Common Name: **ALUMINUM SULFATE**

Synonyms: Alum; Aluminum Trisulfate

Chemical Name: Sulfuric Acid, Aluminum Salt (3:2)

Date: June 2009  Revision: March 2016

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### Description and Use

**Aluminum Sulfate** is an odorless, white or colorless, crystalline (sand-like) solid. It is used in sewage treatment, water purification, making paper, and tanning leather.

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### Reasons for Citation

- **Aluminum Sulfate** is on the Right to Know Hazardous Substance List because it is cited by OSHA, ACGIH, DOT, NIOSH and EPA.
- This chemical is on the Special Health Hazard Substance List.

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### FIRST AID

**Eye Contact**

- Immediately flush with large amounts of water for at least 30 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while flushing. Seek medical attention.

**Skin Contact**

- Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of water. Seek medical attention.

**Inhalation**

- Remove the person from exposure.
- Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- Transfer promptly to a medical facility.

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**EMERGENCY NUMBERS**


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### Workplace Exposure Limits

**OSHA:** The legal airborne permissible exposure limit (PEL) is 5 mg/m³ for respirable dust (as Aluminum metal) and 15 mg/m³ for total dust (as Aluminum metal) averaged over an 8-hour workshift.

**NIOSH:** The recommended airborne exposure limit (REL) is 2 mg/m³ (as Aluminum, soluble salts) averaged over a 10-hour workshift.

**ACGIH:** The threshold limit value (TLV) is 1 mg/m³ for the respirable fraction (as Aluminum metal) averaged over an 8-hour workshift.

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### Hazard Summary

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>NJDHSS</th>
<th>NFPA</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEALTH</td>
<td>2</td>
<td>-</td>
</tr>
<tr>
<td>FLAMMABILITY</td>
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<td>-</td>
</tr>
<tr>
<td>REACTIVITY</td>
<td>0</td>
<td>-</td>
</tr>
<tr>
<td>CORROSIVE</td>
<td>POISONOUS GASES ARE PRODUCED IN FIRE</td>
<td></td>
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</tbody>
</table>

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

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**EMERGENCY RESPONDERS >>>> SEE LAST PAGE**
Determining Your Exposure

- Read the product manufacturer’s Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- For each individual hazardous ingredient, read the New Jersey Department of Health and Hazardous Substance Fact Sheet, available on the RTK website (http://nj.gov/health/workplacehealthandsafety/right-to-know/) or in your facility’s RTK Central File or Hazard Communication Standard file.
- You have a right to this information under the New Jersey Worker and Community Right to Know Act, the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) require employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

Health Hazard Information

Acute Health Effects
The following acute (short-term) health effects may occur immediately or shorty after exposure to Aluminum Sulfate:

- Contact can irritate the skin and eyes causing a rash and burning feeling.
- Aluminum Sulfate is CORROSIVE to the eyes when in a water solution.
- Inhaling Aluminum Sulfate can irritate the nose, throat and lungs causing coughing, wheezing and/or shortness of breath.

Chronic Health Effects
The following chronic (long-term) health effects can occur at some time after exposure to Aluminum Sulfate and can last for months or years:

Cancer Hazard
- According to the information presently available to the New Jersey Department of Health, Aluminum Sulfate has not been tested for its ability to cause cancer in animals.

Reproductive Hazard
- There is no evidence that Aluminum Sulfate affects reproduction. This is based on test results presently available to the NJDHSS from published studies.

Other Effects
- Aluminum Sulfate can irritate the lungs. Repeated exposure may cause bronchitis to develop with coughing, phlegm, and/or shortness of breath.

Medical

Medical Testing
Before beginning employment and at regular times after that, for frequent or potentially high exposures, the following are recommended:

- Lung function tests

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).

Mixed Exposures
- Smoking can cause heart disease, lung cancer, emphysema, and other respiratory problems. It may worsen respiratory conditions caused by chemical exposure. Even if you have smoked for a long time, stopping now will reduce your risk of developing health problems.
Workplace Controls and Practices

Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at www.cdc.gov/niosh/topics/ctribanding/.

The following work practices are also recommended:

- Label process containers.
- Provide employees with hazard information and training.
- Monitor airborne chemical concentrations.
- Use engineering controls if concentrations exceed recommended exposure levels.
- Provide eye wash fountains and emergency showers.
- Wash or shower if skin comes in contact with a hazardous material.
- Always wash at the end of the workshift.
- Change into clean clothing if clothing becomes contaminated.
- Do not take contaminated clothing home.
- Get special training to wash contaminated clothing.
- Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- Use a vacuum to reduce dust during clean-up. DO NOT DRY SWEEP.

