Common Name: **HYDRAZINE**

**Synonyms:** Diamine; Nitrogen Hydride  
**Chemical Name:** Hydrazine

**Date:** May 2001  
**Revision:** November 2009

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### Description and Use

**Hydrazine** is a colorless, fuming, oily liquid with an *Ammonia*-like odor. It is used in boiler treatment, as a rocket propellant and blowing agent, and in making agricultural chemicals, pharmaceuticals and spandex fibers.

- **ODOR THRESHOLD** = 3.7 ppm
- Odor thresholds vary greatly. Do not rely on odor alone to determine potentially hazardous exposures.

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### Reasons for Citation

- **Hydrazine** is on the Right to Know Hazardous Substance List because it is cited by OSHA, ACGIH, DOT, NIOSH, NTP, DEP, IARC, IRIS, NFPA and EPA.
- This chemical is on the Special Health Hazard Substance List.

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### First Aid

**Eye Contact**

- Immediately flush with large amounts of water for at least 30 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while flushing. Seek medical attention immediately.

**Skin Contact**

- Quickly remove contaminated clothing and wash contaminated skin with large amounts of water. Seek medical attention immediately.

**Inhalation**

- Remove the person from exposure.
- Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- Transfer promptly to a medical facility.
- Medical observation is recommended for 24 to 48 hours after overexposure, as pulmonary edema may be delayed.

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### Emergency Numbers

**Poison Control:** 1-800-222-1222  
**CHEMTREC:** 1-800-424-9300  
**NJDEP Hotline:** 1-877-927-6337  
**National Response Center:** 1-800-424-8802

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### Emergency Responders >>>> See Last Page

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### Hazard Summary

<table>
<thead>
<tr>
<th>Hazard Rating</th>
<th>NJDOH</th>
<th>NFPA</th>
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<tbody>
<tr>
<td><strong>HEALTH</strong></td>
<td>-</td>
<td>4</td>
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<tr>
<td><strong>FLAMMABILITY</strong></td>
<td>-</td>
<td>4</td>
</tr>
<tr>
<td><strong>REACTIVITY</strong></td>
<td>-</td>
<td>3</td>
</tr>
</tbody>
</table>

**Hazard Rating Key:** 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

- **Hydrazine** can affect you by inhalation and may be absorbed through the skin.
- **Hydrazine** should be handled as a CARCINOGEN and MUTAGEN—WITH EXTREME CAUTION.
- **Hydrazine** is a HIGHLY CORROSIVE CHEMICAL and contact can severely irritate and burn the skin and eyes with possible eye damage.
- Inhaling **Hydrazine** can irritate the nose and throat.
- Inhaling **Hydrazine** can irritate the lungs. Higher exposures may cause a build-up of fluid in the lungs (pulmonary edema), a medical emergency.
- Exposure to **Hydrazine** can cause headache, nausea and vomiting, dizziness, seizures, and convulsions.
- Contact may cause a skin allergy.
- High exposure may affect the nervous system and may damage the red blood cells causing anemia.
- **Hydrazine** may damage the liver and kidneys.
- **Hydrazine** is FLAMMABLE and REACTIVE and a DANGEROUS FIRE and EXPLOSION HAZARD.
- **Hydrazine** can self-ignite at low temperatures.

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### Workplace Exposure Limits

- **OSHA:** The legal airborne permissible exposure limit (PEL) is 1 ppm averaged over an 8-hour workshift.
- **NIOSH:** The recommended airborne exposure limit (REL) is 0.03 ppm, which should not be exceeded in any 2-hour work period.
- **ACGIH:** The threshold limit value (TLV) is 0.01 ppm averaged over an 8-hour workshift.

- **Hydrazine** may be a CARCINOGEN in humans. There may be no safe level of exposure to a carcinogen, so all contact should be reduced to the lowest possible level.
- The above exposure limits are for air levels only. When skin contact also occurs, you may be overexposed, even though air levels are less than the limits listed above.
Determining Your Exposure

- Read the product manufacturer’s Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- For each individual hazardous ingredient, read the New Jersey Department of Health Hazardous Substance Fact Sheet, available on the RTK website (www.nj.gov/health/eoh/rtkweb) or in your facility’s RTK Central File or Hazard Communication Standard file.
- You have a right to this information under the New Jersey Worker and Community Right to Know Act, and the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) require employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

Health Hazard Information

Acute Health Effects
The following acute (short-term) health effects may occur immediately or shortly after exposure to **Hydrazine**:

- Contact can severely irritate and burn the skin and eyes with possible eye damage.
- Inhaling **Hydrazine** can irritate the nose and throat causing coughing and wheezing.
- Inhaling **Hydrazine** can irritate the lungs causing coughing and/or shortness of breath. Higher exposures may cause a build-up of fluid in the lungs (pulmonary edema), a medical emergency, with severe shortness of breath.
- Exposure to **Hydrazine** can cause headache, nausea and vomiting, dizziness, seizures, and convulsions.

