HAZARD SUMMARY

* Melphalan can affect you when breathed in.
* Melphalan is a CARCINOGEN--HANDLE WITH EXTREME CAUTION.
* Melphalan can cause reproductive damage. Handle with extreme caution.
* Contact can irritate the skin and eyes.
* Breathing Melphalan can irritate the nose, throat and lungs.
* Exposure to Melphalan can damage the bone marrow causing reduced red blood cell (anemia) and white blood cell counts (reduced resistance to infections), and/or reduced platelets (bruising and bleeding).
* Melphalan may damage the liver and kidneys.

IDENTIFICATION
Melphalan is a white to buff-colored powder. It is used as an anti-cancer drug and an insecticide.

REASON FOR CITATION
* Melphalan is on the Hazardous Substance List because it is cited by NTP, IARC and EPA.
* This chemical is on the Special Health Substance List because it is a CARCINOGEN and a MUTAGEN.
* Definitions are provided on page 5.

HOW TO DETERMINE IF YOU ARE BEING EXPOSED
The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information and training concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard, 1910.1200, requires private employers to provide similar training and information to their employees.

* Exposure to hazardous substances should be routinely evaluated. This may include collecting personal and area air samples. You can obtain copies of sampling results from your employer. You have a legal right to this information under OSHA 1910.1020.

WORKPLACE EXPOSURE LIMITS
No occupational exposure limits have been established for Melphalan. This does not mean that this substance is not harmful. Safe work practices should always be followed.

* Melphalan is a CARCINOGEN in humans. There may be no safe level of exposure to a carcinogen, so all contact should be reduced to the lowest possible level.

WAYS OF REDUCING EXPOSURE
* Enclose operations and use local exhaust ventilation at the site of chemical release. If local exhaust ventilation or enclosure is not used, respirators should be worn.
* A regulated, marked area should be established where Melphalan is handled, used, or stored.
* Wear protective work clothing.
* Wash thoroughly immediately after exposure to Melphalan and at the end of the workshift.
* The FDA (Food and Drug Administration) has set standards for Good Manufacturing Practices for Drugs and Pharmaceuticals. These should be followed for your protection as well as product quality. See the FDA regulation 21 CFR 210.
* Post hazard and warning information in the work area. In addition, as part of an ongoing education and training effort, communicate all information on the health and safety hazards of Melphalan to potentially exposed workers.
This Fact Sheet is a summary source of information of all potential and most severe health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

HEALTH HAZARD INFORMATION

Acute Health Effects
The following acute (short-term) health effects may occur immediately or shortly after exposure to Melphalan:

* Contact can irritate the skin and eyes.
* Breathing Melphalan can irritate the nose, throat and lungs.
* Exposure to Melphalan can damage the bone marrow causing reduced red blood cell (anemia) and white blood cell counts (reduced resistance to infections), and/or reduced platelets (bruising and bleeding).

Chronic Health Effects
The following chronic (long-term) health effects can occur at some time after exposure to Melphalan and can last for months or years:

Cancer Hazard
* Melphalan is a CARCINOGEN in humans. It has been shown to cause leukemia in humans and lung cancer in animals.
* Many scientists believe there is no safe level of exposure to a carcinogen.

Reproductive Hazard
* Melphalan may damage the developing fetus.
* Melphalan may decrease fertility in males and females.

Other Long-Term Effects
* Melphalan may damage the liver and kidneys.

MEDICAL

Medical Testing
If symptoms develop or overexposure is suspected, the following are recommended:

* Complete blood count.
* Liver and kidney function tests.

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under OSHA 1910.1020.

WORKPLACE CONTROLS AND PRACTICES

Unless a less toxic chemical can be substituted for a hazardous substance, ENGINEERING CONTROLS are the most effective way of reducing exposure. The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release. Isolating operations can also reduce exposure. Using respirators or protective equipment is less effective than the controls mentioned above, but is sometimes necessary.

In evaluating the controls present in your workplace, consider: (1) how hazardous the substance is, (2) how much of the substance is released into the workplace and (3) whether harmful skin or eye contact could occur. Special controls should be in place for highly toxic chemicals or when significant skin, eye, or breathing exposures are possible.

In addition, the following controls are recommended:

* Where possible, automatically transfer Melphalan from drums or other storage containers to process containers.
* A Class I, Type B, biological safety hood should be used when mixing, handling, or preparing Melphalan.
* Refer to the OSHA publication "Workplace Guidelines for Personnel Dealing with Cytotoxic Drugs." Publication # 8-1.1.