Personal Protective Equipment

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Gloves and Clothing

- Avoid skin contact with Aluminum Sulfate. Wear personal protective equipment made from material which can not be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide recommendations on the most protective glove and clothing material for your operation.
- Safety equipment manufacturers recommend Nitrile and Natural Rubber for gloves, and Tyvek®, or the equivalent, as a protective clothing material.
- All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection

- Wear eye protection with side shields or goggles.
- Wear a face shield along with goggles when working with corrosive, highly irritating or toxic substances.
- Do not wear contact lenses when working with this substance.

Respiratory Protection

Improper use of respirators is dangerous. Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134).

Where the potential exists for exposure over 2 mg/m³ (as Aluminum, soluble salts), use a NIOSH approved negative pressure, air-purifying, particulate filter respirator with a P95 filter. More protection is provided by a full facepiece respirator than by a half-mask respirator, and even greater protection is provided by a powered-air purifying respirator.

- Leave the area immediately if (1) while wearing a filter or cartridge respirator you can smell, taste, or otherwise detect Aluminum Sulfate, (2) while wearing particulate filters abnormal resistance to breathing is experienced, or (3) eye irritation occurs while wearing a full facepiece respirator.
- Check to make sure the respirator-to-face seal is still good. If it is, replace the filter or cartridge. If the seal is no longer good, you may need a new respirator.
- Consider all potential sources of exposure in your workplace. You may need a combination of filters, prefilter or cartridges to protect against different forms of a chemical (such as vapor and mist) or against a mixture of chemicals.

Where the potential exists for exposure over 20 mg/m³ (as Aluminum, soluble salts), use a NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus or an emergency escape air cylinder.

Fire Hazards

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

- Extinguish fire using an agent suitable for type of surrounding fire. Aluminum Sulfate itself does not burn.
- DO NOT USE WATER directly on Aluminum Sulfate as heat and toxic Sulfuric Acid may form.
- POISONOUS GASES ARE PRODUCED IN FIRE, including Aluminum Oxides and Sulfur Oxides.
Spills and Emergencies

If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If **Aluminum Sulfate** is spilled, take the following steps:

- Evacuate personnel and secure and control entrance to the area.
- Eliminate all ignition sources.
- Collect powdered material in the most convenient and safe manner and place into sealed containers for disposal.
- Ventilate and wash area after clean-up is complete.
- DO NOT wash into sewer.
- It may be necessary to contain and dispose of **Aluminum Sulfate** as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

Handling and Storage

Prior to working with **Aluminum Sulfate** you should be trained on its proper handling and storage.

- **Aluminum Sulfate** will react with WATER; MOISTURE; STRONG BASES (such as SODIUM HYDROXIDE and POTASSIUM HYDROXIDE); AMMONIA; and AMINES.
- **Aluminum Sulfate** is corrosive to METALS in the presence of WATER and MOISTURE.
- Store in tightly closed containers in a cool, well-ventilated area.

Occupational Health Information Resources

The New Jersey Department of Health and Occupational Health Service, offers multiple services in occupational health. These services include providing informational resources, educational materials, public presentations, and industrial hygiene and medical investigations and evaluations.

For more information, please contact:

New Jersey Department of Health
Right to Know
PO Box 368
Trenton, NJ 08625-0368
Phone: 609-984-2202
Fax: 609-984-7407
E-mail: rtk@doh.nj.gov
Web address:
http://nj.gov/health/workplacehealthandsafety/right-to-know/

*The Right to Know Hazardous Substance Fact Sheets are not intended to be copied and sold for commercial purposes.*
GLOSSARY

ACGIH is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

**Acute Exposure Guideline Levels (AEGLs)** are established by the EPA. They describe the risk to humans resulting from once-in-a-lifetime, or rare, exposure to airborne chemicals.

**Boiling point** is the temperature at which a substance can change its physical state from a liquid to a gas.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

**CFR** is the Code of Federal Regulations, which are the regulations of the United States government.

**CPR** is the Department of Transportation, the federal agency responsible for regulating environmental hazards.

**DEP** is the New Jersey Department of Environmental Protection.

**DOT** is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

**EPA** is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

**ERG** is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

**Emergency Response Planning Guideline (ERPG) values** provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

**IARC** is the International Agency for Research on Cancer, a scientific group.

**Ionization Potential** is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

**IRIS** is the Integrated Risk Information System database on human health effects that may result from exposure to various chemicals, maintained by federal EPA.