Chronic Health Effects
The following chronic (long-term) health effects can occur at some time after exposure to **Hydrazine** and can last for months or years:

**Cancer Hazard**
- **Hydrazine** may be a CARCINOGEN in humans since it has been shown to cause cancer of the liver, lung and nasal cavity in animals.
- Many scientists believe there is no safe level of exposure to a carcinogen.

Reproductive Hazard
- There is limited evidence that **Hydrazine** is a teratogen in animals. Until further testing has been done, it should be treated as a possible teratogen in humans.
- **Hydrazine** may damage the developing fetus.
- There is limited evidence that **Hydrazine** may damage the male reproductive system (including decreasing the sperm count) in animals.

Other Effects
- Contact may cause a skin allergy. If allergy develops, very low future exposure can cause itching and a skin rash.
- **Hydrazine** can irritate the lungs. Repeated exposure may cause bronchitis to develop with coughing, phlegm, and/or shortness of breath.
- High exposure may affect the nervous system and may damage the red blood cells causing anemia.
- **Hydrazine** may damage the liver and kidneys.

Medical Testing
For frequent or potentially high exposure (half the TLV or greater), the following are recommended before beginning work and at regular times after that:

- Lung function tests
- Exam of the nervous system
- Complete blood count
- Liver and kidney function tests

If symptoms develop or overexposure is suspected, the following are recommended:

- Consider chest x-ray after acute overexposure
- Evaluation by a qualified allergist can help diagnose skin allergy.

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).

Mixed Exposures
- Smoking can cause heart disease, lung cancer, emphysema, and other respiratory problems. It may worsen respiratory conditions caused by chemical exposure. Even if you have smoked for a long time, stopping now will reduce your risk of developing health problems.
- More than light alcohol consumption can cause liver damage. Drinking alcohol can increase the liver damage caused by **Hydrazine**.
Workplace Controls and Practices

Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at www.cdc.gov/niosh/topics/ctrlbanding/.

The following work practices are also recommended:

- Label process containers.
- Provide employees with hazard information and training.
- Monitor airborne chemical concentrations.
- Use engineering controls if concentrations exceed recommended exposure levels.
- Provide eye wash fountains and emergency showers.
- Wash or shower if skin comes in contact with a hazardous material.
- Always wash at the end of the workshift.
- Change into clean clothing if clothing becomes contaminated.
- Do not take contaminated clothing home.
- Get special training to wash contaminated clothing.
- Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- Before entering a confined space where Hydrazine may be present, check to make sure that an explosive concentration does not exist.
- Where possible, transfer Hydrazine from cylinders or other containers to process containers in an enclosed system.

Personal Protective Equipment

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Gloves and Clothing

- Avoid skin contact with Hydrazine. Wear personal protective equipment made from material which can not be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide recommendations on the most protective glove and clothing material for your operation.
- Safety equipment manufacturers recommend Butyl, Nitrile, Neoprene and Polyvinyl Chloride for gloves, and Tychem®, CPF 4, BR, Responder®, and TK; and Trellchem® HPS and VPS, or the equivalent, as protective materials for clothing.
- All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection

- Wear indirect-vent, impact and splash resistant goggles when working with liquids.
- Wear a face shield along with goggles when working with corrosive, highly irritating or toxic substances.
- Do not wear contact lenses when working with this substance.

Respiratory Protection

**Improper use of respirators is dangerous.** Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134).

- Where the potential exists for exposure over 0.01 ppm, use a NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus or an emergency escape air cylinder.
- Exposure to 50 ppm is immediately dangerous to life and health. If the possibility of exposure above 50 ppm exists, use a NIOSH approved self-contained breathing apparatus with a full facepiece operated in a pressure-demand or other positive-pressure mode equipped with an emergency escape air cylinder.

