



Right to Know Hazardous Substance Fact Sheet

Common Name: **PROPYLENE**

Synonyms: Propene; 1-Propylene; Methylene

Chemical Name: 1-Propene

Date: May 2004

Revision: May 2017

CAS Number: 115-07-1

RTK Substance Number: 1609

DOT Number: UN 1077

Description and Use

Propylene is a colorless gas with a slight odor, or a liquid under pressure. It is used in the production of many organic chemicals including resins, plastics, synthetic rubber and gasoline.

- ▶ **ODOR THRESHOLD= 23 ppm**
- ▶ Odor thresholds vary greatly. Do not rely on odor alone to determine potentially hazardous exposures.

Reasons for Citation

- ▶ **Propylene** is on the Right to Know Hazardous Substance List because it is cited by ACGIH, DOT, DEP, NTP, NFPA and EPA.
- ▶ This chemical is on the Special Health Hazard Substance List.

SEE GLOSSARY ON PAGE 5.

FIRST AID

Eye Contact

- ▶ Immediately flush with large amounts of water for at least 15 minutes, lifting upper and lower lids. Remove contact lenses, if worn, while rinsing.

Skin Contact

- ▶ Quickly remove contaminated clothing. Immediately wash contaminated skin with soap and large volumes of warm water.

Inhalation

- ▶ Remove the person from exposure
- ▶ Begin rescue breathing (using universal precautions) if breathing has stopped and CPR if heart action has stopped.
- ▶ Transfer promptly to a medical facility.

EMERGENCY NUMBERS

Poison Control: 1-800-222-1222

CHEMTREC: 1-800-424-9300

NJDEP Hotline: 1-877-927-6337

National Response Center: 1-800-424-8802

EMERGENCY RESPONDERS >>>> SEE BACK PAGE

Hazard Summary

Hazard Rating	NJDHSS	NFPA
HEALTH	-	1
FLAMMABILITY	-	4
REACTIVITY	-	1
HIGHLY FLAMMABLE GAS POISONOUS GASES ARE PRODUCED IN FIRE CONTAINERS MAY EXPLODE IN FIRE		

Hazard Rating Key: 0=minimal; 1=slight; 2=moderate; 3=serious; 4=severe

- ▶ **Propylene** can affect you when breathed in.
- ▶ Exposure to high levels can cause you to feel dizzy, lightheaded and to pass out. Death may result from lack of *Oxygen*.
- ▶ Contact with *liquified Propylene* can cause frostbite.
- ▶ **Propylene** may damage the liver.
- ▶ Exposure may affect the heart and nervous system.
- ▶ **Propylene** is a HIGHLY FLAMMABLE GAS and a DANGEROUS FIRE HAZARD.

Workplace Exposure Limits

ACGIH: The threshold limit value (TLV) is **500 ppm** averaged over an 8-hour workshift.

- ▶ Large amounts of **Propylene** will decrease the amount of available *Oxygen*. *Oxygen* content should be routinely tested to ensure that it is at least 19.5% by volume.

Determining Your Exposure

- ▶ Read the product manufacturer's Material Safety Data Sheet (MSDS) and the label to determine product ingredients and important safety and health information about the product mixture.
- ▶ For each individual hazardous ingredient, read the New Jersey Department of Health Hazardous Substance Fact Sheet, available on the RTK website (<http://nj.gov/health/workplacehealthandsafety/right-to-know>) or in your facility's RTK Central File or Hazard Communication Standard file.
- ▶ You have a right to this information under the New Jersey Worker and Community Right to Know Act and the Public Employees Occupational Safety and Health (PEOSH) Act if you are a public worker in New Jersey, and under the federal Occupational Safety and Health Act (OSHA) if you are a private worker.
- ▶ The New Jersey Right to Know Act requires most employers to label chemicals in the workplace and requires public employers to provide their employees with information concerning chemical hazards and controls. The federal OSHA Hazard Communication Standard (29 CFR 1910.1200) and the PEOSH Hazard Communication Standard (N.J.A.C. 12:100-7) require employers to provide similar information and training to their employees.

This Fact Sheet is a summary of available information regarding the health hazards that may result from exposure. Duration of exposure, concentration of the substance and other factors will affect your susceptibility to any of the potential effects described below.

