Common Name: **1,4-DIOXANE**

CAS Number: 123-91-1
DOT Number: UN 1165

**HAZARD SUMMARY**

* **1,4-Dioxane** can affect you when breathed in and by passing through your skin.
* **1,4-Dioxane** should be handled as a CARCINOGEN--WITH EXTREME CAUTION.
* Contact can cause eye and skin irritation and burns.
* Breathing **1,4-Dioxane** can irritate the nose and throat causing coughing and/or shortness of breath.
* Higher exposure can cause you to feel lightheaded, dizzy and even to pass out.
* Repeated contact can cause drying and cracking of the skin.
* **1,4-Dioxane** may damage the liver and kidneys.
* **1,4-Dioxane** is a FLAMMABLE LIQUID and a FIRE HAZARD.

**IDENTIFICATION**

1,4-Dioxane is a colorless liquid with a mild Ether-like odor. It is used as a solvent and in textile processing, printing processes and detergent preparations.

**REASON FOR CITATION**

* **1,4-Dioxane** is on the Hazardous Substance List because it is regulated by OSHA and cited by ACGIH, DOT, NIOSH, NTP, DEP, IARC, HHAG, NFPA and EPA.
* This chemical is on the Special Health Hazard Substance List because it is a CARCINOGEN and is FLAMMABLE.
* Definitions are provided on page 5.

**HOW TO DETERMINE IF YOU ARE BEING EXPOSED**

The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information and training concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard, 1910.1200, requires private employers to provide similar training and information to their employees.

* Exposure to hazardous substances should be routinely evaluated. This may include collecting personal and area air samples. You can obtain copies of sampling results from your employer. You have a legal right to this information under OSHA 1910.1020.

**WORKPLACE EXPOSURE LIMITS**

**OSHA:** The legal airborne permissible exposure limit (PEL) is **100 ppm** averaged over an 8-hour workshift.

**NIOSH:** The recommended airborne exposure limit is **1 ppm**, which should not be exceeded during any 30 minute period.

**ACGIH:** The recommended airborne exposure limit is **20 ppm** averaged over an 8-hour workshift.

* **1,4-Dioxane** may be a CARCINOGEN in humans. There may be no safe level of exposure to a carcinogen, so all contact should be reduced to the lowest possible level.
* The above exposure limits are for air levels only. When skin contact also occurs, you may be overexposed, even though air levels are less than the limits listed above.

**WAYS OF REDUCING EXPOSURE**

* Enclose operations and use local exhaust ventilation at the site of chemical release. If local exhaust ventilation or enclosure is not used, respirators should be worn.
* Wear protective work clothing.
* Wash thoroughly immediately after exposure to **1,4-Dioxane** and at the end of the workshift.
* Post hazard and warning information in the work area. In addition, as part of an ongoing education and training effort, communicate all information on the health and safety hazards of **1,4-Dioxane** to potentially exposed workers.
This Fact Sheet is a summary source of information of all potential and most severe health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

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HEALTH HAZARD INFORMATION

**Acute Health Effects**
The following acute (short-term) health effects may occur immediately or shortly after exposure to 1,4-Dioxane:

* Contact can cause eye and skin irritation and burns.
* Breathing 1,4-Dioxane can irritate the nose and throat causing coughing and/or shortness of breath.
* Higher exposure can cause you to feel lightheaded, dizzy and even to pass out.

**Chronic Health Effects**
The following chronic (long-term) health effects can occur at some time after exposure to 1,4-Dioxane and can last for months or years:

**Cancer Hazard**
* 1,4-Dioxane may be a CARCINOGEN in humans since it has been shown to cause liver, nasal cavity and gall bladder cancers in animals.
* Many scientists believe there is no safe level of exposure to a carcinogen.

**Reproductive Hazard**
* There is no evidence that 1,4-Dioxane affects reproduction. This is based on test results presently available to the New Jersey Department of Health and Senior Services from published studies.

