

**Common Name: METHYL ISOAMYL KETONE**

Synonyms: Isopentyl Methyl Ketone; MIAK; 5-Methylhexan-2-one

CAS No: 110-12-3

 Molecular Formula: C<sub>7</sub>H<sub>14</sub>O

RTK Substance No: 1267

Description: Clear, colorless liquid with a pleasant odor

**HAZARD DATA**

Hazard Rating	Firefighting	Reactivity
<b>1 - Health</b>	FLAMMABLE LIQUID	
<b>3 - Fire</b>	Use dry chemical, CO <sub>2</sub> or alcohol-resistant foam extinguishing agents, as water may not be effective in fighting fires.	
<b>0 - Reactivity</b>	POISONOUS GASES ARE PRODUCED IN FIRE. CONTAINERS MAY EXPLODE IN FIRE.	
<b>DOT#:</b> UN 2302	Use water spray to keep fire-exposed containers cool. Vapors may travel to a source of ignition and flash back.	
<b>ERG Guide #:</b> 127	Vapor is heavier than air and may travel a distance to cause a fire or explosion far from the source.	
<b>Hazard Class:</b> 3 (Flammable)		<b>Methyl Isoamyl Ketone</b> reacts violently with OXIDIZING AGENTS (such as PERCHLORATES, PEROXIDES, PERMANGANATES, CHLORATES, NITRATES, CHLORINE, BROMINE and FLUORINE); STRONG BASES (such as SODIUM HYDROXIDE and POTASSIUM HYDROXIDE); AMINES; ALDEHYDES; and ISOCYANATES to cause fires and explosions. <b>Methyl Isoamyl Ketone</b> is not compatible with REDUCING AGENTS (such as LITHIUM, SODIUM, ALUMINUM and their HYDRIDES); STRONG ACIDS (such as HYDROCHLORIC, SULFURIC and NITRIC); and NITRIDES.

**SPILL/LEAKS**
**Isolation Distance:**

Spill: 50 meters (150 feet)

Fire: 800 meters (1/2 mile)

Absorb liquids in vermiculite, dry sand, earth, or a similar material and place into sealed containers for disposal.

Use only non-sparking tools and equipment, especially when opening and closing containers of **Methyl Isoamyl Ketone**.

Keep **Methyl Isoamyl Ketone** out of confined spaces, such as sewers, because of the possibility of an explosion.

DO NOT wash into sewer.

**PHYSICAL PROPERTIES**

<b>Odor Threshold:</b>	0.012 ppm
<b>Flash Point:</b>	97°F (36°C)
<b>LEL:</b>	1%
<b>UEL:</b>	8.2%
<b>Auto Ignition Temp:</b>	375°F (191°C)
<b>Vapor Density:</b>	3.9 (air = 1)
<b>Vapor Pressure:</b>	5.8 mm Hg at 77°F (25°C)
<b>Specific Gravity:</b>	0.8 (water = 1)
<b>Water Solubility:</b>	Very slightly soluble
<b>Boiling Point:</b>	294°F (146°C)
<b>Freezing Point:</b>	-101°F (-74°C)
<b>Ionization Potential:</b>	9.28 eV
<b>Molecular Weight:</b>	114.2

**EXPOSURE LIMITS**
**OSHA:** 100 ppm, 8-hr TWA

**NIOSH:** 50 ppm, 10-hr TWA

**ACGIH:** 50 ppm, 8-hr TWA

The Protective Action Criteria values are:

PAC-1 = 150 ppm    PAC-3 = 1,500 ppm

PAC-2 = 1,500 ppm

**PROTECTIVE EQUIPMENT**

<b>Gloves:</b>	Butyl (1 to 4-hrs breakthrough); Silver Shield®/4H® and Barrier® (>8-hr breakthrough)
<b>Coveralls:</b>	Tychem® BR, LV, Responder®, and TK; and Trellchem® HPS and VPS (>8-hr breakthrough for <i>Ketones</i> )
<b>Respirator:</b>	>50 ppm - Full facepiece APR with <i>Organic vapor</i> cartridges >150 ppm - SCBA

**HEALTH EFFECTS**
**Eyes:** Irritation

**Skin:** Irritation

**Inhalation:** Nose and throat irritation with coughing and wheezing

Headache, dizziness, lightheadedness, and passing out

**FIRST AID AND DECONTAMINATION**
**Remove** the person from exposure.

**Flush** eyes with large amounts of water for at least 15 minutes. Remove contact lenses if worn.

**Quickly** remove contaminated clothing and wash contaminated skin with large amounts of soap and water.

**Begin** artificial respiration if breathing has stopped and CPR if necessary.

**Transfer** promptly to a medical facility.