Fire Hazards

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

- **Hydrazine** is a FLAMMABLE LIQUID that may self-ignite at low temperatures.
- Use dry chemical, CO₂, water spray or alcohol-resistant foam as extinguishing agents.
- Use water spray to disperse vapors.
- POISONOUS GASES ARE PRODUCED IN FIRE, including Ammonia and Nitrogen Oxides.
- CONTAINERS MAY EXPLODE IN FIRE.
- Use water spray to keep fire-exposed containers cool.
- **Hydrazine** may form an ignitable vapor/air mixture in closed tanks or containers.
- Vapors may travel to a source of ignition and flash back.
Spills and Emergencies

If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If Hydrazine is spilled or leaked, take the following steps:

- Evacuate personnel and secure and control entrance to the area.
- Eliminate all ignition sources.
- Absorb liquids in dry sand or an inert absorbent and place into sealed containers for disposal.
- DO NOT use earth or combustible absorbents as fires/explosions may occur.
- Ventilate area of spill or leak.
- Keep Hydrazine out of confined spaces, such as sewers, because of the possibility of an explosion.
- DO NOT wash into sewer.
- It may be necessary to contain and dispose of Hydrazine as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

Handling and Storage

Prior to working with Hydrazine you should be trained on its proper handling and storage.

- Hydrazine is extremely reactive and/or explosive in the presence of OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE; NITRIC ACID; NITROUS OXIDES; and CHEMICALLY ACTIVE METALS (such as POTASSIUM, SODIUM, MAGNESIUM and ZINC).
- Hydrazine reacts violently with METALS (such as SILVER, MERCURY, NICKEL, TITANIUM and ZINC); METAL OXIDES; and STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC).
- Hydrazine can spontaneously ignite at low temperatures or on contact with POROUS MATERIALS (such as EARTH, WOOD and CLOTH).
- Store in tightly closed containers in a cool, well-ventilated area away from MOISTURE, HEAT, SPARKS or FLAMES.
- Store in glass containers in a cool, dark place or under Nitrogen.
- Sources of ignition, such as smoking and open flames, are prohibited where Hydrazine is used, handled, or stored.
- Metal containers involving the transfer of Hydrazine should be grounded and bonded.
- Use explosion-proof electrical equipment and fittings wherever Hydrazine is used, handled, manufactured, or stored.
- Use only non-sparking tools and equipment, especially when opening and closing containers of Hydrazine.

Occupational Health Information Resources

The New Jersey Department of Health offers multiple services in occupational health. These services include providing informational resources, educational materials, public presentations, and industrial hygiene and medical investigations and evaluations.

For more information, please contact:

New Jersey Department of Health
Right to Know
PO Box 368
Trenton, NJ 08625-0368
Phone: 609-984-2202
Fax: 609-984-7407
E-mail: rtk@doh.state.nj.us
Web address: http://www.nj.gov/health/eoh/rtkweb

The Right to Know Hazardous Substance Fact Sheets are not intended to be copied and sold for commercial purposes.
GLOSSARY

ACGIH is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

Acute Exposure Guideline Levels (AEGLs) are established by the EPA. They describe the risk to humans resulting from once-in-a lifetime, or rare, exposure to airborne chemicals.

Boiling point is the temperature at which a substance can change its physical state from a liquid to a gas.

A carcinogen is a substance that causes cancer.

The CAS number is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

CFR is the Code of Federal Regulations, which are the regulations of the United States government.

A combustible substance is a solid, liquid or gas that will burn.

A corrosive substance is a gas, liquid or solid that causes destruction of human skin or severe corrosion of containers.

The critical temperature is the temperature above which a gas cannot be liquefied, regardless of the pressure applied.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

ERG is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

Emergency Response Planning Guideline (ERPG) values provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A fetus is an unborn human or animal.

A flammable substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The flash point is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

IARC is the International Agency for Research on Cancer, a scientific group.

Ionization Potential is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

IRIS is the Integrated Risk Information System database on human health effects that may result from exposure to various chemicals, maintained by federal EPA.

LEL or Lower Explosive Limit, is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A mutagen is a substance that causes mutations. A mutation is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

NFPA is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

NIOSH is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

OSHA is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

PEOSHA is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

Permeated is the movement of chemicals through protective materials.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

Protective Action Criteria (PAC) are values established by the Department of Energy and are based on AEGLs and ERPGs. They are used for emergency planning of chemical release events.

A reactive substance is a solid, liquid or gas that releases energy under certain conditions.

