Common Name: 4,4′-METHYLENEBIS(2-CHLOROANILINE)

Synonyms: MBOCA; MOCA

Chemical Name: Benzenamine, 4,4′-Methylenebis[2-Chloro-

Date: April 2004  Revision: January 2012

Description and Use
4,4′-Methylenebis(2-Chloroaniline) is a colorless to light brown, crystalline (sand-like) solid or pellet with a faint odor. It has been used as a curing agent for polyurethanes and epoxy resins.

Reasons for Citation
- 4,4′-Methylenebis(2-Chloroaniline) is on the Right to Know Hazardous Substance List because it is cited by ACGIH, NIOSH, NTP, DEP, IARC and EPA.

FIRST AID

Eye Contact
- Immediately flush with large amounts of water for at least 15 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while rinsing.

Skin Contact
- Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of soap and water.

Inhalation
- Remove the person from exposure.
- Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- Transfer promptly to a medical facility.

EMERGENCY NUMBERS

Poison Control: 1-800-222-1222
CHEMTREC: 1-800-424-9300
NJDEP Hotline: 1-877-927-6337
National Response Center: 1-800-424-8802

Hazard Summary

<table>
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<th>Hazard Rating</th>
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<th>NFPA</th>
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<tr>
<td>REACTIVITY</td>
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Carcinogen
Poisonous gases are produced in fire. Containers may explode in fire.

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

- 4,4′-Methylenebis(2-Chloroaniline) can affect you when inhaled and by passing through the skin.
- 4,4′-Methylenebis(2-Chloroaniline) is a CARCINOGEN AND MUTAGEN. HANDLE WITH EXTREME CAUTION.
- Contact can irritate and burn the skin and eyes.
- High levels of this substance can reduce the blood’s ability to transport Oxygen, causing headache, fatigue, dizziness, and a blue color to the skin and lips (methemoglobinemia).
- High or repeated exposure may affect the kidneys.

Workplace Exposure Limits

NIOSH: The recommended airborne exposure limit (REL) is 0.003 mg/m³ averaged over a 10-hour workshift.

ACGIH: The threshold limit value (TLV) is 0.11 mg/m³ averaged over an 8-hour workshift.

- 4,4′-Methylenebis(2-Chloroaniline) is a PROBABLE CARCINOGEN in humans. There may be no safe level of exposure to a carcinogen, so all contact should be reduced to the lowest possible level.
- The above exposure limits are for air levels only. When skin contact also occurs you may be overexposed, even though air levels are less than the limits listed above.
4,4′-METHYLENEBIS(2-CHLOROANILINE)

**Determining Your Exposure**
- Read the product manufacturer’s Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- For each individual hazardous ingredient, read the New Jersey Department of Health Hazardous Substance Fact Sheet, available on the RTK website (www.nj.gov/health/ehp/rtkweb) or in your facility’s RTK Central File or Hazard Communication Standard file.
- You have a right to this information under the New Jersey Worker and Community Right to Know Act and the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) require employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

**Health Hazard Information**

**Acute Health Effects**
The following acute (short-term) health effects may occur immediately or shortly after exposure to 4,4′-Methylenebis(2-Chloroaniline):
- Contact can irritate and burn the skin and eyes.
- High levels of this substance can reduce the blood’s ability to transport oxygen, causing headache, fatigue, dizziness, and a blue color to the skin and lips (methemoglobinemia). Exposure to very high levels can cause trouble breathing, collapse and even death.

**Chronic Health Effects**
The following chronic (long-term) health effects can occur at some time after exposure 4,4′-Methylenebis(2-Chloroaniline) and can last for months or years:

**Cancer Hazard**
- 4,4′-Methylenebis(2-Chloroaniline) is a PROBABLE CARCINOGEN in humans. There is some evidence that it causes bladder cancer in humans and it has been shown to cause lung, liver, bladder and mammary cancer in animals.
- Many scientists believe there is no safe level of exposure to a carcinogen. Such substances may also have the potential for causing reproductive damage in humans.

**Repugnent Hazard**
- According to the information presently available to the New Jersey Department of Health, 4,4′-Methylenebis(2-Chloroaniline) has not been tested for its ability to affect reproduction.

**Other Effects**
- High or repeated exposure may affect the kidneys.

**Medical**

**Medical Testing**
Before beginning employment and at regular times thereafter, (at least annually), the following are recommended:
- Kidney function tests

If symptoms develop or overexposure is suspected, the following is recommended:
- Blood methemoglobin level

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

You have a legal right to request copies of your medical testing under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).
Workplace Controls and Practices

Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at www.cdc.gov/niosh/topics/ctrlbanding/.