Health Hazard Information

Acute Health Effects

The following acute (short-term) health effects may occur immediately or shortly after exposure to **Propylene**:

- ▶ Contact with *liquefied Propylene* may cause frostbite.
- ▶ Exposure to high concentrations of **Propylene** can decrease the amount of *Oxygen* in the air and cause suffocation with symptoms of headache, dizziness, lightheadedness, weakness, nausea, vomiting, loss of coordination and judgment, passing out and even death.

Chronic Health Effects

The following chronic (long-term) health effects can occur at some time after exposure to **Propylene** and can last for months or years:

Cancer Hazard

- ▶ While **Propylene** has been tested, it is not classifiable as to its potential to cause cancer.

Reproductive Hazard

- ▶ According to the information presently available to the New Jersey Department of Health, **Propylene** has not been tested for its ability to affect reproduction.

Other Effects

- ▶ **Propylene** may damage the liver.
- ▶ Exposure may affect the heart causing an irregular heart beat, and may affect the nervous system.

Medical

Medical Testing

If symptoms develop or overexposure is suspected, the following are recommended:

- ▶ Special 24-48 hours EKG (Holter monitor) to observe and record abnormal heartbeat rhythms
- ▶ Exam of the nervous system
- ▶ Liver function tests

Any evaluation should include a careful history of past and present symptoms with an exam. Medical tests that look for damage already done are not a substitute for controlling exposure.

Request copies of your medical testing. You have a legal right to this information under the OSHA Access to Employee Exposure and Medical Records Standard (29 CFR 1910.1020).

Workplace Controls and Practices

Very toxic chemicals, or those that are reproductive hazards or sensitizers, require expert advice on control measures if a less toxic chemical cannot be substituted. Control measures include: (1) enclosing chemical processes for severely irritating and corrosive chemicals, (2) using local exhaust ventilation for chemicals that may be harmful with a single exposure, and (3) using general ventilation to control exposures to skin and eye irritants. For further information on workplace controls, consult the NIOSH document on Control Banding at www.cdc.gov/niosh/topics/ctrlbanding/.

The following work practices are also recommended:

- ▶ Label process containers.
- ▶ Where possible, transfer **Propylene** from cylinders or other containers to process containers in an enclosed system.
- ▶ Provide employees with hazard information and training.
- ▶ Monitor airborne chemical concentrations.
- ▶ Use engineering controls if concentrations exceed recommended exposure levels.
- ▶ Provide eye wash fountains and emergency showers.
- ▶ Wash or shower if skin comes in contact with a hazardous material.
- ▶ Always wash at the end of the workshift.
- ▶ Change into clean clothing if clothing becomes contaminated.
- ▶ Do not take contaminated clothing home.
- ▶ Get special training to wash contaminated clothing.
- ▶ Do not eat, smoke, or drink in areas where chemicals are being handled, processed or stored.
- ▶ Wash hands carefully before eating, smoking, drinking, applying cosmetics or using the toilet.

In addition, the following may be useful or required:

- ▶ Before entering a confined space where **Propylene** is present, check to make sure sufficient *Oxygen* (19.5%) exists.
- ▶ Before entering a confined space where **Propylene** may be present, check to make sure that an explosive concentration does not exist.
- ▶ Procedures for the handling, use and storage of **Propylene** cylinders should be in compliance with the OSHA Standards: 29 CFR 1910.101 *Compressed Gases*, as well as with the recommendations of the Compressed Gas Association.

Personal Protective Equipment

The OSHA Personal Protective Equipment Standard (29 CFR 1910.132) requires employers to determine the appropriate personal protective equipment for each hazard and to train employees on how and when to use protective equipment.

The following recommendations are only guidelines and may not apply to every situation.

Gloves and Clothing

- ▶ Avoid skin contact with **Propylene**. Wear personal protective equipment made from material which can not be permeated or degraded by this substance. Safety equipment suppliers and manufacturers can provide

recommendations on the most protective glove and clothing material for your operation.