**Other Long-Term Effects**
* Repeated contact can cause drying and cracking of the skin.
* 1,4-Dioxane may damage the liver and kidneys.

**MEDICAL**

**Medical Testing**
For those with frequent or potentially high exposure (half the PEL or greater, or significant skin contact), the following are recommended before beginning work and at regular times after that:

* Liver and kidney function tests.

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under OSHA 1910.1020.

**Mixed Exposures**
* Because more than light alcohol consumption can cause liver damage, drinking alcohol may increase the liver damage caused by 1,4-Dioxane.

**WORKPLACE CONTROLS AND PRACTICES**

Unless a less toxic chemical can be substituted for a hazardous substance, ENGINEERING CONTROLS are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

In evaluating the controls present in your workplace, consider: (1) how hazardous the substance is, (2) how much of the substance is released into the workplace and (3) whether harmful skin or eye contact could occur. Special controls should be in place for highly toxic chemicals or when significant skin, eye, or breathing exposures are possible.

In addition, the following control are recommended:

* Where possible, automatically pump liquid 1,4-Dioxane from drums or other storage containers to process containers.
* Before entering a confined space where 1,4-Dioxane may be present, check to make sure that an explosive concentration does not exist.

Good WORK PRACTICES can help to reduce hazardous exposures. The following work practices are recommended:

* Workers whose clothing has been contaminated by 1,4-Dioxane should change into clean clothing promptly.
* Contaminated work clothes should be laundered by individuals who have been informed of the hazards of exposure to 1,4-Dioxane.
* Eye wash fountains should be provided in the immediate work area for emergency use.
* If there is the possibility of skin exposure, emergency shower facilities should be provided.
* On skin contact with 1,4-Dioxane, immediately wash or shower to remove the chemical. At the end of the workshift, wash any areas of the body that may have contacted 1,4-Dioxane, whether or not known skin contact has occurred.
* Do not eat, smoke, or drink where 1,4-Dioxane is handled, processed, or stored, since the chemical can be swallowed. Wash hands carefully before eating, drinking, applying cosmetics, smoking, or using the toilet.
PERSONAL PROTECTIVE EQUIPMENT

WORKPLACE CONTROLS ARE BETTER THAN PERSONAL PROTECTIVE EQUIPMENT. However, for some jobs (such as outside work, confined space entry, jobs done only once in a while, or jobs done while workplace controls are being installed), personal protective equipment may be appropriate.

OSHA 1910.132 requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Clothing
* Avoid skin contact with 1,4-Dioxane. Wear protective gloves and clothing. Safety equipment suppliers/manufacturers can provide recommendations on the most protective glove/clothing material for your operation.
* All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.
* ACGIH recommends Butyl Rubber, Polyvinyl Alcohol and Silver Shield as protective materials.

Eye Protection
* Wear indirect-vent, impact and splash resistant goggles when working with liquids.
* Wear a face shield along with goggles when working with corrosive, highly irritating or toxic substances.

Respiratory Protection
IMPROPER USE OF RESPIRATORS IS DANGEROUS. Such equipment should only be used if the employer has a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing and medical exams, as described in OSHA 1910.134.

* Where the potential exists for exposure over 1 ppm, use a NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus operated in a pressure-demand or other positive-pressure mode.
* Exposure to 500 ppm is immediately dangerous to life and health. If the possibility of exposure above 500 ppm exists, use a NIOSH approved self-contained breathing apparatus with a full facepiece operated in a pressure-demand or other positive-pressure mode.

HANDLING AND STORAGE

* Prior to working with 1,4-Dioxane you should be trained on its proper handling and storage.

