Common Name: **ALLYL ACETATE**

CAS Number:  591-87-7
DOT Number: UN 2333

Hazards Summary

* Allyl Acetate can affect you when breathed in and by passing through your skin.
* Skin contact can cause irritation and burns. Repeated or prolonged contact can cause rash with itching and redness.
* Allyl Acetate can cause severe eye burns leading to permanent damage.
* Breathing Allyl Acetate can irritate the nose and throat.
* Breathing Allyl Acetate can irritate the lungs causing coughing and/or shortness of breath. Higher exposures can cause a build-up of fluid in the lungs (pulmonary edema), a medical emergency, with severe shortness of breath.
* Allyl Acetate is a FLAMMABLE LIQUID and a FIRE HAZARD.

Identification

Allyl Acetate is a colorless, water-insoluble liquid with an acrid odor. It is used as a flavoring additive in beverages, ice cream, candy, baked goods and dairy products. It is also used as a cockroach repellent.

Reason for Citation

* Allyl Acetate is on the Hazardous Substance List because it is cited by DOT and NFPA.
* This chemical is on the Special Health Hazard Substance List because it is FLAMMABLE.
* Definitions are provided on page 5.

How to Determine If You Are Being Exposed

The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information and training concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard, 1910.1200, requires private employers to provide similar training and information to their employees.

Workplace Exposure Limits

No occupational exposure limits have been established for Allyl Acetate. This does not mean that this substance is not harmful. Safe work practices should always be followed.

Ways of Reducing Exposure

* Where possible, enclose operations and use local exhaust ventilation at the site of chemical release. If local exhaust ventilation or enclosure is not used, respirators should be worn.
* Wear protective work clothing.
* Wash thoroughly immediately after exposure to Allyl Acetate and at the end of the workshift.
* The FDA has approved Allyl Acetate for food use by humans.
* Post hazard and warning information in the work area. In addition, as part of an ongoing education and training effort, communicate all information on the health and safety hazards of Allyl Acetate to potentially exposed workers.
This Fact Sheet is a summary source of information of all potential and most severe health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

HEALTH HAZARD INFORMATION

Acute Health Effects
The following acute (short-term) health effects may occur immediately or shortly after exposure to Allyl Acetate:

* Skin contact can cause irritation and burns. Repeated or prolonged contact can cause rash with itching and redness.
* Allyl Acetate can cause severe eye burns leading to permanent damage.
* Breathing Allyl Acetate can irritate the nose and throat.
* Breathing Allyl Acetate can irritate the lungs causing coughing and/or shortness of breath. Higher exposures can cause a build-up of fluid in the lungs (pulmonary edema), a medical emergency, with severe shortness of breath.

Chronic Health Effects
The following chronic (long-term) health effects can occur at some time after exposure to Allyl Acetate and can last for months or years:

Cancer Hazard
* According to the information presently available to the New Jersey Department of Health and Senior Services, Allyl Acetate has not been tested for its ability to cause cancer in animals.

Reproductive Hazard
* According to the information presently available to the New Jersey Department of Health and Senior Services, Allyl Acetate has not been tested for its ability to affect reproduction.

Other Long-Term Effects
* Allyl Acetate can irritate the lungs. Repeated exposure may cause bronchitis to develop with cough, phlegm, and/or shortness of breath.

MEDICAL

Medical Testing
If symptoms develop or overexposure is suspected, the following may be useful:

* Consider chest x-ray after acute overexposure.

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under OSHA 1910.1020.

Mixed Exposures
* Because smoking can cause heart disease, as well as lung cancer, emphysema, and other respiratory problems, it may worsen respiratory conditions caused by chemical exposure. Even if you have smoked for a long time, stopping now will reduce your risk of developing health problems.

WORKPLACE CONTROLS AND PRACTICES

Unless a less toxic chemical can be substituted for a hazardous substance, ENGINEERING CONTROLS are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

In evaluating the controls present in your workplace, consider: (1) how hazardous the substance is, (2) how much of the substance is released into the workplace and (3) whether harmful skin or eye contact could occur. Special controls should be in place for highly toxic chemicals or when significant skin, eye, or breathing exposures are possible.

In addition, the following controls are recommended:

* Where possible, automatically pump liquid Allyl Acetate from drums or other storage containers to process containers.
* Before entering a confined space where Allyl Acetate may be present, check to make sure that an explosive concentration does not exist.