Good WORK PRACTICES can help to reduce hazardous exposures. The following work practices are recommended:

* Workers whose clothing has been contaminated by Melphalan should change into clean clothing promptly.
* Do not take contaminated work clothes home. Family members could be exposed.
* Contaminated work clothes should be laundered by individuals who have been informed of the hazards of exposure to Melphalan.
* Eye wash fountains should be provided in the immediate work area for emergency use.
* If there is the possibility of skin exposure, emergency shower facilities should be provided.
* On skin contact with Melphalan, immediately wash or shower to remove the chemical. At the end of the workshift, wash any areas of the body that may have contacted Melphalan, whether or not known skin contact has occurred.
* Do not eat, smoke, or drink where Melphalan is handled, processed, or stored, since the chemical can be swallowed. Wash hands carefully before eating, drinking, smoking, or using the toilet.
* Use a vacuum or a wet method to reduce dust during clean-up. DO NOT DRY SWEEP.
* When vacuuming, a high efficiency particulate air (HEPA) filter should be used, not a standard shop vacuum.
PERSONAL PROTECTIVE EQUIPMENT

WORKPLACE CONTROLS ARE BETTER THAN PERSONAL PROTECTIVE EQUIPMENT. However, for some jobs (such as outside work, confined space entry, jobs done only once in a while, or jobs done while workplace controls are being installed), personal protective equipment may be appropriate.

OSHA 1910.132 requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Clothing
* Avoid skin contact with Melphalan. Wear protective gloves and clothing. Safety equipment suppliers/manufacturers can provide recommendations on the most protective glove/clothing material for your operation.
* All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection
* Eye protection is included in the recommended respiratory protection.

Respiratory Protection
IMPROPER USE OF RESPIRATORS IS DANGEROUS. Such equipment should only be used if the employer has a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing and medical exams, as described in OSHA 1910.134.

* At any exposure level, use a MSHA/NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus operated in a pressure-demand or other positive-pressure mode.

QUESTIONS AND ANSWERS

Q: What are my chances of getting sick when I have been exposed to chemicals?
A: The likelihood of becoming sick from chemicals is increased as the amount of exposure increases. This is determined by the length of time and the amount of material to which someone is exposed.

Q: When are higher exposures more likely?
A: Conditions which increase risk of exposure include dust releasing operations (grinding, mixing, blasting, dumping, etc.), other physical and mechanical processes (heating, pouring, spraying, spills and evaporation from large surface areas such as open containers), and "confined space" exposures (working inside vats, reactors, boilers, small rooms, etc.).

Q: Is the risk of getting sick higher for workers than for community residents?
A: Yes. Exposures in the community, except possibly in cases of fires or spills, are usually much lower than those found in the workplace. However, people in the community may be exposed to contaminated water as well as to chemicals in the air over long periods. This may be a problem for children or people who are already ill.

Q: Don't all chemicals cause cancer?
A: No. Most chemicals tested by scientists are not cancer-causing.

Q: Should I be concerned if a chemical causes cancer in animals?
A: Yes. Most scientists agree that a chemical that causes cancer in animals should be treated as a suspected human carcinogen unless proven otherwise.

Q: But don't they test animals using much higher levels of a chemical than people usually are exposed to?
A: Yes. That's so effects can be seen more clearly using fewer animals. But high doses alone don't cause cancer unless it's a cancer agent. In fact, a chemical that causes cancer in animals at high doses could cause cancer in humans exposed to low doses.

Q: Can men as well as women be affected by chemicals that cause reproductive system damage?
A: Yes. Some chemicals reduce potency or fertility in both men and women. Some damage sperm and eggs, possibly leading to birth defects.

Q: Who is at the greatest risk from reproductive hazards?
A: Pregnant women are at greatest risk from chemicals that harm the developing fetus. However, chemicals may affect the ability to have children, so both men and women of childbearing age are at high risk.
The following information is available from:

New Jersey Department of Health and Senior Services
Occupational Health Service
PO Box 360
Trenton, NJ 08625-0360
(609) 984-1863
(609) 292-5677 (fax)

Web address: http://www.state.nj.us/health/ehoh/odisweb/

Industrial Hygiene Information
Industrial hygienists are available to answer your questions regarding the control of chemical exposures using exhaust ventilation, special work practices, good housekeeping, good hygiene practices, and personal protective equipment including respirators. In addition, they can help to interpret the results of industrial hygiene survey data.

Medical Evaluation
If you think you are becoming sick because of exposure to chemicals at your workplace, you may call personnel at the Department of Health and Senior Services, Occupational Health Service, who can help you find the information you need.