* 1,4-Dioxane must be stored to avoid contact with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE) since violent reactions occur.
* 1,4-Dioxane is not compatible with DECABORANE; TRIETHYNYL ALUMINUM; OXYGEN; HALOGENS; REDUCING AGENTS; MOISTURE and HEAT.
* Store in a cool, dry, well-ventilated location away from LIGHT as dangerous Peroxides may be formed.
* Sources of ignition, such as smoking and open flames, are prohibited where 1,4-Dioxane is used, handled, or stored.
* Metal containers involving the transfer of 1,4-Dioxane should be grounded and bonded.
* Use only non-sparking tools and equipment, especially when opening and closing containers of 1,4-Dioxane.

QUESTIONS AND ANSWERS

Q: If I have acute health effects, will I later get chronic health effects?
A: Not always. Most chronic (long-term) effects result from repeated exposures to a chemical.

Q: Can I get long-term effects without ever having short-term effects?
A: Yes, because long-term effects can occur from repeated exposures to a chemical at levels not high enough to make you immediately sick.

Q: What are my chances of getting sick when I have been exposed to chemicals?
A: The likelihood of becoming sick from chemicals is increased as the amount of exposure increases. This is determined by the length of time and the amount of material to which someone is exposed.

Q: When are higher exposures more likely?
A: Conditions which increase risk of exposure include physical and mechanical processes (heating, pouring, spraying, spills and evaporation from large surface areas such as open containers), and "confined space" exposures (working inside vats, reactors, boilers, small rooms, etc.).

Q: Is the risk of getting sick higher for workers than for community residents?
A: Yes. Exposures in the community, except possibly in cases of fires or spills, are usually much lower than those found in the workplace. However, people in the community may be exposed to contaminated water as well as to chemicals in the air over long periods. This may be a problem for children or people who are already ill.
Q: Don't all chemicals cause cancer?
A: No. Most chemicals tested by scientists are not cancer-causing.

Q: Should I be concerned if a chemical causes cancer in animals?
A: Yes. Most scientists agree that a chemical that causes cancer in animals should be treated as a suspected human carcinogen unless proven otherwise.

Q: But don't they test animals using much higher levels of a chemical than people usually are exposed to?
A: Yes. That's so effects can be seen more clearly using fewer animals. But high doses alone don't cause cancer unless it's a cancer agent. In fact, a chemical that causes cancer in animals at high doses could cause cancer in humans exposed to low doses.

The following information is available from:

New Jersey Department of Health and Senior Services
Occupational Health Service
PO Box 360
Trenton, NJ 08625-0360
(609) 984-1863
(609) 984-7407 (fax)

Web address: http://www.state.nj.us/health/eoh/odisweb/

Industrial Hygiene Information
Industrial hygienists are available to answer your questions regarding the control of chemical exposures using exhaust ventilation, special work practices, good housekeeping, good hygiene practices, and personal protective equipment including respirators. In addition, they can help to interpret the results of industrial hygiene survey data.

Medical Evaluation
If you think you are becoming sick because of exposure to chemicals at your workplace, you may call personnel at the Department of Health and Senior Services, Occupational Health Service, who can help you find the information you need.

Public Presentations
Presentations and educational programs on occupational health or the Right to Know Act can be organized for labor unions, trade associations and other groups.

Right to Know Information Resources
The Right to Know Infoline (609) 984-2202 can answer questions about the identity and potential health effects of chemicals, list of educational materials in occupational health, references used to prepare the Fact Sheets, preparation of the Right to Know Survey, education and training programs, labeling requirements, and general information regarding the Right to Know Act. Violations of the law should be reported to (609) 984-2202.
**DEFINITIONS**

**ACGIH** is the American Conference of Governmental Industrial Hygienists. It recommends upper limits (called TLVs) for exposure to workplace chemicals.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is assigned by the Chemical Abstracts Service to identify a specific chemical.

A **combustible** substance is a solid, liquid or gas that will burn.

A **corrosive** substance is a gas, liquid or solid that causes irreversible damage to human tissue or containers.

