Common Name: CYCLOHEPTENE

CAS Number: 628-92-2
DOT Number: UN 2242

HAZARD SUMMARY
* Cycloheptene can affect you when breathed in and by passing through your skin.
* Cycloheptene can irritate the eyes on contact.
* Contact can irritate the skin. Repeated contact can cause cracking and drying of the skin.
* Exposure can cause you to feel dizzy, lightheaded and to pass out.
* Cycloheptene is a FLAMMABLE LIQUID and a FIRE HAZARD.

IDENTIFICATION
Cycloheptene is a colorless, oily liquid.

REASON FOR CITATION
* Cycloheptene is on the Hazardous Substance List because it is cited by DOT.
* This chemical is on the Special Health Hazard Substance List because it is FLAMMABLE.
* Definitions are provided on page 5.

HOW TO DETERMINE IF YOU ARE BEING EXPOSED
The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information and training concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard, 1910.1200, requires private employers to provide similar training and information to their employees.

* Exposure to hazardous substances should be routinely evaluated. This may include collecting personal and area air samples. You can obtain copies of sampling results from your employer. You have a legal right to this information under OSHA 1910.1020.
* If you think you are experiencing any work-related health problems, see a doctor trained to recognize occupational diseases. Take this Fact Sheet with you.

WORKPLACE EXPOSURE LIMITS
No occupational exposure limits have been established for Cycloheptene. This does not mean that this substance is not harmful. Safe work practices should always be followed.

* It should be recognized that Cycloheptene can be absorbed through your skin, thereby increasing your exposure.

WAYS OF REDUCING EXPOSURE
* Where possible, enclose operations and use local exhaust ventilation at the site of chemical release. If local exhaust ventilation or enclosure is not used, respirators should be worn.
* Wear protective work clothing.
* Wash thoroughly immediately after exposure to Cycloheptene and at the end of the workshift.
* Post hazard and warning information in the work area. In addition, as part of an ongoing education and training effort, communicate all information on the health and safety hazards of Cycloheptene to potentially exposed workers.
This Fact Sheet is a summary source of information of all potential and most severe health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

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**HEALTH HAZARD INFORMATION**

**Acute Health Effects**
The following acute (short-term) health effects may occur immediately or shortly after exposure to Cycloheptene:

* Cycloheptene can irritate the eyes on contact.
* Contact can irritate the skin.
* Exposure can cause you to feel dizzy, lightheaded, and to pass out.

**Chronic Health Effects**
The following chronic (long-term) health effects can occur at some time after exposure to Cycloheptene and can last for months or years:

**Cancer Hazard**
* According to the information presently available to the New Jersey Department of Health and Senior Services, Cycloheptene has not been tested for its ability to cause cancer in animals.

**Reproductive Hazard**
* According to the information presently available to the New Jersey Department of Health and Senior Services, Cycloheptene has not been tested for its ability to affect reproduction.

**Other Long-Term Effects**
* Repeated contact can cause cracking and drying of the skin.

**MEDICAL**

**Medical Testing**
There is no special test for this chemical. However, if illness occurs or overexposure is suspected, medical attention is recommended.

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under OSHA 1910.1020.

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**WORKPLACE CONTROLS AND PRACTICES**

Unless a less toxic chemical can be substituted for a hazardous substance, **ENGINEERING CONTROLS** are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

In evaluating the controls present in your workplace, consider: (1) how hazardous the substance is, (2) how much of the substance is released into the workplace and (3) whether harmful skin or eye contact could occur. Special controls should be in place for highly toxic chemicals or when significant skin, eye, or breathing exposures are possible.

In addition, the following controls are recommended:

* Where possible, automatically pump liquid Cycloheptene from drums or other storage containers to process containers.
* Before entering a confined space where Cycloheptene may be present, check to make sure that an explosive concentration does not exist.

Good **WORK PRACTICES** can help to reduce hazardous exposures. The following work practices are recommended:

* Workers whose clothing has been contaminated by Cycloheptene should change into clean clothing promptly.
* Contaminated work clothes should be laundered by individuals who have been informed of the hazards of exposure to Cycloheptene.
* Eye wash fountains should be provided in the immediate work area for emergency use.
* If there is the possibility of skin exposure, emergency shower facilities should be provided.
* On skin contact with Cycloheptene, immediately wash or shower to remove the chemical. At the end of the workshift, wash any areas of the body that may have contacted Cycloheptene, whether or not known skin contact has occurred.
* Do not eat, smoke, or drink where Cycloheptene is handled, processed, or stored, since the chemical can be swallowed. Wash hands carefully before eating, drinking, smoking, or using the toilet.

**PERSONAL PROTECTIVE EQUIPMENT**

WORKPLACE CONTROLS ARE BETTER THAN PERSONAL PROTECTIVE EQUIPMENT. However, for some jobs (such as outside work, confined space entry, jobs done only once in a while, or jobs done while workplace controls are being installed), personal protective equipment may be appropriate.
OSHA 1910.132 requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

**Clothing**
- Avoid skin contact with **Cycloheptene**. Wear protective gloves and clothing. Safety equipment suppliers/manufacturers can provide recommendations on the most protective glove/clothing material for your operation.
- All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

**Eye Protection**
- Wear indirect-vent, impact and splash resistant goggles when working with liquids.
- Wear a face shield along with goggles when working with corrosive, highly irritating or toxic substances.

**Respiratory Protection**

**IMPROPER USE OF RESPIRATORS IS DANGEROUS.**
Such equipment should only be used if the employer has a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing and medical exams, as described in OSHA 1910.134.