Public Presentations
Presentations and educational programs on occupational health or the Right to Know Act can be organized for labor unions, trade associations and other groups.

Right to Know Information Resources
The Right to Know Infoline (609) 984-2202 can answer questions about the identity and potential health effects of chemicals, list of educational materials in occupational health, references used to prepare the Fact Sheets, preparation of the Right to Know survey, education and training programs, labeling requirements, and general information regarding the Right to Know Act. Violations of the law should be reported to (609) 984-2202.
DEFINITIONS

ACGIH is the American Conference of Governmental Industrial Hygienists. It recommends upper limits (called TLVs) for exposure to workplace chemicals.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is assigned by the Chemical Abstracts Service to identify a specific chemical.

A **combustible** substance is a solid, liquid or gas that will burn.

A **corrosive** substance is a gas, liquid or solid that causes irreversible damage to human tissue or containers.

**DEP** is the New Jersey Department of Environmental Protection.

**DOT** is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

**EPA** is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

**HHAG** is the Human Health Assessment Group of the federal EPA.

**IARC** is the International Agency for Research on Cancer, a scientific group that classifies chemicals according to their cancer-causing potential.

A **miscible** substance is a liquid or gas that will evenly dissolve in another.

**mg/m^3** means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

**MSHA** is the Mine Safety and Health Administration, the federal agency that regulates mining. It also evaluates and approves respirators.

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

**NAERG** is the North American Emergency Response Guidebook. It was jointly developed by Transport Canada, the United States Department of Transportation and the Secretariat of Communications and Transportation of Mexico. It is a guide for first responders to quickly identify the specific or generic hazards of material involved in a transportation incident, and to protect themselves and the general public during the initial response phase of the incident.

**NCI** is the National Cancer Institute, a federal agency that determines the cancer-causing potential of chemicals.

**NFPA** is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

**NIOSH** is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

**NTP** is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

**OSHA** is the Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

**PEOSHA** is the Public Employees Occupational Safety and Health Act, a state law which sets PELs for New Jersey public employees.

**PHI** is a DOT designation for chemicals which are Poison Inhalation Hazards.

**ppm** means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

**TLV** is the Threshold Limit Value, the workplace exposure limit recommended by ACGIH.

The **vapor pressure** is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.
Common Name: **MELPHALAN**  
DOT Number: **None**  
NAERG Code: **None**  
CAS Number: **148-82-3**

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*Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe*

**FIRE HAZARDS**

- Use dry chemical, CO₂, alcohol or polymer foam extinguishers, as water may not be effective in fighting fires.
- **POISONOUS GASES ARE PRODUCED IN FIRE**, including *Nitrogen Oxides* and *Hydrogen Chloride*.
- If employees are expected to fight fires, they must be trained and equipped as stated in OSHA 1910.156.

**SPILLS AND EMERGENCIES**

If *Melpalan* is spilled, take the following steps:

- Evacuate persons not wearing protective equipment from area of spill until clean-up is complete.
- Collect powdered material in the most convenient and safe manner and deposit in sealed containers.
- Ventilate and wash area after clean-up is complete.
- It may be necessary to contain and dispose of *Melpalan* as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.
- If employees are required to clean-up spills, they must be properly trained and equipped. OSHA 1910.120(q) may be applicable.

**HANDLING AND STORAGE**

- Prior to working with *Melpalan* you should be trained on its proper handling and storage.
- A regulated, marked area should be established where *Melpalan* is handled, used, or stored.
- Store in tightly closed containers in a cool, well-ventilated area away from LIGHT.
- If you are required to work in a "sterile" environment you require special training.

**FIRST AID**

In NJ, for POISON INFORMATION call 1-800-764-7661

**Eye Contact**

- Immediately flush with large amounts of water for at least 15 minutes, occasionally lifting upper and lower lids.

**Skin Contact**

- Remove contaminated clothing. Wash contaminated skin with soap and water.

**Breathing**

- Remove the person from exposure.
- Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- Transfer promptly to a medical facility.

**PHYSICAL DATA**

**Water Solubility:** Insoluble

**OTHER COMMONLY USED NAMES**

**Chemical Name:**  
L-Phenylalanine, 4-Bis (2-Chloroethyl)Amino-

**Other Names:**  
Phenylalanine Mustard; Alkeran

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Not intended to be copied and sold for commercial purposes.

NEW JERSEY DEPARTMENT OF HEALTH AND SENIOR SERVICES

Right to Know Program
PO Box 368, Trenton, NJ 08625-0368
(609) 984-2202

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