



Right to Know Hazardous Substance Fact Sheet

Common Name: **POTASSIUM OXIDE**

Synonyms: Potassium Monoxide; Dipotassium Oxide

Chemical Name: Potassium Oxide

Date: August 1999 Revision: April 2008

CAS Number: 12136-45-7

RTK Substance Number: 1576

DOT Number: UN 2033

Description and Use

Potassium Oxide is a yellowish white to gray, crystalline powder. It is used in the manufacture of other chemicals and as a reagent.

Reasons for Citation

- ▶ **Potassium Oxide** is on the Right to Know Hazardous Substance List because it is cited by DOT and DEP.
- ▶ This chemical is on the Special Health Hazard Substance List.

[SEE GLOSSARY ON PAGE 5.](#)

FIRST AID

Eye Contact

- ▶ Immediately flush with large amounts of water for at least 30 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while flushing. Seek medical attention immediately.

Skin Contact

- ▶ Quickly remove contaminated clothing. Immediately wash contaminated skin with large amounts of water. Seek medical attention.

Inhalation

- ▶ Remove the person from exposure.
- ▶ Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- ▶ Transfer promptly to a medical facility.

EMERGENCY NUMBERS

Poison Control: 1-800-222-1222

CHEMTREC: 1-800-424-9300

NJDEP Hotline: 1-877-927-6337

National Response Center: 1-800-424-8802

EMERGENCY RESPONDERS >>>> SEE BACK PAGE

Hazard Summary

Hazard Rating	NJDOH	NFPA
HEALTH	3	-
FLAMMABILITY	0	-
REACTIVITY	2	-
CORROSIVE POISONOUS GASES ARE PRODUCED IN FIRE DOES NOT BURN DO NOT USE WATER		

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

- ▶ **Potassium Oxide** can affect you when inhaled.
- ▶ **Potassium Oxide** is a CORROSIVE CHEMICAL and contact can severely irritate and burn the skin and eyes with possible eye damage.
- ▶ Inhaling **Potassium Oxide** can irritate the nose, throat and lungs causing coughing, wheezing and/or shortness of breath.

Workplace Exposure Limits

No occupational exposure limits have been established for **Potassium Oxide**. However, it may pose a health risk. Always follow safe work practices.

Determining Your Exposure

- ▶ Read the product manufacturer's Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- ▶ For each individual hazardous ingredient, read the New Jersey Department of Health Hazardous Substance Fact Sheet, available on the RTK website (www.nj.gov/health/eoh/rtkweb) or in your facility's RTK Central File or Hazard Communication Standard file.
- ▶ You have a right to this information under the New Jersey Worker and Community Right to Know Act, the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- ▶ The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) require employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

Health Hazard Information

Acute Health Effects

The following acute (short-term) health effects may occur immediately or shortly after exposure to **Potassium Oxide**:

- ▶ Contact can severely irritate and burn the skin and eyes with possible eye damage.
- ▶ Inhaling **Potassium Oxide** can irritate the nose, throat and lungs causing coughing, wheezing and/or shortness of breath.

Chronic Health Effects

The following chronic (long-term) health effects can occur at some time after exposure to **Potassium Oxide** and can last for months or years:

Cancer Hazard

- ▶ According to the information presently available to the New Jersey Department of Health, **Potassium Oxide** has not been tested for its ability to cause cancer in animals.

Reproductive Hazard

- ▶ According to the information presently available to the New Jersey Department of Health, **Potassium Oxide** has not been tested for its ability to affect reproduction.

Other Effects

- ▶ **Potassium Oxide** can irritate the lungs. Repeated exposure may cause bronchitis to develop with coughing, phlegm, and/or shortness of breath.

Medical

Medical Testing

If symptoms develop or overexposure is suspected, the following are recommended:

- ▶ Lung function tests

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).

Mixed Exposures

- ▶ Smoking can cause heart disease, lung cancer, emphysema, and other respiratory problems. It may worsen respiratory conditions caused by chemical exposure. Even if you have smoked for a long time, stopping now will reduce your risk of developing health problems.

Workplace Controls and Practices

Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at www.cdc.gov/niosh/topics/ctrlbanding/.