- Where the potential for overexposure exists, use a MSHA/NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus operated in a pressure-demand or other positive-pressure mode.

**QUESTIONS AND ANSWERS**

Q: When are higher exposures more likely?
A: Conditions which increase risk of exposure include physical and mechanical processes (heating, pouring, spraying, spills and evaporation from large surface areas such as open containers), and "confined space" exposures (working inside vats, reactors, boilers, small rooms, etc.).

Q: Is the risk of getting sick higher for workers than for community residents?
A: Yes. Exposures in the community, except possibly in cases of fires or spills, are usually much lower than those found in the workplace. However, people in the community may be exposed to contaminated water as well as to chemicals in the air over long periods. This may be a problem for children or people who are already ill.
The following information is available from:

New Jersey Department of Health and Senior Services
Occupational Health Service
PO Box 360
Trenton, NJ 08625-0360
(609) 984-1863
(609) 292-5677 (fax)

Web address: http://www.state.nj.us/health/eho/odisweb/

**Industrial Hygiene Information**
Industrial hygienists are available to answer your questions regarding the control of chemical exposures using exhaust ventilation, special work practices, good housekeeping, good hygiene practices, and personal protective equipment including respirators. In addition, they can help to interpret the results of industrial hygiene survey data.

**Medical Evaluation**
If you think you are becoming sick because of exposure to chemicals at your workplace, you may call personnel at the Department of Health and Senior Services, Occupational Health Service, who can help you find the information you need.

**Public Presentations**
Presentations and educational programs on occupational health or the Right to Know Act can be organized for labor unions, trade associations and other groups.

**Right to Know Information Resources**
The Right to Know Infoline (609) 984-2202 can answer questions about the identity and potential health effects of chemicals, list of educational materials in occupational health, references used to prepare the Fact Sheets, preparation of the Right to Know survey, education and training programs, labeling requirements, and general information regarding the Right to Know Act. Violations of the law should be reported to (609) 984-2202.
ACGIH is the American Conference of Governmental Industrial Hygienists. It recommends upper limits (called TLVs) for exposure to workplace chemicals.

A carcinogen is a substance that causes cancer.

The CAS number is assigned by the Chemical Abstracts Service to identify a specific chemical.

A combustible substance is a solid, liquid or gas that will burn.

A corrosive substance is a gas, liquid or solid that causes irreversible damage to human tissue or containers.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

A fetus is an unborn human or animal.

A flammable substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The flash point is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

HHAG is the Human Health Assessment Group of the federal EPA.

IARC is the International Agency for Research on Cancer, a scientific group that classifies chemicals according to their cancer-causing potential.

A miscible substance is a liquid or gas that will evenly dissolve in another.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

PEOSHA is the Public Employees Occupational Safety and Health Act, a state law which sets PELs for New Jersey public employees.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A reactive substance is a solid, liquid or gas that releases energy under certain conditions.

A teratogen is a substance that causes birth defects by damaging the fetus.

TLV is the Threshold Limit Value, the workplace exposure limit recommended by ACGIH.

The vapor pressure is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.
Common Name: CYCLOHEPTENE
DOT Number: UN 2242
NAERG Code: 128
CAS Number: 628-92-2

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<th>NFPA</th>
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<td>REACTIVITY</td>
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FLAMMABLE POISONOUS GASES ARE PRODUCED IN FIRE
CONTAINERS MAY EXPLODE IN FIRE

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

FIRE HAZARDS

* Cycloheptene is a FLAMMABLE LIQUID.
* Use dry chemical, CO₂, alcohol or polymer foam extinguishers, as water may not be effective in fighting fires.
* POISONOUS GASES ARE PRODUCED IN FIRE.
* CONTAINERS MAY EXPLODE IN FIRE.
* Use water spray to keep fire-exposed containers cool.
* Vapors may travel to a source of ignition and flash back.
* If employees are expected to fight fires, they must be trained and equipped as stated in OSHA 1910.156.

SPILLS AND EMERGENCIES

If Cycloheptene is spilled or leaked, take the following steps:

* Evacuate persons not wearing protective equipment from area of spill or leak until clean-up is complete.
* Remove all ignition sources.
* Cover with an activated charcoal adsorbent and place in covered containers for disposal.
* Ventilate and wash area after clean-up is complete.
* Keep Cycloheptene out of a confined space, such as a sewer, because of the possibility of an explosion, unless the sewer is designed to prevent the build-up of explosive concentrations.
* It may be necessary to contain and dispose of Cycloheptene as a HAZARDOUS WASTE. Contact your Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.
* If employees are required to clean-up spills, they must be properly trained and equipped. OSHA 1910.120(q) may be applicable.

FIRST AID

In NJ, for POISON INFORMATION call 1-800-764-7661

Eye Contact
* Immediately flush with large amounts of water for at least 15 minutes, occasionally lifting upper and lower lids.

Skin Contact
* Remove contaminated clothing. Wash contaminated skin with soap and water.

Breathing
* Remove the person from exposure.
* Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
* Transfer promptly to a medical facility.

PHYSICAL DATA

Flash Point: 20°F (-6.7°C)
Water Solubility: Insoluble

OTHER COMMONLY USED NAMES

Chemical Names:
Cycloheptene
Other Names:
Suberene; Suberylene

FOR LARGE SPILLS AND FIRES immediately call your fire department. You can request emergency information from the following:

CHEMTREC: (800) 424-9300
NJDEP HOTLINE: (609) 292-7172

NEW JERSEY DEPARTMENT OF HEALTH AND SENIOR SERVICES
Right to Know Program
PO Box 368, Trenton, NJ 08625-0368
(609) 984-2202

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