Good WORK PRACTICES can help to reduce hazardous exposures. The following work practices are recommended:

* Workers whose clothing has been contaminated by Allyl Acetate should change into clean clothing promptly.
* Contaminated work clothes should be laundered by individuals who have been informed of the hazards of exposure to Allyl Acetate.
* Eye wash fountains should be provided in the immediate work area for emergency use.
* If there is the possibility of skin exposure, emergency shower facilities should be provided.
* On skin contact with Allyl Acetate, immediately wash or shower to remove the chemical. At the end of the workshift, wash any areas of the body that may have contacted Allyl Acetate, whether or not known skin contact has occurred.
ALLYL ACETATE

* Do not eat, smoke, or drink where Allyl Acetate is handled, processed, or stored, since the chemical can be swallowed. Wash hands carefully before eating or smoking.

PERSONAL PROTECTIVE EQUIPMENT

WORKPLACE CONTROLS ARE BETTER THAN PERSONAL PROTECTIVE EQUIPMENT. However, for some jobs (such as outside work, confined space entry, jobs done only once in a while, or jobs done while workplace controls are being installed), personal protective equipment may be appropriate.

OSHA 1910.132 requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Clothing
* Avoid skin contact with Allyl Acetate. Wear protective gloves and clothing. Safety equipment suppliers/manufacturers can provide recommendations on the most protective glove/clothing material for your operation.
* All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection
* Wear indirect-vent, impact and splash resistant goggles when working with liquids.

Respiratory Protection
IMPROPER USE OF RESPIRATORS IS DANGEROUS.
Such equipment should only be used if the employer has a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing and medical exams, as described in OSHA 1910.134.

* Engineering controls must be effective to ensure that exposure to Allyl Acetate does not occur.
* Where the potential for overexposure exists, use a MSHA/NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus operated in a pressure-demand or other positive-pressure mode.

HANDLING AND STORAGE

* Prior to working with Allyl Acetate you should be trained on its proper handling and storage.
* Store in tightly closed containers in a cool, well-ventilated area away from OXIDIZERS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES and NITRATES); and PEROXIDES.
* Sources of ignition, such as smoking and open flames, are prohibited where Allyl Acetate is handled, used, or stored.
* Metal containers involving the transfer of Allyl Acetate should be grounded and bonded.
* Use only non-sparking tools and equipment, especially when opening and closing containers of Allyl Acetate.

QUESTIONS AND ANSWERS

Q: If I have acute health effects, will I later get chronic health effects?
A: Not always. Most chronic (long-term) effects result from repeated exposures to a chemical.

Q: Can I get long-term effects without ever having short-term effects?
A: Yes, because long-term effects can occur from repeated exposures to a chemical at levels not high enough to make you immediately sick.

Q: What are my chances of getting sick when I have been exposed to chemicals?
A: The likelihood of becoming sick from chemicals is increased as the amount of exposure increases. This is determined by the length of time and the amount of material to which someone is exposed.

Q: When are higher exposures more likely?
A: Conditions which increase risk of exposure include physical and mechanical processes (heating, pouring, spraying, spills and evaporation from large surface areas such as open containers), and "confined space" exposures (working inside vats, reactors, boilers, small rooms, etc.).

Q: Is the risk of getting sick higher for workers than for community residents?
A: Yes. Exposures in the community, except possibly in cases of fires or spills, are usually much lower than those found in the workplace. However, people in the community may be exposed to contaminated water as well as to chemicals in the air over long periods. This may be a problem for children or people who are already ill.
The following information is available from:

New Jersey Department of Health and Senior Services
Occupational Disease and Injury Services
PO Box 360
Trenton, NJ 08625-0360
(609) 984-1863
(609) 292-5677 (fax)

Web address: http://www.state.nj.us/health/eho/odisweb/

**Industrial Hygiene Information**
Industrial hygienists are available to answer your questions regarding the control of chemical exposures using exhaust ventilation, special work practices, good housekeeping, good hygiene practices, and personal protective equipment including respirators. In addition, they can help to interpret the results of industrial hygiene survey data.

**Medical Evaluation**
If you think you are becoming sick because of exposure to chemicals at your workplace, you may call personnel at the Department of Health and Senior Services, Occupational Disease and Injury Services, who can help you find the information you need.

**Public Presentations**
Presentations and educational programs on occupational health or the Right to Know Act can be organized for labor unions, trade associations and other groups.

**Right to Know Information Resources**
The Right to Know Infoline (609) 984-2202 can answer questions about the identity and potential health effects of chemicals, list of educational materials in occupational health, references used to prepare the Fact Sheets, preparation of the Right to Know survey, education and training programs, labeling requirements, and general information regarding the Right to Know Act. Violations of the law should be reported to (609) 984-2202.
DEFINITIONS

ACGIH is the American Conference of Governmental Industrial Hygienists. It recommends upper limits (called TLVs) for exposure to workplace chemicals.

A carcinogen is a substance that causes cancer.

The CAS number is assigned by the Chemical Abstracts Service to identify a specific chemical.

A combustible substance is a solid, liquid or gas that will burn.