The following work practices are also recommended:

- Label process containers.
- Provide employees with hazard information and training.
- Monitor airborne chemical concentrations.
- Use engineering controls if concentrations exceed recommended exposure levels.
- Provide eye wash fountains and emergency showers.
- Wash or shower if skin comes in contact with a hazardous material.
- Always wash at the end of the workshift.
- Change into clean clothing if clothing becomes contaminated.
- Do not take contaminated clothing home.
- Get special training to wash contaminated clothing.
- Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- Use a Class I, Type B, biological safety hood when mixing, handling, or preparing 4,4′-Methylenebis(2-Chloroaniline).
- Use a vacuum or a wet method to reduce dust during clean-up. DO NOT DRY SWEEP.
- Use a high efficiency particulate air (HEPA) filter when vacuuming. Do not use a standard shop vacuum.

Personal Protective Equipment

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Gloves and Clothing

- Avoid skin contact with 4,4′-Methylenebis(2-Chloroaniline).
- Wear personal protective equipment made from material that can not be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide recommendations on the most protective glove and clothing material for your operation.
- The recommended glove material for 4,4′-Methylenebis(2-Chloroaniline) is Silver Shield<sup>®</sup>/4H<sup>®</sup>.
- The recommended protective clothing material for solid 4,4′-Methylenebis(2-Chloroaniline) is Tyvek<sup>®</sup> and Tychem<sup>®</sup> SL, BR, CSM and TK, or the equivalent for 4,4′-Methylenebis(2-Chloroaniline) in solution.
- All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection

- Wear direct vent goggles when airborne particles or dust are present.
- Wear indirect vent goggles when working with liquids that may splash, spray or mist. A face shield is also required if the liquid is severely irritating or corrosive to the skin and eyes.

Respiratory Protection

Improper use of respirators is dangerous. Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134).

- Where the potential exists for exposure over 0.003 mg/m<sup>3</sup>, use a NIOSH approved negative pressure, air-purifying, particulate filter respirator with an N, R or P100 filter. More protection is provided by a full facepiece respirator than by a half-mask respirator, and even greater protection is provided by a powered-air purifying respirator.
- Leave the area immediately if (1) while wearing a filter or cartridge respirator you can smell, taste, or otherwise detect 4,4′-Methylenebis(2-Chloroaniline), (2) while wearing particulate filters abnormal resistance to breathing is experienced, or (3) eye irritation occurs while wearing a full facepiece respirator. Check to make sure the respirator-to-face seal is still good. If it is, replace the filter or cartridge. If the seal is no longer good, you may need a new respirator.
- Consider all potential sources of exposure in your workplace. You may need a combination of filters, prefilters or cartridges to protect against different forms of a chemical (such as vapor and mist) or against a mixture of chemicals.
- Where the potential for high exposure exists or 4,4′-Methylenebis(2-Chloroaniline) is in a solution, use a NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus or an emergency escape air cylinder.

Fire Hazards

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

- 4,4′-Methylenebis(2-Chloroaniline) may burn, but does not readily ignite.
- Use dry chemical, CO<sub>2</sub>, water spray or foam as extinguishing agents.
- POISONOUS GASES ARE PRODUCED IN FIRE, including Hydrogen Chloride and Nitrogen Oxides.
- CONTAINERS MAY EXPLODE IN FIRE.
- Use water spray to keep fire-exposed containers cool.
4,4′-METHYLENEBIS(2-CHLOROANILINE)

**Spills and Emergencies**

If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If 4,4′-Methylenebis(2-Chloroaniline) is spilled, take the following steps:

- Evacuate personnel and secure and control entrance to the area.
- Eliminate all ignition sources.
- Moisten spilled material first or use a HEPA-filter vacuum for clean-up and place into sealed containers for disposal.
- Ventilate and wash area after clean-up is complete.
- DO NOT wash into sewer.
- It may be necessary to contain and dispose of 4,4′-Methylenebis(2-Chloroaniline) as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

**Handling and Storage**

Prior to working with 4,4′-Methylenebis(2-Chloroaniline) you should be trained on its proper handling and storage.

- A regulated, marked area should be established where 4,4′-Methylenebis(2-Chloroaniline) is handled, used, or stored.
- 4,4′-Methylenebis(2-Chloroaniline) is not compatible with CHEMICALLY ACTIVE METALS (such as POTASSIUM, SODIUM, MAGNESIUM and ZINC).
- Store in tightly closed containers in a cool, well-ventilated area.
- Sources of ignition, such as smoking and open flames, are prohibited where 4,4′-Methylenebis(2-Chloroaniline) is used, handled, or stored in a manner that could create a potential fire or explosion hazard.

**Occupational Health Information Resources**

The New Jersey Department of Health offers multiple services in occupational health. These services include providing informational resources, educational materials, public presentations, and industrial hygiene and medical investigations and evaluations.

For more information, please contact:

- New Jersey Department of Health
  Right to Know
  PO Box 368
  Trenton, NJ 08625-0368
  Phone: 609-984-2202
  Fax: 609-984-7407
  E-mail: rtk@doh.state.nj.us
  Web address: http://www.nj.gov/health/eoh/rtkweb

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GLOSSARY

**ACGIH** is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

**Acute Exposure Guideline Levels (AEGLs)** are established by the EPA. They describe the risk to humans resulting from once-in-a-lifetime, or rare, exposure to airborne chemicals.

