

1. Material for posts, bases, rails, and rail clamps shall be ASTM B221, Aluminum Alloy 6061-T6.
2. Washers shall be ASTM B209 Alclad 2024-T3 and nuts shall be ASTM B211, Aluminum Alloy 6061-T6.
3. Anchor bolts shall be ASTM A276 stainless steel, Type 302, Type 304 or Type 430. Top nuts shall be Aluminum thick nuts ASTM B211 or B316 Alloy 6061-T6 Class 2 thread. Bottom nuts shall be ASTM A325.
4. Dam Plates shall be used to close all open railing ends. Material shall be ASTM B209 Aluminum Alloy 6061-T6. As an alternate, drive-in end caps may be used. Caps shall be aluminum alloy sand mold castings complying with ASTM B26, Alloy SG 356.6-T6.
5. End caps shall be welded to the rails.
6. Where necessary for post alignment, Aluminum Alloy shim material shall be used where required by the Engineer. Shim material shall be ASTM B209, Alloy 1100-0.
7. Paint underside of base with a heavy coat of Aluminum pigmented bituminous paint complying with ASTM D2824, Type I.
8. All anchor bolt holes and spaces between base plates and concrete shall be thoroughly caulked with a caulking compound conforming to Federal Specifications A-A-272A, Type III or Type IV.



CONTROL SECTION		_____		JOB NO. _____	
DES. BY			CHK. BY		
DWN. BY					
EST. BY			CHK. BY		
SPECS. BY					
IN CHARGE OF _____					