The following work practices are also recommended:

- ▶ Label process containers.
- ▶ Provide employees with hazard information and training.
- ▶ Monitor airborne chemical concentrations.
- ▶ Use engineering controls if concentrations exceed recommended exposure levels.
- ▶ Provide eye wash fountains and emergency showers.
- ▶ Wash or shower if skin comes in contact with a hazardous material.
- ▶ Always wash at the end of the workshift.
- ▶ Change into clean clothing if clothing becomes contaminated.
- ▶ Do not take contaminated clothing home.
- ▶ Get special training to wash contaminated clothing.
- ▶ Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- ▶ Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- ▶ Use a HEPA-filter vacuum to reduce dust during clean-up. DO NOT DRY SWEEP.

Personal Protective Equipment

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Gloves and Clothing

- ▶ Avoid skin contact with **Potassium Oxide**. Wear personal protective equipment made from material which can not be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide recommendations on the most protective glove and clothing material for your operation.
- ▶ Safety equipment manufacturers recommend *Neoprene* for gloves for *Potassium Hydroxide* and DuPont Tychem® Polycoat, CPF 1, QC, CPF 2, and SL; Kappler Zytron® 200; and Saint-Gobain ONESuit® TEC, or the equivalent, as protective materials for *hazardous dry powders* and *solids*.
- ▶ All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection

- ▶ Wear eye protection with side shields or goggles.
- ▶ Wear a face shield along with goggles when working with corrosive, highly irritating or toxic substances.

Respiratory Protection

Improper use of respirators is dangerous. Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134).

- ▶ Where the potential exists for exposure, use a NIOSH approved full facepiece air-purifying, particulate filter respirator with an N95, R95 or P95 filter. More protection is provided by a full facepiece respirator than by a half-mask respirator, and even greater protection is provided by a powered-air purifying respirator.
- ▶ Leave the area immediately if (1) while wearing a filter or cartridge respirator you can smell, taste, or otherwise detect **Potassium Oxide**, (2) while wearing particulate filters abnormal resistance to breathing is experienced, or (3) eye irritation occurs while wearing a full facepiece respirator. Check to make sure the respirator-to-face seal is still good. If it is, replace the filter or cartridge. If the seal is no longer good, you may need a new respirator.
- ▶ Consider all potential sources of exposure in your workplace. You may need a combination of filters, prefilters or cartridges to protect against different forms of a chemical (such as vapor and mist) or against a mixture of chemicals.
- ▶ Where the potential for high exposure exists, use a NIOSH approved supplied-air respirator with a full facepiece operated in a pressure-demand or other positive-pressure mode. For increased protection use in combination with an auxiliary self-contained breathing apparatus operated in a pressure-demand or other positive-pressure mode.

Fire Hazards

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

- ▶ DOES NOT BURN
- ▶ Use dry chemical, CO₂, alcohol-resistant foam or other foam as extinguishing agents.
- ▶ DO NOT USE WATER as violent reaction may occur.
- ▶ POISONOUS GASES ARE PRODUCED IN FIRE.
- ▶ **Potassium Oxide** may ignite combustibles (wood, paper and oil).

Spills and Emergencies

If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If **Potassium Oxide** is spilled, take the following steps:

- ▶ Evacuate personnel and secure and control entrance to the area.
- ▶ Eliminate all ignition sources.
- ▶ Collect powdered material in the most convenient and safe manner or use a HEPA-filter vacuum, and deposit in sealed containers.
- ▶ DO NOT USE WATER OR WET METHOD.
- ▶ DO NOT wash into sewer.
- ▶ Ventilate and wash area after clean-up is complete.
- ▶ It may be necessary to contain and dispose of **Potassium Oxide** as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

Handling and Storage

Prior to working with **Potassium Oxide** you should be trained on its proper handling and storage.

- ▶ **Potassium Oxide** may react violently with WATER to release heat and *Potassium Hydroxide*.
- ▶ **Potassium Oxide** is not compatible with STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC).
- ▶ Store in tightly closed containers in a cool, well-ventilated area away from COMBUSTIBLES and MOISTURE.
- ▶ Store in glass as **Potassium Oxide** attacks METALS.

Occupational Health Information Resources

The New Jersey Department of Health offers multiple services in occupational health. These services include providing informational resources, educational materials, public presentations, and industrial hygiene and medical investigations and evaluations.