- ▶ Safety equipment manufacturers recommend *insulated* Nitrile and Neoprene for gloves, and Tychem® 10000®, Trelchem® Super®, or the equivalent, as protective material for clothing in non-fire conditions. Use turn out gear or flash protection if ignition/fire is the greatest hazard.
- ▶ Where exposure to cold equipment, vapors, or liquid may occur, employees should be provided with *insulated* gloves and special clothing designed to prevent the freezing of body tissues.
- ▶ All protective clothing (suits, gloves, footwear, headgear) should be clean, available each day, and put on before work.

Eye Protection

- ▶ Wear non-vented, impact resistant goggles when working with fumes, gases, or vapors.
- ▶ If additional protection is needed for the entire face, use in combination with a face shield. A face shield should not be used without another type of eye protection.

Respiratory Protection

Improper use of respirators is dangerous. Respirators should only be used if the employer has implemented a written program that takes into account workplace conditions, requirements for worker training, respirator fit testing, and medical exams, as described in the OSHA Respiratory Protection Standard (29 CFR 1910.134).

- ▶ Where the potential exists for exposure over **500 ppm**, use a NIOSH approved supplied-air respirator or self-contained breathing apparatus with a full facepiece operated in a pressure-demand or other positive-pressure mode equipped with an emergency escape air cylinder.
- ▶ Exposure to **Propylene** is dangerous because it can replace *Oxygen* and lead to suffocation. Only NIOSH approved self-contained breathing apparatus with a full facepiece operated in the positive pressure mode should be used in *Oxygen* deficient environments.

Fire Hazards

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA Fire Brigades Standard (29 CFR 1910.156).

- ▶ **Propylene** is a FLAMMABLE GAS.
- ▶ Stop flow of gas and use water spray to disperse vapors.
- ▶ POISONOUS GASES ARE PRODUCED IN FIRE.
- ▶ CONTAINERS MAY EXPLODE IN FIRE.
- ▶ Use water spray to keep fire-exposed containers cool.
- ▶ Vapor is heavier than air and may travel a distance to cause a fire or explosion far from the source or flash back.
- ▶ Flow, agitation, low humidity and other factors may generate electrostatic charges resulting in fire and/or explosion.
- ▶ **Propylene** may form an ignitable vapor/air mixture in closed tanks or containers.

Spills and Emergencies

If employees are required to clean-up spills, they must be properly trained and equipped. The OSHA Hazardous Waste Operations and Emergency Response Standard (29 CFR 1910.120) may apply.

If **Propylene** is leaked, take the following steps:

- ▶ Evacuate personnel and secure and control entrance to the area.
- ▶ Eliminate ignition sources.
- ▶ Ventilate area of leak to disperse the gas.
- ▶ Stop flow of gas. If source of leak is a cylinder and the leak cannot be stopped in place, remove the leaking cylinder to a safe place in the open air, and repair leak or allow cylinder to empty.
- ▶ Conduct air monitoring to determine that *Oxygen* levels are above 19.5% and the Lower Explosive Limit (LEL) is not being exceeded.
- ▶ **Propylene** may “pool” or “settle” in low areas and may remain in a fixed location for a long period of time.
- ▶ Keep **Propylene** out of confined spaces, such as sewers, because of the possibility of an explosion.
- ▶ Turn leaking cylinder with leak up to prevent escape of gas in liquid state.
- ▶ It may be necessary to contain and dispose of **Propylene** as a HAZARDOUS WASTE. Contact your state Department of Environmental Protection (DEP) or your regional office of the federal Environmental Protection Agency (EPA) for specific recommendations.

Handling and Storage

Prior to working with **Propylene** you should be trained on its proper handling and storage.

- ▶ **Propylene** is not compatible with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE); STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC); SULFUR DIOXIDE; NITROGEN OXIDE; and TRIFLUOROMETHYL HYPOFLUORITE.
- ▶ Store in tightly closed containers in a cool, well-ventilated area away from HEAT and DIRECT SUNLIGHT.
- ▶ Sources of ignition, such as smoking and open flames, are prohibited where **Propylene** is used, handled, or stored.
- ▶ Metal containers involving the transfer of **Propylene** should be grounded and bonded.
- ▶ Use explosion-proof electrical equipment and fittings wherever **Propylene** is used, handled, manufactured, or stored.
- ▶ Use only non-sparking tools and equipment, especially when opening and closing containers of **Propylene**.
- ▶ Piping should be electrically bonded and grounded.

