^\circ F$ ($0^\circ C$)
**Water Solubility:** Insoluble

**OTHER COMMONLY USED NAMES**

**Chemical Name:**
Ethene, Tetrafluoro-

**Other Names:**
1,1,2,2-Tetrafluoroethylene; Perfluoroethylene; TFE; Teflon monomer

Not intended to be copied and sold for commercial purposes.

NEW JERSEY DEPARTMENT OF HEALTH AND SENIOR SERVICES

Right to Know Program
PO Box 368, Trenton, NJ 08625-0368
(609) 984-2202