**DEP** is the New Jersey Department of Environmental Protection.

**DOT** is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

**EPA** is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

**HHAG** is the Human Health Assessment Group of the federal EPA.

**IARC** is the International Agency for Research on Cancer, a scientific group that classifies chemicals according to their cancer-causing potential.

A **miscible** substance is a liquid or gas that will evenly dissolve in another.

**NAERG** is the North American Emergency Response Guidebook. It was jointly developed by Transport Canada, the United States Department of Transportation and the Secretariat of Communications and Transportation of Mexico. It is a guide for first responders to quickly identify the specific or generic hazards of material involved in a transportation incident, and to protect themselves and the general public during the initial response phase of the incident.

**NCI** is the National Cancer Institute, a federal agency that determines the cancer-causing potential of chemicals.

**NFPA** is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

**NIOSH** is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

**NTP** is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

**OSHA** is the Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

**PEL** is the Permissible Exposure Limit which is enforceable by the Occupational Safety and Health Administration.

**PIH** is a DOT designation for chemicals which are Poison Inhalation Hazards.

**ppm** means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

**TLV** is the Threshold Limit Value, the workplace exposure limit recommended by ACGIH.

The **vapor pressure** is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.
Common Name: 1,4-DIOXANE
DOT Number: UN 1165
NAERG Code: 127
CAS Number: 123-91-1

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FLAMMABLE
CARCINOGEN
POISONOUS GASES ARE PRODUCED IN FIRE
CONTAINERS MAY EXPLODE IN FIRE

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

FIRE HAZARDS

* 1,4-Dioxane is a FLAMMABLE LIQUID.
* Use dry chemical, CO₂, alcohol or polymer foam extinguishers, as water may not be effective in fighting fires.
* POISONOUS GASES ARE PRODUCED IN FIRE.
* CONTAINERS MAY EXPLODE IN FIRE.
* Use water spray to keep fire-exposed containers cool.
* Vapors may travel to a source of ignition and flash back.
* Vapor is heavier than air and may travel a distance to cause a fire or explosion far from the source.
* If employees are expected to fight fires, they must be trained and equipped as stated in OSHA 1910.156.

SPILLS AND EMERGENCIES

If 1,4-Dioxane is spilled or leaked, take the following steps:

* Evacuate persons not wearing protective equipment from area of spill or leak until clean-up is complete.
* Remove all ignition sources.
* Absorb liquids in vermiculite, dry sand, earth, or a similar material and deposit in sealed containers.
* Ventilate and wash area after clean-up is complete.
* Keep 1,4-Dioxane out of a confined space, such as a sewer, because of the possibility of an explosion, unless the sewer is designed to prevent the build-up of explosive concentrations.
* It may be necessary to contain and dispose of 1,4-Dioxane as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.
* If employees are required to clean-up spills, they must be properly trained and equipped. OSHA 1910.120(q) may be applicable.

HANDLING AND STORAGE  (See page 3)

FIRST AID

For POISON INFORMATION call 1-800-222-1222

Eye Contact
* Immediately flush with large amounts of water for at least 15 minutes, occasionally lifting upper and lower lids.

Skin Contact
* Remove contaminated clothing. Wash contaminated skin with water.

Breathing
* Remove the person from exposure.
* Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
* Transfer promptly to a medical facility.

PHYSICAL DATA

Vapor Pressure: 29 mm Hg at 68°F (20°C)
Flash Point: 54°F (12.2°C)
Water Solubility: Miscible

OTHER COMMONLY USED NAMES

Chemical Name:
1,4-Dioxane
Other Names:
1,4-Diethylene Dioxide; Diethylene Ether; Di(Ethylene Oxide); Dioxyethylene Ether; Tetrahydro-1,4-Dioxin

Not intended to be copied and sold for commercial purposes.

NEW JERSEY DEPARTMENT OF HEALTH AND SENIOR SERVICES
Right to Know Program
PO Box 368, Trenton, NJ 08625-0368
(609) 984-2202

HS027