Occupational Health Information Resources

The New Jersey Department of Health offers multiple services in occupational health. These services include providing informational resources, educational materials, public presentations, and industrial hygiene and medical investigations and evaluations.

For more information, please contact:

New Jersey Department of Health
 Right to Know
 PO Box 368
 Trenton, NJ 08625-0368
 Phone: 609-984-2202
 Fax: 609-984-7407
 E-mail: rtk@doh.nj.gov
 Web address:
<http://nj.gov/health/workplacehealthandsafety/right-to-know/>

The Right to Know Hazardous Substance Fact Sheets are not intended to be copied and sold for commercial purposes.

GLOSSARY

ACGIH is the American Conference of Governmental Industrial Hygienists. They publish guidelines called Threshold Limit Values (TLVs) for exposure to workplace chemicals.

Acute Exposure Guideline Levels (AEGs) are established by the EPA. They describe the risk to humans resulting from once-in-a-lifetime, or rare, exposure to airborne chemicals.

Boiling point is the temperature at which a substance can change its physical state from a liquid to a gas.

A **carcinogen** is a substance that causes cancer.

The **CAS number** is unique, identifying number, assigned by the Chemical Abstracts Service, to a specific chemical.

CFR is the Code of Federal Regulations, which are the regulations of the United States government.

A **combustible** substance is a solid, liquid or gas that will burn.

A **corrosive** substance is a gas, liquid or solid that causes destruction of human skin or severe corrosion of containers.

DEP is the New Jersey Department of Environmental Protection.

DOT is the Department of Transportation, the federal agency that regulates the transportation of chemicals.

EPA is the Environmental Protection Agency, the federal agency responsible for regulating environmental hazards.

ERG is the Emergency Response Guidebook. It is a guide for emergency responders for transportation emergencies involving hazardous substances.

Emergency Response Planning Guideline (ERPG) values are intended to provide estimates of concentration ranges where one reasonably might anticipate observing adverse effects.

A **fetus** is an unborn human or animal.

A **flammable** substance is a solid, liquid, vapor or gas that will ignite easily and burn rapidly.

The **flash point** is the temperature at which a liquid or solid gives off vapor that can form a flammable mixture with air.

IARC is the International Agency for Research on Cancer, a scientific group.

Ionization Potential is the amount of energy needed to remove an electron from an atom or molecule. It is measured in electron volts.

IRIS is the Integrated Risk Information System database maintained by federal EPA. The database contains information on human health effects that may result from exposure to various chemicals in the environment.

LEL or Lower Explosive Limit, is the lowest concentration of a combustible substance (gas or vapor) in the air capable of continuing an explosion.

mg/m³ means milligrams of a chemical in a cubic meter of air. It is a measure of concentration (weight/volume).

A **mutagen** is a substance that causes mutations. A **mutation** is a change in the genetic material in a body cell. Mutations can lead to birth defects, miscarriages, or cancer.

NFPA is the National Fire Protection Association. It classifies substances according to their fire and explosion hazard.

NIOSH is the National Institute for Occupational Safety and Health. It tests equipment, evaluates and approves respirators, conducts studies of workplace hazards, and proposes standards to OSHA.

NTP is the National Toxicology Program which tests chemicals and reviews evidence for cancer.

OSHA is the federal Occupational Safety and Health Administration, which adopts and enforces health and safety standards.

PEOSHA is the New Jersey Public Employees Occupational Safety and Health Act, which adopts and enforces health and safety standards in public workplaces.

Permeated is the movement of chemicals through protective materials.

PIH is a DOT designation for chemicals which are Poison Inhalation Hazards.

ppm means parts of a substance per million parts of air. It is a measure of concentration by volume in air.

A **reactive** substance is a solid, liquid or gas that releases energy under certain conditions.

STEL is a Short Term Exposure Limit which is usually a 15-minute exposure that should not be exceeded at any time during a work day.

A **teratogen** is a substance that causes birth defects by damaging the fetus.

UEL or Upper Explosive Limit is the highest concentration in air above which there is too much fuel (gas or vapor) to begin a reaction or explosion.

Vapor Density is the ratio of the weight of a given volume of one gas to the weight of another (usually *Hydrogen*), at the same temperature and pressure.