STEL is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A teratogen is a substance that causes birth defects by damaging the fetus.

UEL or Upper Explosive Limit is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

Vapor Density is the ratio of the weight of a given volume of one gas to the weight of another (usually Air), at the same temperature and pressure.

The vapor pressure is a force exerted by the vapor in equilibrium with the solid or liquid phase of the same substance. The higher the vapor pressure the higher concentration of the substance in air.
Common Name: HYDRAZINE

Synonyms: Diamine; Nitrogen Hydride
CAS No: 302-01-2
Molecular Formula: N₂H₄
RTK Substance No: 1006
Description: Colorless, fuming, oily liquid with an Ammonia-like odor

HAZARD DATA

<table>
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<tr>
<th>Hazard Rating</th>
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<th>Reactivity</th>
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<td>4 - Health</td>
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<td>Hydrazine is extremely reactive and/or explosive in the presence of OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE); NITRIC_ACID; NITROUS_OXIDES; and CHEMICALLY ACTIVE METALS (such as POTASSIUM, SODIUM, MAGNESIUM and ZINC).</td>
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<td>Use dry chemical, CO₂, water spray or alcohol-resistant foam as extinguishing agents. Use water spray to disperse vapors.</td>
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</tr>
<tr>
<td>3 - Reactivity</td>
<td>Use water spray to keep fire-exposed containers cool. Hydrazine may form an ignitable vapor/air mixture in closed tanks or containers. Vapors may travel to a source of ignition and flash back.</td>
<td>Hydrazine can spontaneously ignite at low temperatures or on contact with POROUS MATERIALS (such as EARTH, WOOD and CLOTH).</td>
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</table>

DOT#: UN 2029
ERG Guide #: 132
Hazard Class: 8 (Corrosive)

Hazardous Substance Fact Sheet

SPILL/LEAKS

Isolation Distance:
- Spill: 50 meters (150 feet)
- Fire: 800 meters (1/2 mile)
Absorb liquids in dry sand or an inert absorbent and place into sealed containers for disposal.
DO NOT use earth or combustible absorbents as fires/explosions may occur.
Keep Hydrazine out of confined spaces, such as sewers, because of the possibility of an explosion.
DO NOT wash into sewer.
Hydrazine is very toxic to aquatic organisms.

PHYSICAL PROPERTIES

- Odor Threshold: 3.7 ppm
- Flash Point: 100°F (38°C)
- LEL: 2.9%
- UEL: 98%
- Auto Ignition Temp: Varies from 74°F (23°C) to 518°F (270°C)
- Vapor Density: 1.1 (air = 1)
- Vapor Pressure: 10 mm Hg at 68°F (20°C)
- Specific Gravity: 1.01 (water = 1)
- Water Solubility: Soluble
- Boiling Point: 236°F (113°C)
- Freezing Point: 36°F (2.2°C)
- Ionization Potential: 8.93 eV
- Molecular Weight: 32.05

EXPOSURE LIMITS

- OSHA: 1 ppm, 8-hr TWA
- NIOSH: 0.03 ppm, 2-hr Ceiling
- ACGIH: 0.01 ppm, 8-hr TWA
- IDLH: 50 ppm
The Protective Action Criteria values are:
- PAC-1 = 0.1 ppm  PAC-2 = 13 ppm  PAC-3 = 35 ppm

PROTECTIVE EQUIPMENT

- Gloves: Butyl, Nitrile, Neoprene and Polyvinyl Chloride (>8-hr breakthrough)
- Coveralls: Tychem® BR, Responder® and TK; and Trelchem® HPS and VPS (>8-hr breakthrough)
- Respirator: SCBA

SPILL/LEAKS

- Remove the person from exposure.
- Flush eyes with large amounts of water for at least 30 minutes. Remove contact lenses if worn. Seek medical attention immediately.
- Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of water. Seek medical attention immediately.
- Begin artificial respiration if breathing has stopped and CPR if necessary.
- Transfer promptly to a medical facility.
- Medical observation is recommended as symptoms may be delayed.

HEALTH EFFECTS

- Eyes: Severe irritation, burns and possible eye damage
- Skin: Severe irritation and burns
- Inhalation: Nose, throat and lung irritation with coughing, wheezing and severe shortness of breath (pulmonary edema); Headache, dizziness, seizures and convulsions
- Chronic: Cancer (liver, lung, nasal cavity) in animals

First Aid and Decontamination

Emergency Responders Quick Reference

November 2009