For more information, please contact:

New Jersey Department of Health
 Right to Know
 PO Box 368
 Trenton, NJ 08625-0368
 Phone: 609-984-2202
 Fax: 609-984-7407
 E-mail: rtk@doh.state.nj.us
 Web address: <http://www.nj.gov/health/eoh/rtkweb>

The Right to Know Hazardous Substance Fact Sheets are not intended to be copied and sold for commercial purposes.

GLOSSARY

ACGIH is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

Acute Exposure Guideline Levels (AEGs) are established by the EPA. They describe the risk to humans resulting from once-in-a-lifetime, or rare, exposure to airborne chemicals.

Boiling point is the temperature at which a substance can change its physical state from a liquid to a gas.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

CFR is the Code of Federal Regulations, which are the regulations of the United States government.

A **combustible** substance is a solid, liquid or gas that will burn.

A **corrosive** substance is a gas, liquid or solid that causes destruction of human skin or severe corrosion of containers.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

ERG is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

Emergency Response Planning Guideline (ERPG) values are intended to provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

IARC is the International Agency for Research on Cancer, a scientific group.

Ionization Potential is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

IRIS is the Integrated Risk Information System database maintained by federal EPA. The database contains information on human health effects that may result from exposure to various chemicals in the environment.

LEL or Lower Explosive Limit, is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

NFPA is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

NIOSH is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

OSHA is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

PEOSHA is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

Permeated is the movement of chemicals through protective materials.

PIH is a DOT designation for chemicals which are Poison Inhalation Hazards.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

STEL is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

UEL or Upper Explosive Limit is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

Vapor Density is the ratio of the weight of a given volume of one gas to the weight of another (usually *Hydrogen*), at the same temperature and pressure.

The **vapor pressure** is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.

Common Name: **POTASSIUM OXIDE**

Synonyms: Potassium Monoxide; Dipotassium Oxide

CAS No: 12136-45-7

Molecular Formula: K₂O

RTK Substance No: 1576

Description: Yellowish white to gray, crystalline powder

HAZARD DATA

Hazard Rating	Firefighting	Reactivity
3 - Health 0 - Fire 2 - Reactivity DOT#: UN 2033 ERG Guide #: 154 Hazard Class: 8 (Corrosive)	DOES NOT BURN Use dry chemical, CO ₂ , alcohol-resistant foam or other foam as extinguishing agents. DO NOT USE WATER as violent reaction may occur. POISONOUS GASES ARE PRODUCED IN FIRE. Potassium Oxide may ignite combustibles (wood, paper and oil).	Potassium Oxide may react violently with WATER to release heat and <i>Potassium Hydroxide</i> . Potassium Oxide is not compatible with STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC).

SPILL/LEAKS

Isolation Distance:

Spill: 25 meters (75 feet)

Fire: 800 meters (1/2 mile)

Use a HEPA-filter vacuum for clean-up.

DO NOT wash into sewer.

No information about environmental impact.

PHYSICAL PROPERTIES

Odor Threshold: No information

Flash Point: Noncombustible

Water Solubility: Reactive and Soluble

Melting Point: 662°F (350°C)

Molecular Weight: 94.2

EXPOSURE LIMITS

No occupational exposure limits have been established for **Potassium Oxide**.

PROTECTIVE EQUIPMENT

Gloves: Neoprene (>8-hr breakthrough for *Potassium Hydroxide*)

Coveralls: DuPont Tychem® Polycoat, CPF 1, QC, CPF 2, and SL; Kappler Zytron® 200; and Saint-Gobain ONESuit® TEC for *hazardous dry powders and solids*

Respirator: Supplied air

HEALTH EFFECTS

Eyes: Severe irritation and burns

Skin: Severe irritation and burns

Inhalation: Nose, throat and lung irritation with coughing, wheezing and shortness of breath

FIRST AID AND DECONTAMINATION

Remove the person from exposure.

Flush eyes with large amounts of water for at least 30 minutes. Remove contact lenses if worn. Seek medical attention immediately.

Quickly remove contaminated clothing and wash contaminated skin with large amounts of water. Seek medical attention.

Begin artificial respiration if breathing has stopped and CPR if necessary.

Transfer to a medical facility.