The **vapor pressure** is a measure of how readily a liquid or a solid mixes with air at its surface. A higher vapor pressure indicates a higher concentration of the substance in air and therefore increases the likelihood of breathing it in.

Common Name: **PROPYLENE**

Synonyms: Propene; 1-Propylene; Methylene

CAS No: 115-07-1

Molecular Formula: C₃H₆

RTK Substance No: 1609

Description: Colorless gas with a slight odor or a liquid under pressure

HAZARD DATA

Hazard Rating	Firefighting	Reactivity
<p>1 - Health</p> <p>4 - Fire</p> <p>1 - Reactivity</p> <p>DOT#: UN 1077</p> <p>ERG Guide #: 115</p> <p>Hazard Class: 2.1 (Flammable Gas)</p>	<p>FLAMMABLE GAS Stop flow of gas and use water spray to disperse vapors. POISONOUS GASES ARE PRODUCED IN FIRE. CONTAINERS MAY EXPLODE IN FIRE. Use water spray to keep fire-exposed containers cool. Vapor is heavier than air and may travel a distance to cause a fire or explosion far from the source or flash back. Flow, agitation, low humidity and other factors may generate electrostatic charges resulting in fire and/or explosion. Propylene may form an ignitable vapor/air mixture in closed tanks or containers.</p>	<p>Propylene is not compatible with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE); STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC); SULFUR DIOXIDE; NITROGEN OXIDE; and TRIFLUOROMETHYL HYPOFLUORITE.</p>

SPILL/LEAKS

Isolation Distance:

Small Spill: 100 meters (330 feet)

Large Spill: 800 meters (1/2 mile)

Fire: 1,600 meters (1 mile)

Stop flow of gas. If source of leak is a cylinder and the leak cannot be stopped in place, remove the leaking cylinder to a safe place in the open air, and repair leak or allow cylinder to empty.

Conduct air monitoring to determine that Oxygen levels are above 19.5% and the Lower Explosive Limit (LEL) is not being exceeded.

Use only non-sparking tools and equipment, especially when opening and closing containers of **Propylene**.

Propylene may "pool" or "settle" in low areas and may remain in a fixed location for a long period of time.

Keep **Propylene** out of confined spaces, such as sewers, because of the possibility of an explosion.

Turn leaking cylinder with leak up to prevent escape of gas in liquid state.

Propylene is not harmful to aquatic life.

PHYSICAL PROPERTIES

Odor Threshold:	23 ppm
Flash Point:	-162°F (-108°C)
LEL:	2%
UEL:	11.1%
Auto Ignition Temp:	851°F (455°C)
Vapor Density:	1.46 (air = 1)
Vapor Pressure:	760 mm Hg at -53.9°F (-47.7°C)
Specific Gravity:	0.609 at -52.6°F (-47°C) (liquid)
Water Solubility:	Slightly soluble
Boiling Point:	-53.9°F (-47.7°C)
Melting Point:	-301.4°F (-185°C)
Critical Temp:	197.5°F (92°C)
Critical Pressure:	666.3 psia
Molecular Weight:	42.08

EXPOSURE LIMITS

ACGIH: 500 ppm, 8-hr TWA

PAC

LEVELS: PAC-1: 1,500 ppm; PAC-2: 2,800 ppm
PAC-3: 17,000 ppm

PROTECTIVE EQUIPMENT

Gloves:	<i>Insulated</i> Nitrile or Neoprene (>8-hr breakthrough)
Coveralls:	Use turn out gear or flash protection if ignition/fire is the greatest hazard! Tychem® 10000® (>8-hr breakthrough) Trelchem® Super® (4-hr breakthrough)
Respirator:	>500 ppm or <19.5% <i>Oxygen</i> - SCBA

HEALTH EFFECTS

Eyes:	Contact with liquefied gas may cause frostbite
Skin:	Contact with liquefied gas may cause frostbite
Inhalation:	Headache, dizziness, lightheadedness, passing out, and death

FIRST AID AND DECONTAMINATION

Remove	the person from exposure.
Flush	eyes with large amounts of water for at least 15 minutes. Remove contact lenses if worn.
Quickly	remove contaminated clothing and wash contaminated skin with large amounts of soap and water.
Begin	artificial respiration if breathing has stopped and CPR if necessary.
Transfer	promptly to a medical facility.