**Boiling point** is the temperature at which a substance can change its physical state from a liquid to a gas.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

**CFR** is the Code of Federal Regulations, which are the regulations of the United States government.

A **combustible** substance is a solid, liquid or gas that will burn.

A **corrosive** substance is a gas, liquid or solid that causes destruction of human skin or severe corrosion of containers.

The **critical temperature** is the temperature above which a gas cannot be liquefied, regardless of the pressure applied.

**DEP** is the New Jersey Department of Environmental Protection.

**DOT** is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

**EPA** is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

**ERG** is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

**Emergency Response Planning Guideline (ERPG)** values provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

**IARC** is the International Agency for Research on Cancer, a scientific group.

**Ionization Potential** is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

**IRIS** is the Integrated Risk Information System database on human health effects that may result from exposure to various chemicals, maintained by federal EPA.

**LEL or Lower Explosive Limit**, is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

**mg/m³** means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

**NFPA** is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

**NIOSH** is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

**NTP** is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

**OSHA** is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

**PEOSHA** is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

**Permeated** is the movement of chemicals through protective materials.

**ppm** means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

**Protective Action Criteria (PAC)** are values established by the Department of Energy and are based on AEGLs and ERPGs. They are used for emergency planning of chemical release events.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

**STEL** is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

**UEL or Upper Explosive Limit** is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

**Vapor Density** is the ratio of the weight of a given volume of one gas to the weight of another (usually Air), at the same temperature and pressure.

The **vapor pressure** is a force exerted by the vapor in equilibrium with the solid or liquid phase of the same substance. The higher the vapor pressure the higher concentration of the substance in air.
Common Name: 4,4′-METHYLENEBIS(2-CHLOROANILINE)

Synonyms: Benzenamine, 4,4′-Methylenebis[2-Chloro-; MBOCA; MOCA

CAS No: 101-14-4
Molecular Formula: C_{13}H_{12}Cl_2N_2
RTK Substance No: 1250

Description: Colorless to light brown crystalline solid or pellet with a faint odor

### HAZARD DATA

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<th>Firefighting</th>
<th>Reactivity</th>
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<td>3 - Health</td>
<td>4,4′-Methylenebis(2-Chloroaniline) may burn, but does not readily ignite. Use dry chemical, CO₂, water spray or foam as extinguishing agents. POISONOUS GASES ARE PRODUCED IN FIRE, including Hydrogen Chloride and Nitrogen Oxides. CONTAINERS MAY EXPLODE IN FIRE. Use water spray to keep fire-exposed containers cool.</td>
<td>4,4′-Methylenebis(2-Chloroaniline) is not compatible with CHEMICALLY ACTIVE METALS (such as POTASSIUM, SODIUM, MAGNESIUM and ZINC).</td>
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<tr>
<td>1 - Fire</td>
<td></td>
<td></td>
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<tr>
<td>0 - Reactivity</td>
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DOT#: None
ERG Guide #: 152
Hazard Class: None

### SPILL/LEAKS

Isolation Distance:
Spill: 25 meters (75 feet)
Fire: 800 meters (1/2 mile)
Moisten spilled material first or use a HEPA-filter vacuum for clean-up and place into sealed containers for disposal.
DO NOT wash into sewer.

### PHYSICAL PROPERTIES

Odor Threshold: Faint amine-like odor
Flash Point: Combustible
Vapor Pressure: 2.86 x 10⁻⁷ mm Hg at 77°F (25°C)
Specific Gravity: 1.44 (water = 1)
Water Solubility: Very slightly soluble
Boiling Point: 396°F (202°C)
Melting Point: 210° to 225°F (99° to 107°C)
Molecular Weight: 267.2

### EXPOSURE LIMITS

NIOSH: 0.003 mg/m³, 10-hr TWA
ACGIH: 0.11 mg/m³, 8-hr TWA

The Protective Action Criteria values are:
- PAC-1 = 12.5 mg/m³
- PAC-2 = 75 mg/m³
- PAC-3 = 500 mg/m³

### PROTECTIVE EQUIPMENT

Gloves: Silver Shield®/4H® (>8 hr breakthrough in solution)
Coveralls: Tyvek (solids) and Tychem® SL, BR, CSM and TK (>8-hr breakthrough in solution)
Respirator: Spill: full facepiece APR with P100 filters for solids Fire: SCBA

### HEALTH EFFECTS

Eyes: Irritation and burns
Skin: Irritation and burns
Inhalation: Headache, fatigue and blue color to the skin and lips (methemoglobinemia)
Chronic: Cancer (bladder) in humans

### FIRST AID AND DECONTAMINATION

Remove the person from exposure.
Flush eyes with large amounts of water for at least 15 minutes. Remove contact lenses if worn.
Quickly remove contaminated clothing and wash contaminated skin with large amounts of soap and water.
Begin artificial respiration if breathing has stopped and CPR if necessary.
Transfer promptly to a medical facility.

January 2012