**LEL or Lower Explosive Limit**, is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

**mg/m^3** means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

**NFPA** is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

**NIST** is the National Institute of Standards and Technology. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

**NTP** is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

**OSHA** is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

**PEOSHA** is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

**Permeated** is the movement of chemicals through protective materials.

**ppm** means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

**Protective Action Criteria (PAC)** are values established by the Department of Energy and are based on AEGLs and ERPGs. They are used for emergency planning of chemical release events.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

**STEL** is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

**UEL or Upper Explosive Limit** is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

**Vapor Density** is the ratio of the weight of a given volume of one gas to the weight of another (usually Air), at the same temperature and pressure.

The **vapor pressure** is the force exerted by the vapor in equilibrium with the solid or liquid phase of the same substance. The higher the vapor pressure the higher concentration of the substance in air.
Common Name: **ALUMINUM SULFATE**
Synonyms: Alum; Aluminum Trisulfate
CAS No: 10043-01-3
Molecular Formula: Al₂(SO₄)₃
RTK Substance No: 0068
Description: Odorless, white or colorless, crystalline solid

### HAZARD DATA

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<thead>
<tr>
<th>Hazard Rating</th>
<th>Firefighting</th>
<th>Reactivity</th>
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<tbody>
<tr>
<td>2 - Health</td>
<td>CORROSIVE when in a water solution. Extinguish fire using an agent suitable for type of surrounding fire. <strong>Aluminum Sulfate</strong> itself does not burn. DO NOT USE WATER directly on <strong>Aluminum Sulfate</strong> as heat and toxic Sulfuric Acid may form. POISONOUS GASES ARE PRODUCED IN FIRE, including <strong>Aluminum Oxides</strong> and <strong>Sulfur Oxides</strong>.</td>
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<td>0 - Reactivity</td>
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</tbody>
</table>

**DOT#: UN 3077**
**ERG Guide #: 171**
**Hazard Class**: 9 (Environmentally Hazardous Material)

### SPILL/LEAKS

**Isolation Distance:**
- Spill: 25 meters (75 feet)
- Fire: 800 meters (1/2 mile)
Collect powdered material in the most convenient and safe manner and place into sealed containers for disposal.
DO NOT wash into sewer.
For water spills, neutralize with **Agricultural Lime**, **Crushed Limestone** or **Sodium Bicarbonate**.
**Aluminum Sulfate** may be hazardous to the environment, especially to fish.

### PHYSICAL PROPERTIES

**Odor Threshold:** Odorless
**Flash Point:** Nonflammable
**Vapor Pressure:** 0 mm Hg at 68°F (20°C)
**Specific Gravity:** 2.71 (water = 1)
**Water Solubility:** Soluble
**Boiling Point:** >2,912°F (1,600°C)
**Melting Point:** 1,292°F (700°C)
**Molecular Weight:** 342.1

### EXPOSURE LIMITS

**NIOSH:** 2 mg/m³, 10-hr TWA (as **Aluminum, soluble salts**)
**ACGIH:** 1 mg/m³, 8-hr TWA (as **Aluminum metal, respirable fraction**)
The Protective Action Criteria values are:
- PAC-1 = 38 mg/m³
- PAC-2 = 64 mg/m³
- PAC-3 = 380 mg/m³

### PROTECTIVE EQUIPMENT

**Gloves:** Natural Rubber and Nitrile
**Coveralls:** Tyvek®
**Respirator:** >2 mg/m³ - full facepiece APR with High efficiency filter
>19 mg/m³ - SCBA

### HEALTH EFFECTS

**Eyes:** Irritation
**Skin:** Irritation with rash and burning feeling
**Inhalation:** Nose, throat and lung irritation, with coughing, wheezing and shortness of breath

### FIRST AID AND DECONTAMINATION

Remove the person from exposure.
Flush eyes with large amounts of water for at least 30 minutes. Remove contact lenses if worn. Seek medical attention.
Quickly remove contaminated clothing and wash contaminated skin with large amounts of water. Seek medical attention.
Begin artificial respiration if breathing has stopped and CPR if necessary.
Transfer promptly to a medical facility.

March 2016