A corrosive substance is a gas, liquid or solid that causes irreversible damage to human tissue or containers.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

A fetus is an unborn human or animal.

A flammable substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The flash point is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

HHAG is the Human Health Assessment Group of the federal EPA.

IARC is the International Agency for Research on Cancer, a scientific group that classifies chemicals according to their cancer-causing potential.

A miscible substance is a liquid or gas that will evenly dissolve in another.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

MSHA is the Mine Safety and Health Administration, the federal agency that regulates mining. It also evaluates and approves respirators.

A mutagen is a substance that causes mutations. A mutation is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

NAERG is the North American Emergency Response Guidebook. It was jointly developed by Transport Canada, the United States Department of Transportation and the Secretariat of Communications and Transportation of Mexico. It is a guide for first responders to quickly identify the specific or generic hazards of material involved in a transportation incident, and to protect themselves and the general public during the initial response phase of the incident.

NCI is the National Cancer Institute, a federal agency that determines the cancer-causing potential of chemicals.

NFPA is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

NIOSH is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

OSHA is the Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

PEOSHA is the Public Employees Occupational Safety and Health Act, a state law which sets PELs for New Jersey public employees.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A reactive substance is a solid, liquid or gas that releases energy under certain conditions.

A teratogen is a substance that causes birth defects by damaging the fetus.

TLV is the Threshold Limit Value, the workplace exposure limit recommended by ACGIH.

The vapor pressure is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.
Common Name: **ALLYL ACETATE**
DOT Number: **UN 2333**
NAERG Code: **131**
CAS Number: **591-87-7**

<table>
<thead>
<tr>
<th>Hazard rating</th>
<th>NJDHSS</th>
<th>NFPA</th>
</tr>
</thead>
<tbody>
<tr>
<td>FLAMMABILITY</td>
<td>-</td>
<td>3</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>-</td>
<td>0</td>
</tr>
</tbody>
</table>

**FLAMMABLE**
POISONOUS GASES ARE PRODUCED IN FIRE
CONTAINERS MAY EXPLODE IN FIRE

* **Hazard Rating Key:** 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

**FIRE HAZARDS**

* **Allyl Acetate** is a FLAMMABLE LIQUID.
* Use dry chemical, CO₂, water spray, or alcohol or propylene foam extinguishers.
* Water may not be effective.
* POISONOUS GASES ARE PRODUCED IN FIRE.
* CONTAINERS MAY EXPLODE IN FIRE.
* Use water spray to keep fire-exposed containers cool.
* Vapors may travel to a source of ignition and flash back.
* If employees are expected to fight fires, they must be trained and equipped as stated in OSHA 1910.156.

**SPILLS AND EMERGENCIES**

If **Allyl Acetate** is spilled or leaked, take the following steps:

* Evacuate persons not wearing protective equipment from area of spill or leak until clean-up is complete.
* Remove all ignition sources.
* Ventilate area of spill or leak.
* Absorb liquids in vermiculite, dry sand, earth, or a similar material and deposit in sealed containers.
* Keep **Allyl Acetate** out of a confined space, such as a sewer, because of the possibility of an explosion, unless the sewer is designed to prevent the build-up of explosive concentrations.
* It may be necessary to contain and dispose of **Allyl Acetate** as a HAZARDOUS WASTE. Contact your Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.
* If employees are required to clean-up spills, they must be properly trained and equipped. OSHA 1910.120(q) may be applicable.

**HANDLING AND STORAGE** *(See page 3)*

**FIRST AID**

* **Eye Contact**
  * Immediately flush with large amounts of water for at least 15 minutes, occasionally lifting upper and lower lids. Seek medical attention immediately.

* **Skin Contact**
  * Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of soap and water.

* **Breathing**
  * Remove the person from exposure.
  * Begin rescue breathing if breathing has stopped and CPR if heart action has stopped.
  * Transfer promptly to a medical facility.
  * Medical observation is recommended for 24 to 48 hours after breathing overexposure, as pulmonary edema may be delayed.

**PHYSICAL DATA**

* **Flash Point:** 72°F (22.2°C)
* **Water Solubility:** Insoluble

**OTHER COMMONLY USED NAMES**

* **Chemical Name:** Acetic Acid, 2-Propenyl Ester
* **Other Names:** Allyl Acetic Acid; 2-Propenyl Methanoate; 3-Acetoxypropene

---

**For LARGE SPILLS AND FIRES immediately call your fire department. You can request emergency information from the following:**

CHEMTREC: (800) 424-9300
NJDEP HOTLINE: (609) 292-7172

**NEW JERSEY DEPARTMENT OF HEALTH AND SENIOR SERVICES**

Right to Know Program
PO Box 368, Trenton, NJ 08625-0368
(609) 984-2202

---

Not intended to be copied and sold for commercial purposes.